

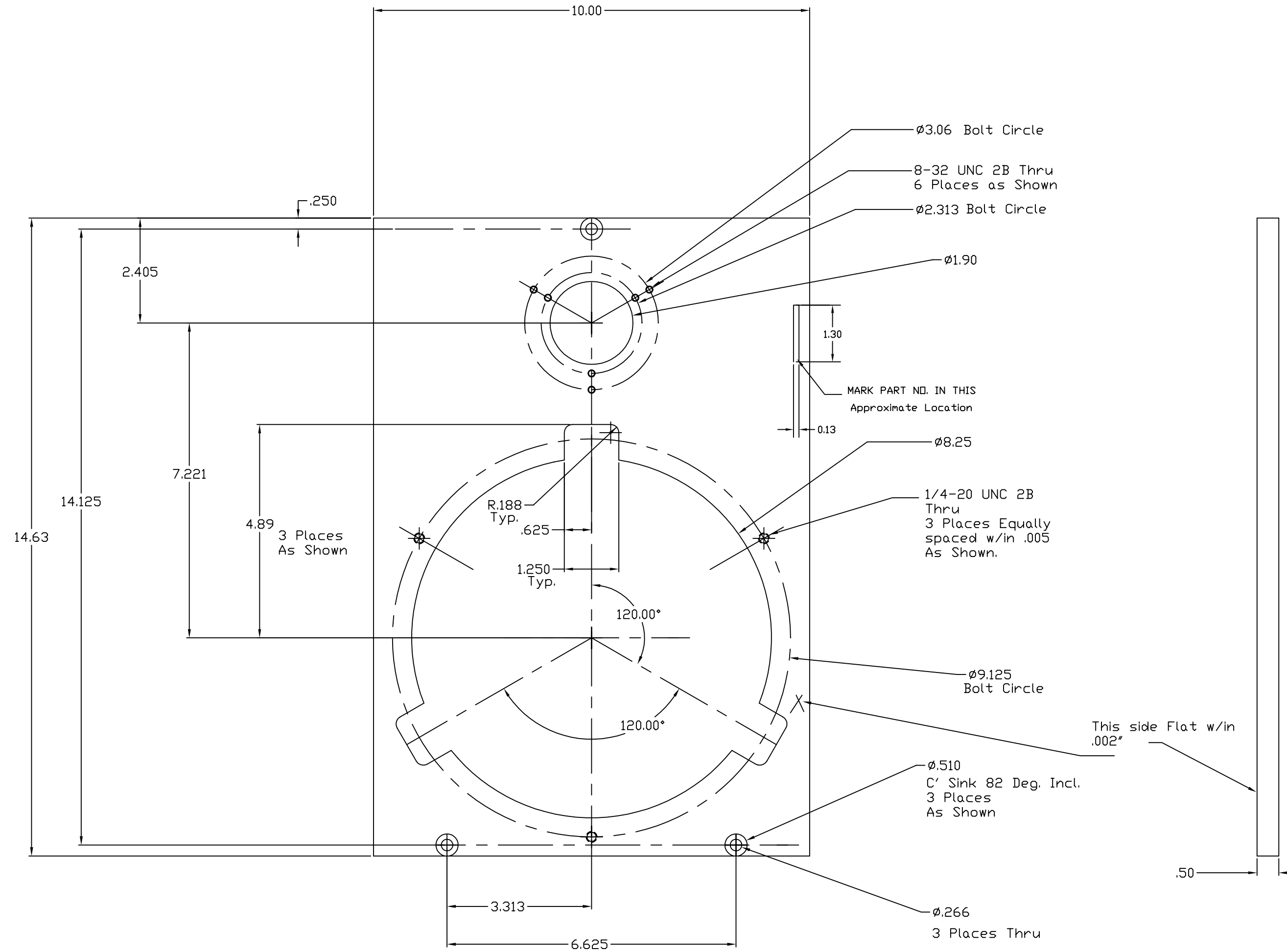
NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cintech #10 (stainless steel).

Identification - Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
The Serial number shall be of the format: D99xxxx-x-33

Example: D990021-A-001
The drawing number, The revision number, The sequential part number



REF. Make One Per Assembly

UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES		TOLERANCES		MATERIAL		HEAT TREAT		FINISH		FOR FABRICATION		PRE-RELEASE		DESCRIPTION		ISSUE DESCRIPTION		DCC		SYS		DET		CBS		VE		CC		BT		IRVN		DATE		SCALE		Full	
FRACTIONAL # ---		THREE PLACE DECIMAL # .00		ANGULAR # ---		FROTHED SURFACE RH 45		BREAK CORNERS IN - OUT -		REMOVE ALL BURRS		MATERIAL: 6061-T6 Tooling Plate		HEAT TREAT: /		FINISH: /		Jenn 6/8/99		kenn 3/9/99		CADFILE 2990096-B		SIZE E		DWG NO. D990096-B		SHEET													
DESCRIPTION		DVG. NO.		DESCRIPTION		USED IN: XXX		NEXT ASSY: XXX																																	

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
TITLE: BACK PLATE
DATE: 3/9/99
SCALE: Full
SHEET: 1