

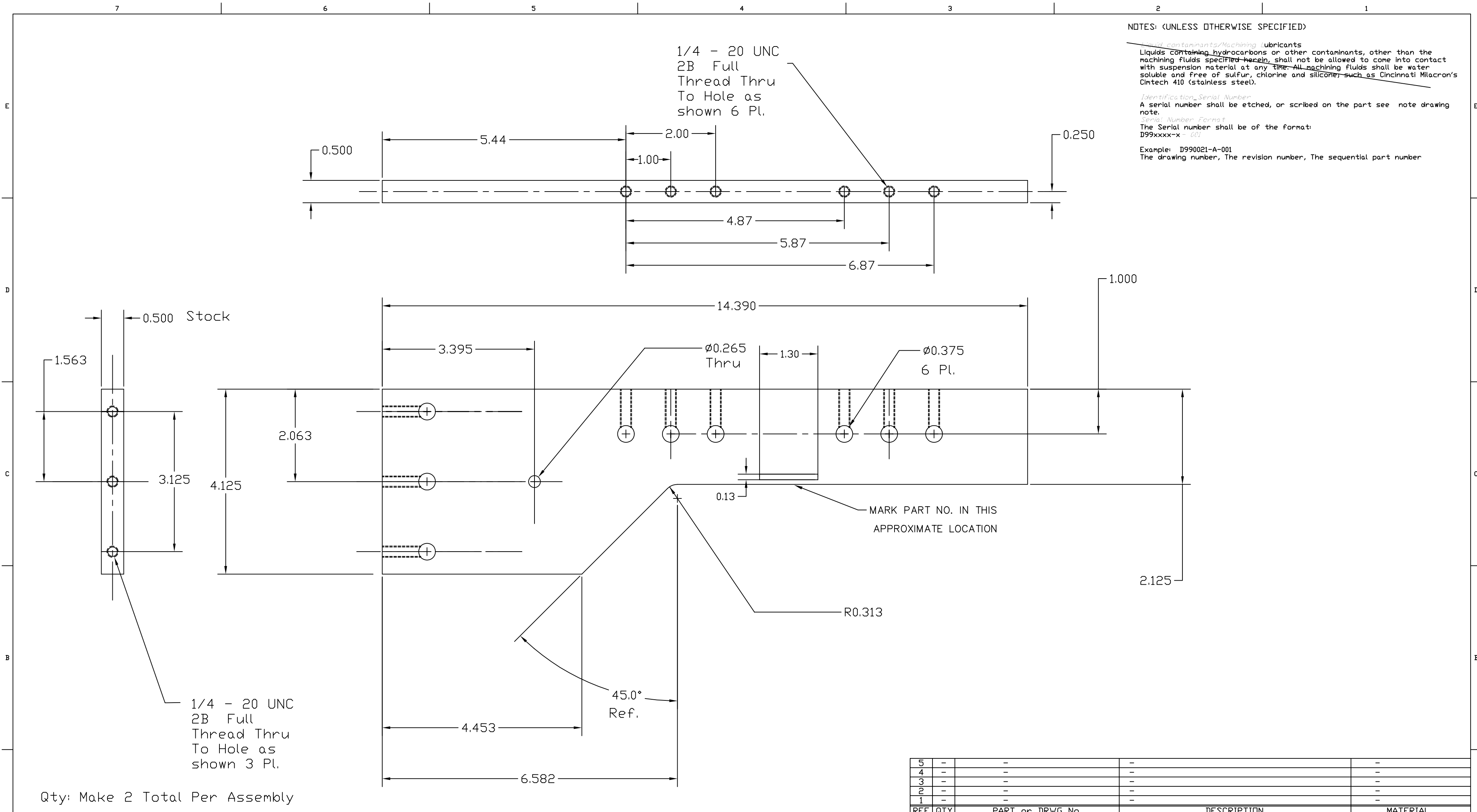
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone, such as Cincinnati Milacron's Cimtech 410 (stainless steel).~~

Identification, Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
The Serial number shall be of the format:
D99xxxx-x

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



1/4 - 20 UNC
2B Full
Thread Thru
To Hole as
shown 6 Pl.

1/4 - 20 UNC
2B Full
Thread Thru
To Hole as
shown 3 Pl.

Qty: Make 2 Total Per Assembly

5	-	-	-	-	-	-	-	-
4	-	-	-	-	-	-	-	-
3	-	-	-	-	-	-	-	-
2	-	-	-	-	-	-	-	-
1	-	-	-	-	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION				MATERIAL	
PARTS and MATERIAL LIST								

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± --- ANGULAR ± ANGULARMACH ± --- BEND ± -- TWO PLACE DECIMAL ± .02			THREE PLACE DECIMAL ± .008 FINISHED SURFACE RMS 63 BREAK CORNERS IN: - DUT-- REMOVE ALL BURRS			PICK OFF MIRROR Mount Side Plate ITMY/BSC-4	
XXX		MATERIAL: 6061T-6		HEAT TREAT: cold shock		FINISH: None		B FOR FABRICATION	
DVG. NO.		USED ON: XXX		NEXT ASS'Y: XXX		REV		00 PRE-RELEASE Ligo-E980321-00-D	
REFERENCE DRAWINGS						DESCRIPTION		DCN NUMBER APPR'D CHECK DRWN DATE	
						ISSUE DESCRIPTION		SCALE FULL SHEET 1 of 1	

256MM