



NOTES: (UNLESS OTHERWISE SPECIFIED)
 △ ALIGN NOTED MATING FEATURES IN ITEMS 1 & 2 AS FOLLOWS:
 ALIGN HOLES USING A SIZE V ($\phi 0.377$) OR W ($\phi 0.386$) DRILL ROD OR EQUIVALENT. ROTATE SLOTS INTO ALIGNMENT BY EYE, THEN FASTEN HARDWARE.

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
5	2	U-C Components WFV-38	.39 ID X .625 OD X .032 THICK FLAT WASHER	18-8 ST STEEL
4	2	McM-Carr 94804A320	3/8-16 HEX NUT	316 ST STEEL
3	2	McM-Carr 90585A626	3/8-16 X 1.25 SOCKETED FLAT HEAD SCREW	316 ST STEEL
2	1	D990140	HOUSING PLATE	-
1	1	D990223	HOUSING TUBE	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL		THREE PLACE DECIMAL FINISHED SURFACE RMS BREAK CORNERS IN OUT REMOVE ALL BURRS						CAVITY BEAM DUMP HOUSING ASSEMBLY BSC7, 2KFMXX & 2KFMYX BSC8, 2KFMYX & 2KFMYX	
		MATERIAL:		HEAT TREAT:		FINISH:				CAD FILE: D990141-D.dwg	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990230		REV		SIZE DWG. NO. D990141-D	
REFERENCE DRAWINGS								ISSUE DESCRIPTION		SCALE: NTS SHEET: 1 OF 1	

REV	DESCRIPTION	APPR'D	CHECK	DRWN	DATE
D	DCN E990244			Conley	6-7-99
C	DCN E990209			Conley	5-13-99
B	DCN E990205			Conley	5-6-99
A	DCN E990133			Conley	3-17-99