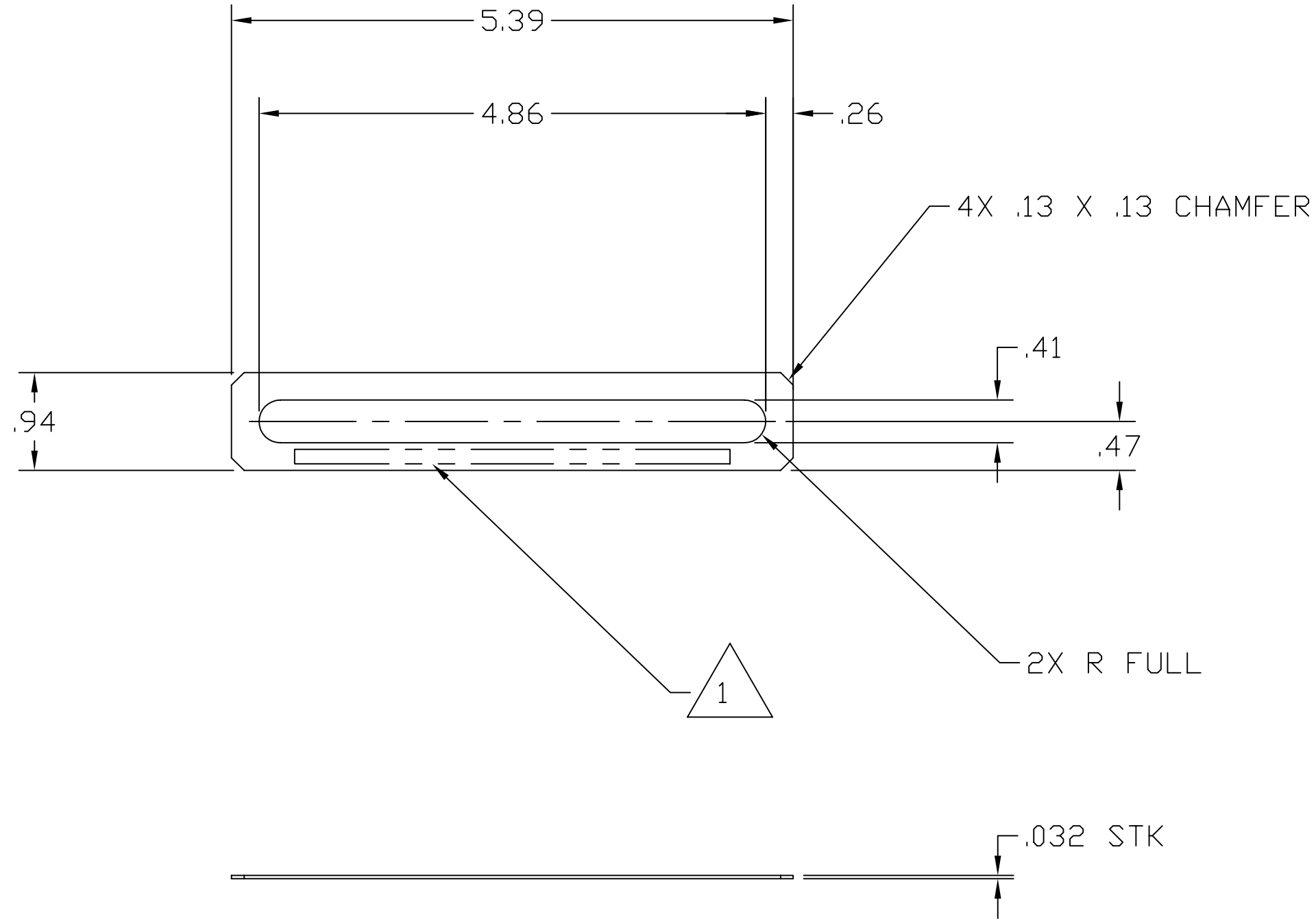


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. STAMP OR ENGRAVE SERIAL NUMBER ON NOTED FACE OF PART PER LIGO L970196.
  2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
		TOLERANCES: FRACTIONAL ± ANGULAR ± 1° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						CAVITY BEAM DUMP MOUNTING BRACKET VACUUM SPACER				
		MATERIAL: CRESS 300 SERIES .032 SHEET	HEAT TREAT:	FINISH:	A	DCN E990108	Conley	3-22-99	CAD FILE	D990154-A.dwg	SIZE	B	DWG. NO.	D990154-A
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y:	D990143	REV	DESCRIPTION	APPR'D	CHECK	DRWN	DATE	SCALE	NTS	SHEET	1 OF 1
REFERENCE DRAWINGS					ISSUE DESCRIPTION									