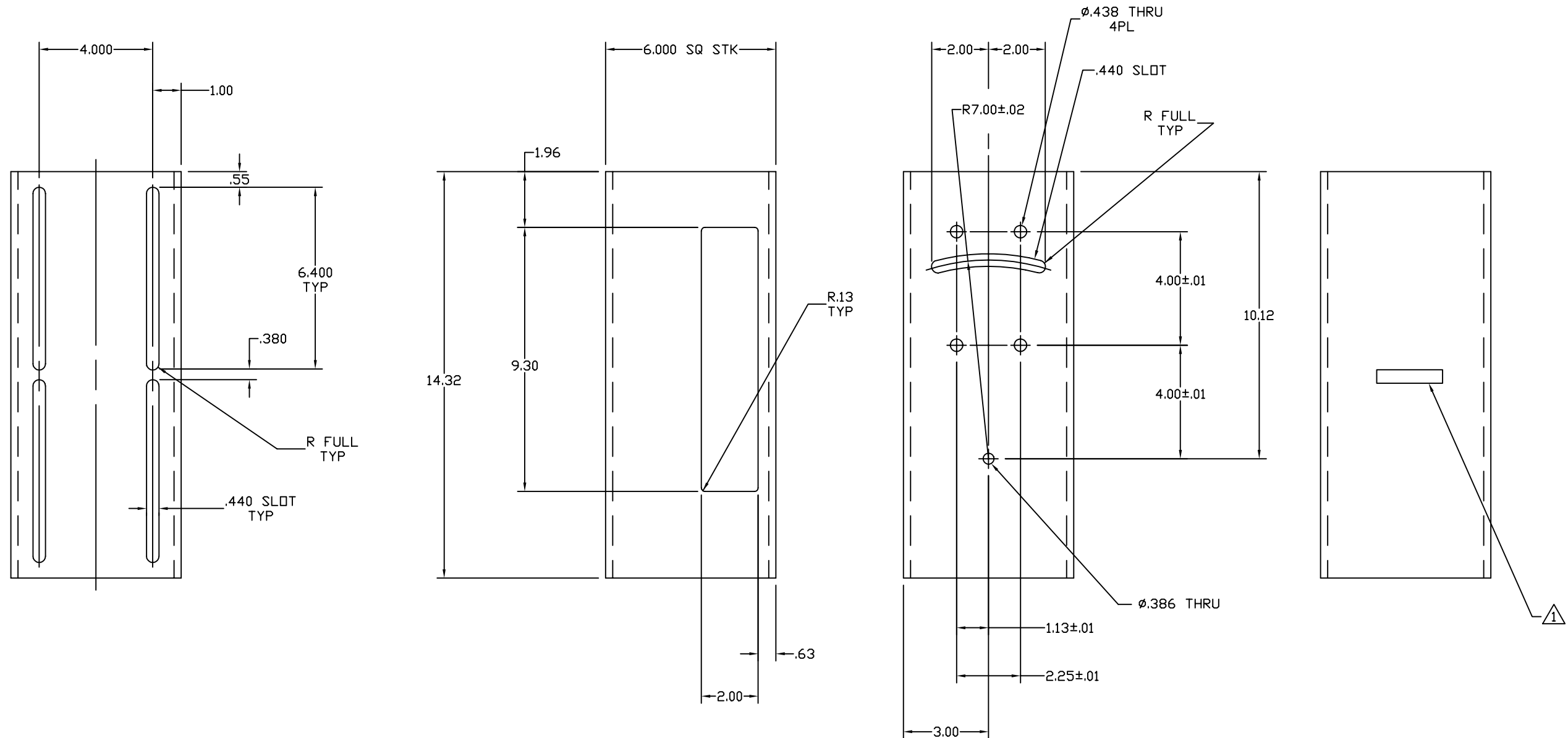


- NOTES: (UNLESS OTHERWISE SPECIFIED)
- STAMP OR ENGRAVE SERIAL NUMBER ON NOTED FACE OF PART PER LIGO L970196.
 - ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.03		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						CAVITY BEAM DUMP HOUSING TUBE (SINGLE)	
		MATERIAL: 6061-T6 ALU TUBING 6" SQ, 1/4" WALL		HEAT TREAT:		FINISH:		A DCN E990108		Conley 3-16-99	
DWG. NO.		DESCRIPTION		NEXT ASS'Y: B990141		REV		DESCRIPTION		SCALE	
REFERENCE DRAWINGS		USED ON:						ISSUE DESCRIPTION		SHEET 1 OF 1	