



ref. make 1 per assy.

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR/ARCH/BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 6.3 BREAK CORNERS IN: .015 OUT: .015 REMOVE ALL BURRS	
MATERIAL: ALUMINUM	HEAT TREAT: /	FINISH:	
USED ON: XXX	NEXT ASS'Y: XXX		

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	FOR FABRICATION	LIGO-E000520-00-D			kenm	6-2-99
00	PRE-RELEASE	-			kenm	5-21-99

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
ETM Tool L_2 Installatiuon	
CAD FILE D990120-A	SIZE DWG. NO. B D990120-A
SCALE 1 : 1	SHEET 1 OF 1