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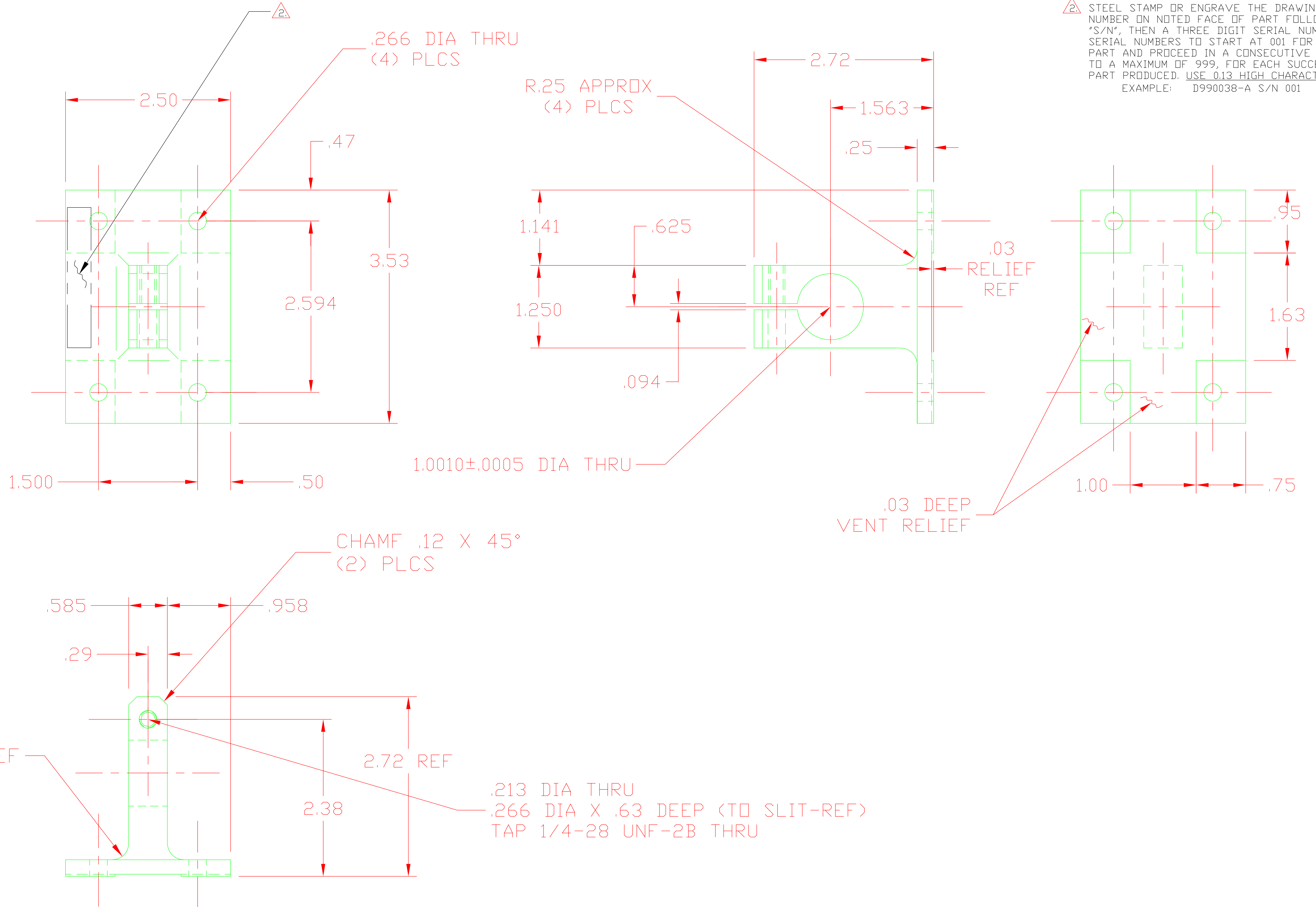
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- NOTES: (UNLESS OTHERWISE SPECIFIED)
- CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.
  - STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.  
EXAMPLE: D990038-A S/N 001



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [mm]							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ± .01			THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS BREAK CORNERS .005 - .015 REMOVE ALL BURRS							
		MATERIAL: 300 SERIES STAINLESS STEEL	HEAT TREAT:	FINISH:	A	RELEASE	E990198	-	-	-	KABOT	4-30-99
DWG. NO.	DESCRIPTION	USED ON: XXX			REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK	DRWN	DATE
REFERENCE DRAWINGS		NEXT ASS'Y: XXX			ISSUE DESCRIPTION				CAD FILE tee.dwg	SIZE C	DWG. NO. D990030-A	
									SCALE	NTS	SHEET 1 OF 1	

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