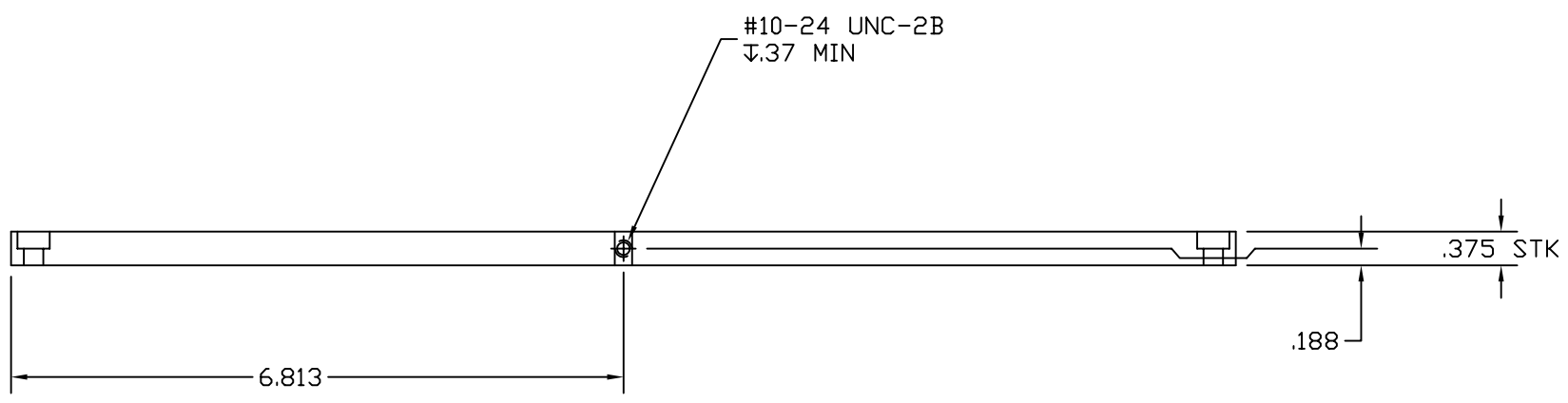
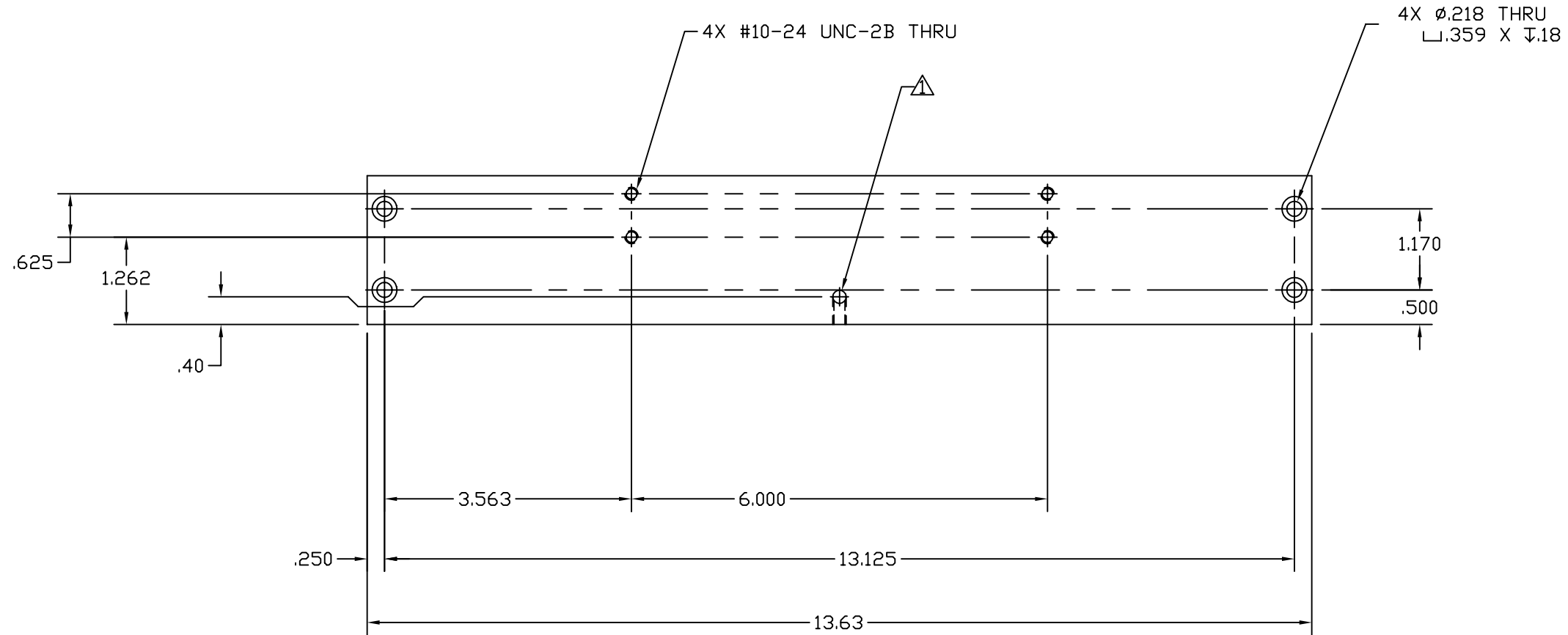


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. \triangle \emptyset .190-.203 VENT HOLE. DRILL THRU WHERE SHOWN ON CENTERLINE OF BLIND HOLE.
 2. STAMP OR ENGRAVE SERIAL NUMBER ON PART PER LIGO L970196.
 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL \pm ANGULAR $\pm 1^\circ$ ANGULAR MACH \pm BEND \pm TWO PLACE DECIMAL $\pm .03$		THREE PLACE DECIMAL $\pm .005$ FINISHED SURFACE RMS BREAK CORNERS IN: \emptyset .005-.010 REMOVE ALL BURRS						ELLIPTICAL BAFFLE BOTTOM FRAME MEMBER	
		MATERIAL: 6061-T6 ALUMINUM PER QQ-A-250/11 OR ASTM-B209	HEAT TREAT:	FINISH:	A	DCN E990107	CONLEY	1-19-99		CAD FILE D990007-A.dwg	SIZE DWG. NO. B D990007-A
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y: D990002	REV	DESCRIPTION	DRWN	DATE	CHECK	DATE	SCALE	SHEET
	REFERENCE DRAWINGS				ISSUE DESCRIPTION					NTS	1 OF 1