



NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

~~Identification Serial Number~~  
 A serial number shall be etched, or scribed on the part see note drawing note.  
 Serial Number Format  
 The Serial number shall be of the format:  
 D99xxxx-x-001  
 Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number

Qty. Make 3 Per Assembly  
 Stainless Shim Stock

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES:		FINISHED SURFACE RMS 63		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		FRACTIONAL ± 1/32		BREAK CORNERS and EDGES		TITLE PICK OFF MIRROR Axis Brace	
		THREE PLACE DECIMAL ± .005		ANGULARMACH ± BEND ±---		KCNM 12/2/99	
		TWO PLACE DECIMAL ± .01		REMOVE ALL BURRS A		KMLAND 3/12/99	
		ANGULAR ± 1 deg.				CAD FILE D990048-A	
MATERIAL: 300 Stainless Stl.		HEAT TREAT: none		FINISH: none		SIZE DWG. NO. B D990048-A	
USED ON: XXX		NEXT ASS'Y: XXX		REV		SCALE FULL SHEET	
REFERENCE DRAWINGS				ISSUE DESCRIPTION			