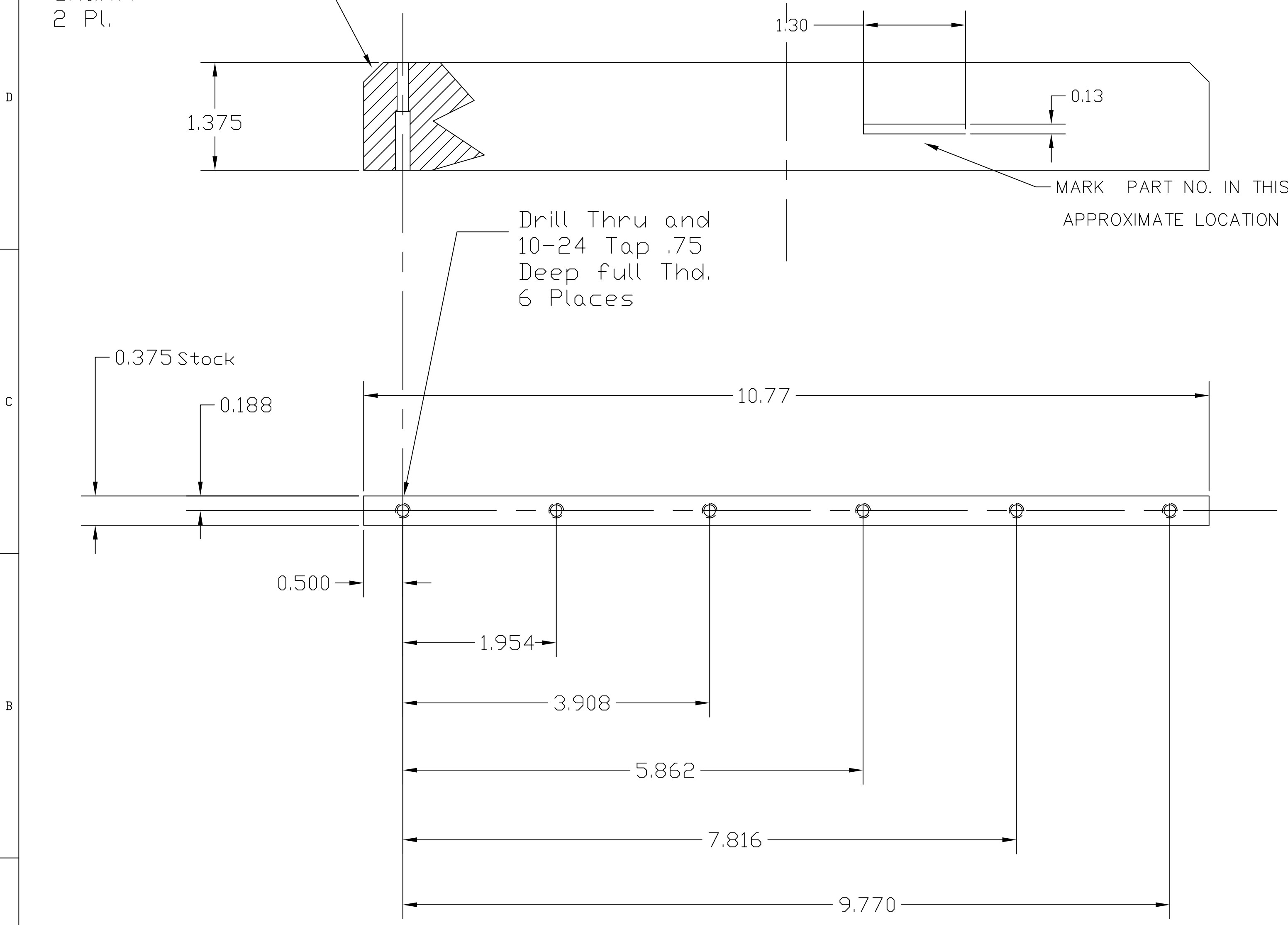


.25 x 45 deg.
chamf.
2 Pl.

NOTES: (UNLESS OTHERWISE SPECIFIED)
 Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other
 contaminants, other than the machining
 fluids specified herein, shall not be
 allowed to come into contact with
 suspension material at any time. All
 machining fluids shall be water soluble and
 free of sulfur, chlorine and silicone; such
 as Cincinnati Milacron's Cimtech 410
 (stainless steel).
 Identification_Serial Number
 A serial number shall be etched, or
 scribed on the part see note drawing
 note.
 Serial Number Format
 The Serial number shall be of the format:
 D99xxxx-x-001
 Example: D990021-A-001
 The drawing number, The revision number,
 The sequential part number



Qty: Make 2 Total Per Assembly

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-

XXX		XXX		MATERIAL:		HEAT TREAT:		FINISH:		A		kenm		6/28/99	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	6061 T-6	None	None	None	00	PRE-RELEASE	Ligo-E980321-00-D	-	-	-	kenm	3/2/99
REFERENCE DRAWINGS														D990043-B	
														SCALE: FULL	
														SHEET 1 of 1	

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 Flexure Back Plate
 Stiffener