

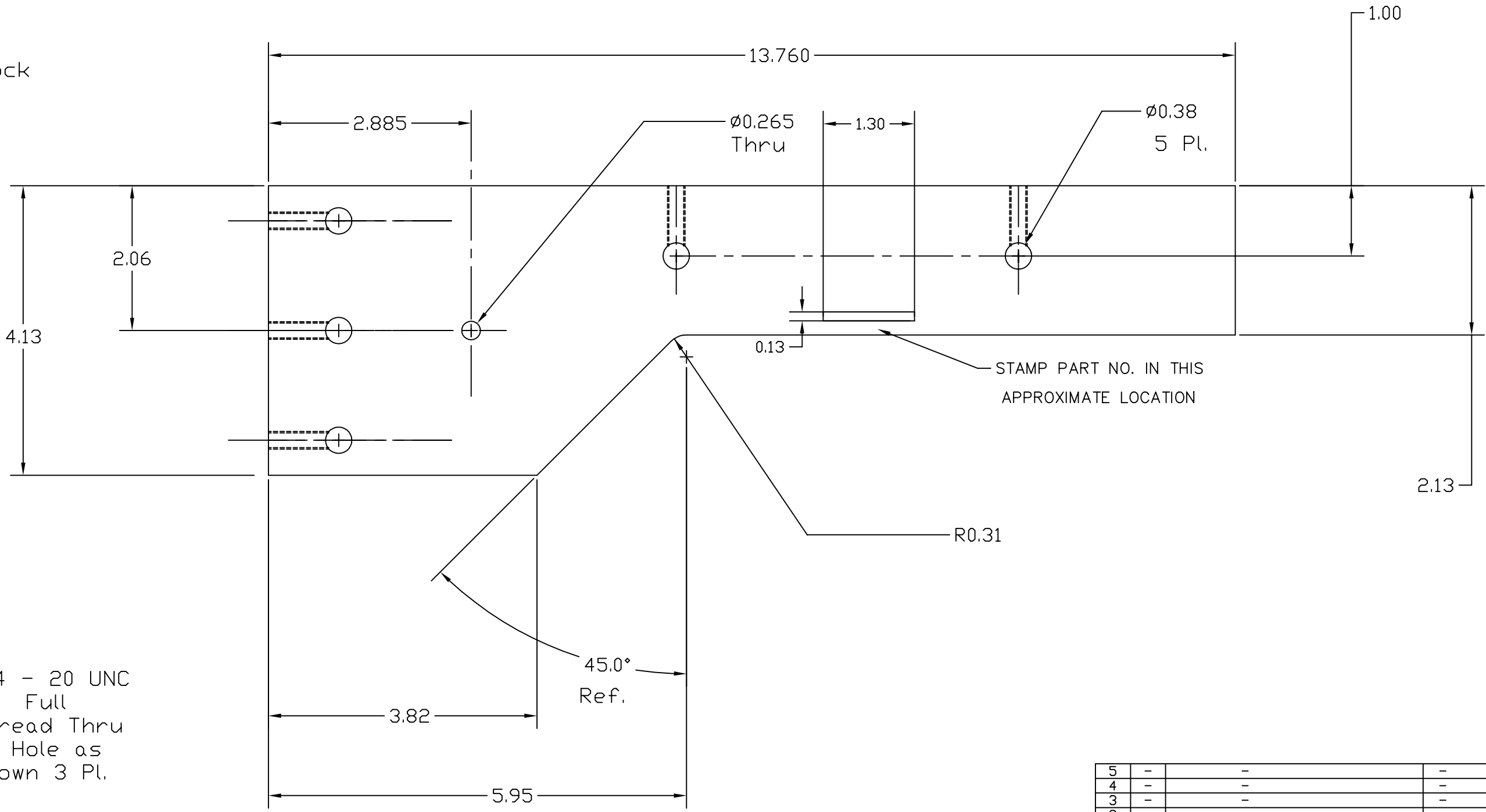
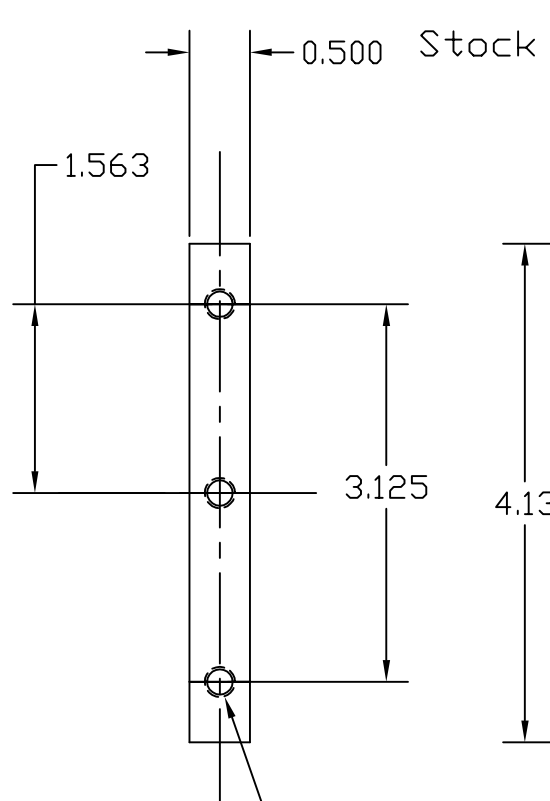
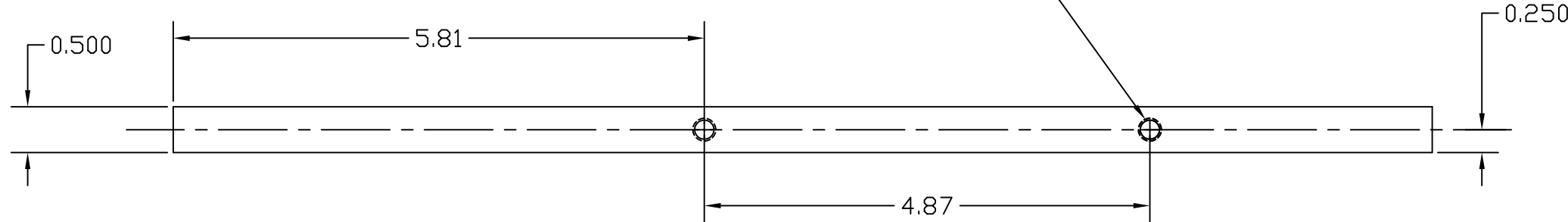
7 6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone such as Cincinnati Milacron's Cintech 410 (stainless steel).

2. Identification, Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
 Serial Number Format:
 The Serial number shall be of the format:
 D99xxxx-x - 501
 Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

1/4 - 20 UNC
 2B Full
 Thread Thru
 To Hole as
 shown 2 Pl.



Qty: Make 2 Total Per Assembly

5	-	-	-	-	-
4	-	-	-	-	-
3	-	-	-	-	-
2	-	-	-	-	-
1	-	-	-	-	-
REV	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL	

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± --- ANGULAR ± ANGULARMACH ± -- BEND ± -- TWO PLACE DECIMAL ± .02			THREE PLACE DECIMAL ± .008 FINISHED SURFACE RMS 63 BREAK CORNERS IN - OUT - REMOVE ALL BURRS			B FOR FABRICATION		kenm 6/28/99	
XXX XXX		MATERIAL: 6061T-6	HEAT TREAT: cold shock	FINISH: None	00 PRE-RELEASE		Ligo-E980321-00-D		kenm 3/2/99		
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	
REFERENCE DRAWINGS					ISSUE DESCRIPTION		SCALE FULL		SHEET 1 of 1		

243MM

7 6 5 4 3 2 1