

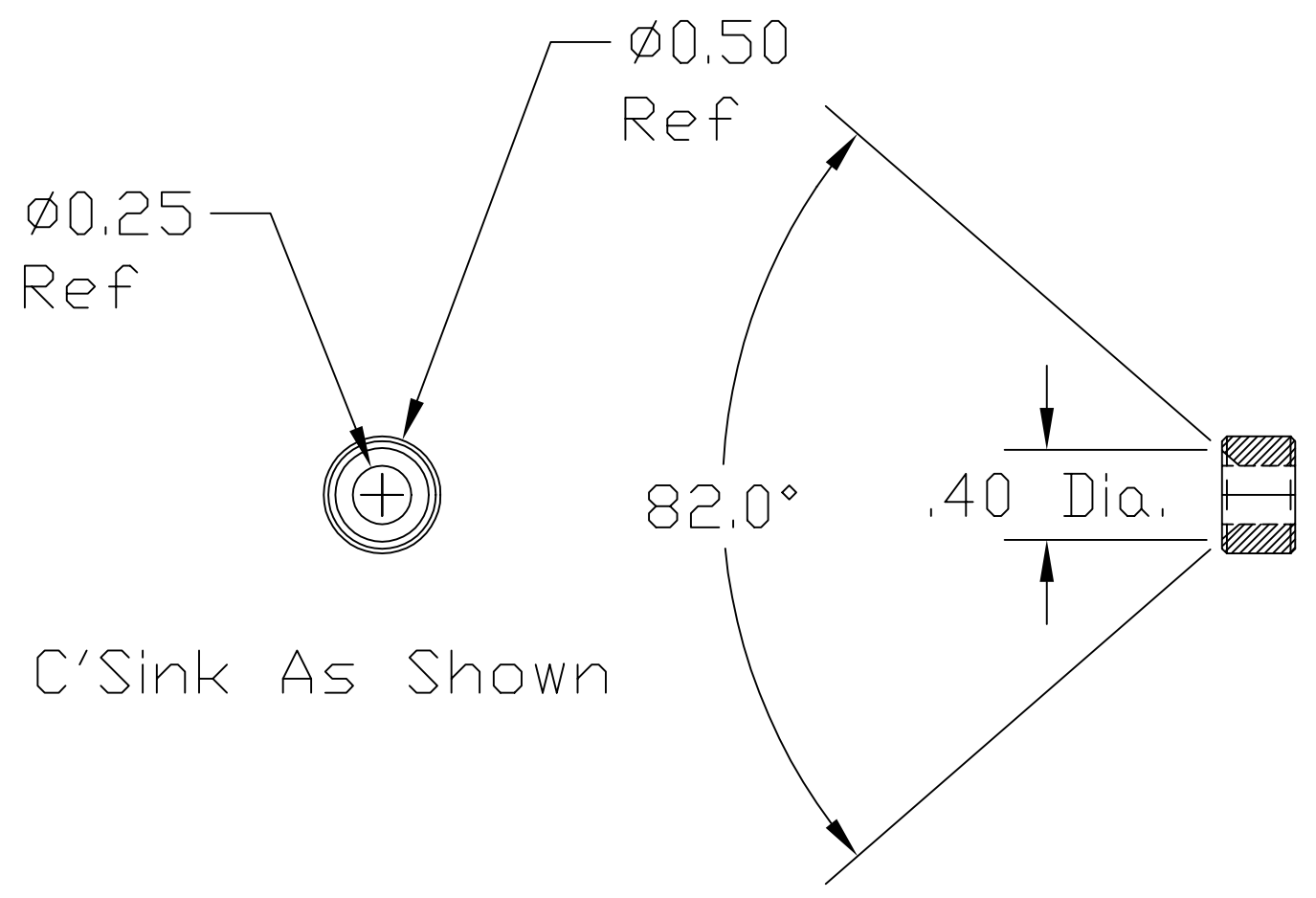
6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)  
~~Liquid contaminants/Machining Lubricants~~  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

*Identification\_Serial Number*  
 A serial number shall be etched, or scribed on the part see note drawing note.  
*Serial Number Format*  
 The Serial number shall be of the format:  
 D99xxxx-x-001

Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number

Bag and Tag W/ Part No.



Modify: C'Sink As Shown

Qty. Make 3 Per Assembly

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
TOLERANCES:		FINISHED SURFACE RMS 63						TITLE		Cap Mirror Clamp	
FRACTIONAL ± 1/32		BREAK CORNERS and EDGES						KEM		6/28/99	
THREE PLACE DECIMAL ± .005		ANGULARMACH ± BEND ±--						kmland		5/11/99	
TWO PLACE DECIMAL ± .01		REMOVE ALL BURRS						CAD FILE		D990118-B	
ANGULAR ± 1 deg.								SIZE		D990118-B	
MATERIAL:		HEAT TREAT:		FINISH:				DATE		SHEET	
S Stl Purchase Part		none		none							
McMaster 9230A240											
USED ON: XXX		NEXT ASS'Y: XXX									
REFERENCE DRAWINGS				ISSUE DESCRIPTION				SCALE		FULL	

6 5 4 3 2 1