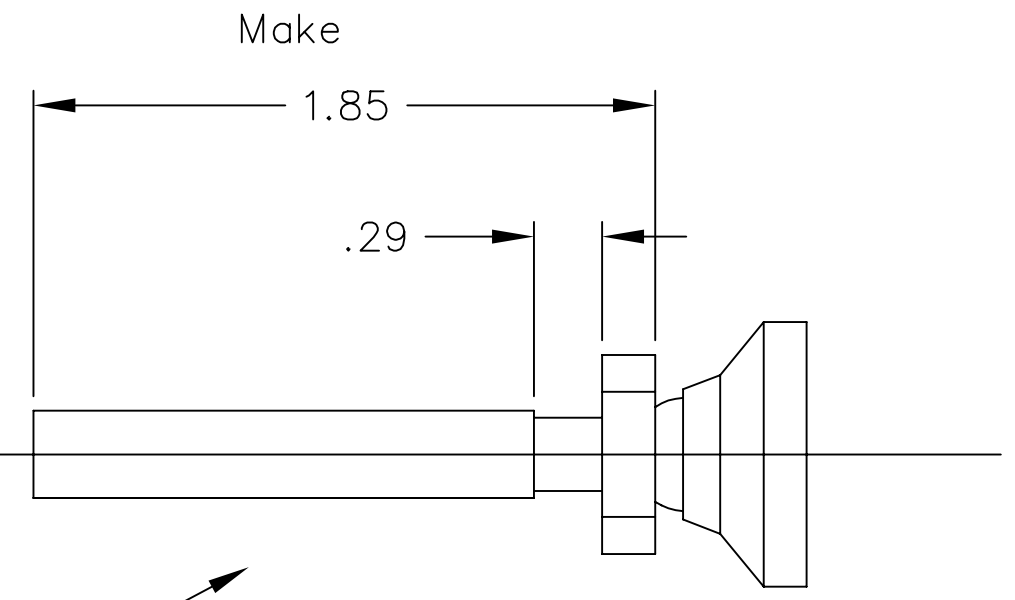


6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001
 Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



EXTEND THREAD AND MAKE THREAD RELIEF AS SHOWN

2 required Total
Does Not Remain In Vacuum

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN: .015 OUT: .015 REMOVE ALL BURRS		
MATERIAL:	HEAT TREAT:	FINISH:	A	
PURCHASE PART			NEW -RELEASE	
DWG. NO.	DESCRIPTION	DCN NUMBER	APPR'D	CHECK
REFERENCE DRAWINGS	USED ON: XXX	NEXT ASS'Y: XXX	kenm	6-8-99
			DATE	
ISSUE DESCRIPTION				
LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
JACK, SCREW MODIFICATION				
CAD FILE	SIZE	DWG. NO.		
D990130-A	B	D990130-A		
SCALE	1:1	SHEET	1 OF 1	

6 5 4 3 2 1