

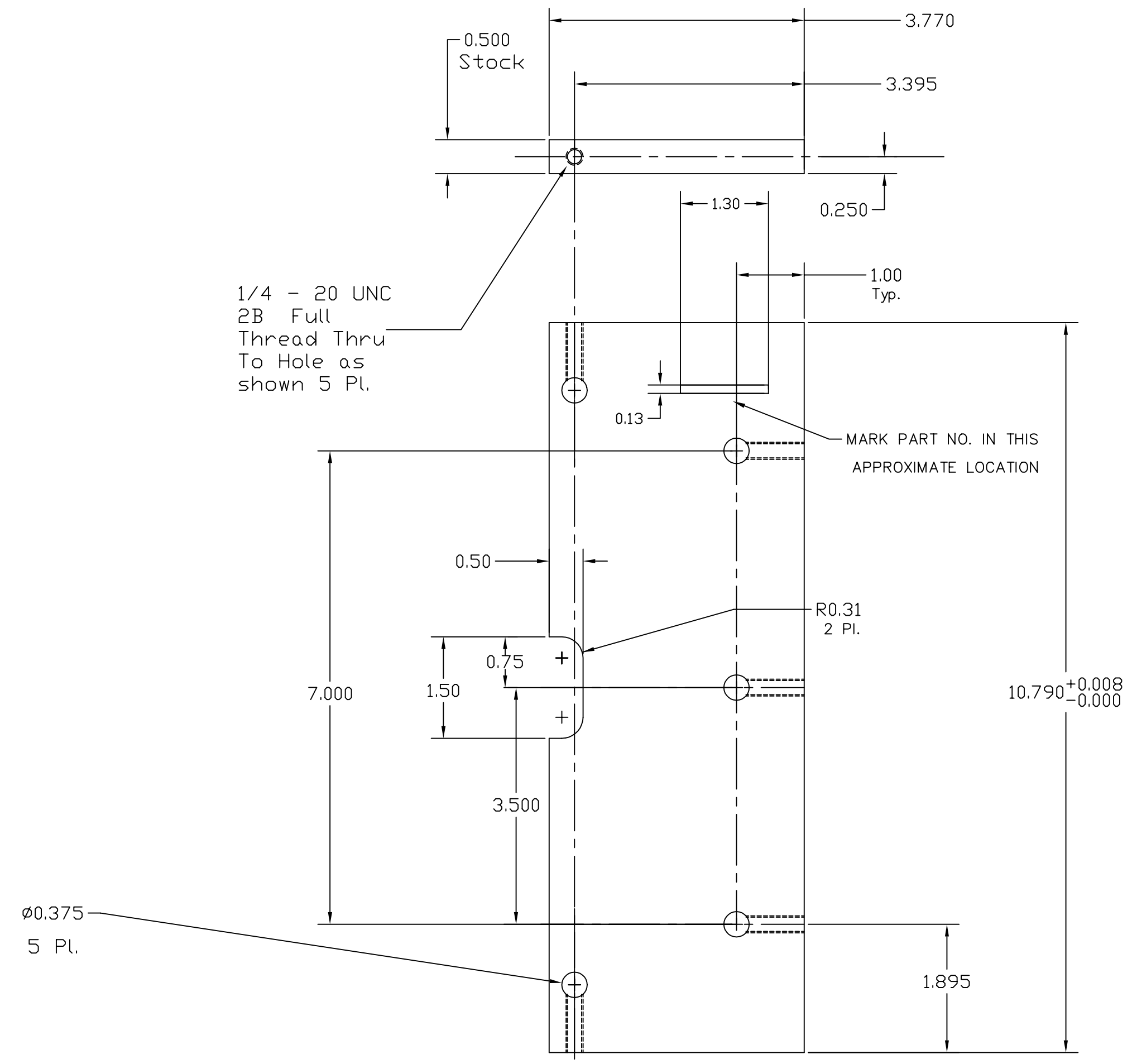
NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquids containing hydrocarbons or other contaminants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format:
 D99xxxx-x-000

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



Qty: Make 1 Total Per Assembly

5	-	-	-	-
4	-	-	-	-
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± --- ANGULAR ± ANGULAR MACH ± -- BEND ± -- TWO PLACE DECIMAL ± .02		THREE PLACE DECIMAL ± .008 FINISHED SURFACE RMS 63 BREAK CORNERS IN - DUT - REMOVE ALL BURRS		B FOR FABRICATION		Ligo-E980321-00-D		kenn 6/28/99		CAD FILE D990047-B		SIZE DWG. NO. D		D990047-B	
XXX	XXX	MATERIAL: 6061 T-6	HEAT TREAT: /	FINISH: None	00	PRE-RELEASE	REV	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	SCALE FULL	SHEET 1 of 1			
REFERENCE DRAWINGS		USED ON: XXX		NEXT ASS'Y: XXX		ISSUE DESCRIPTION											