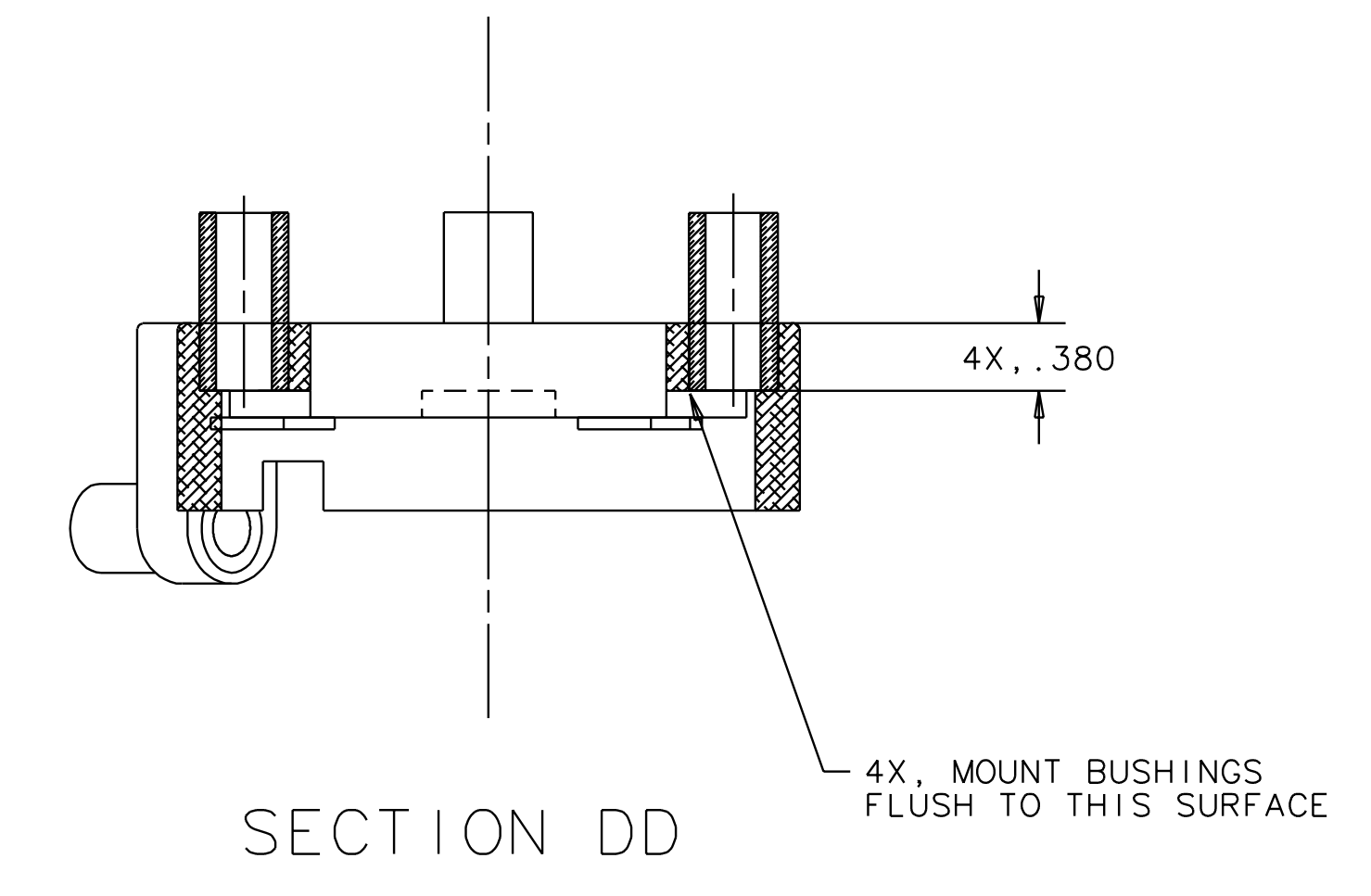
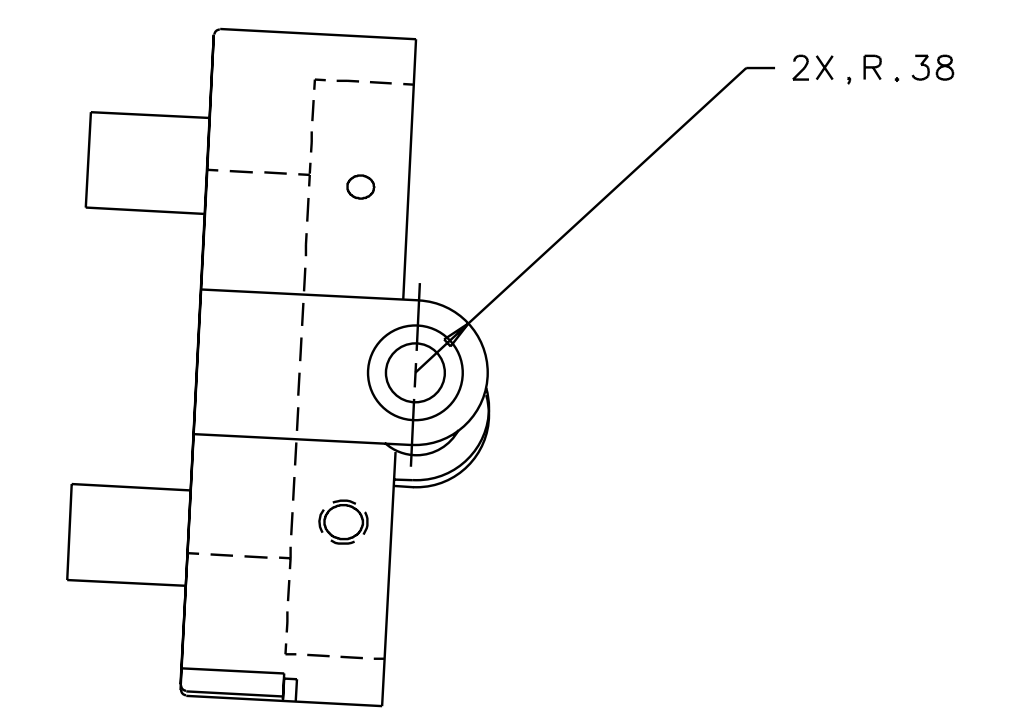
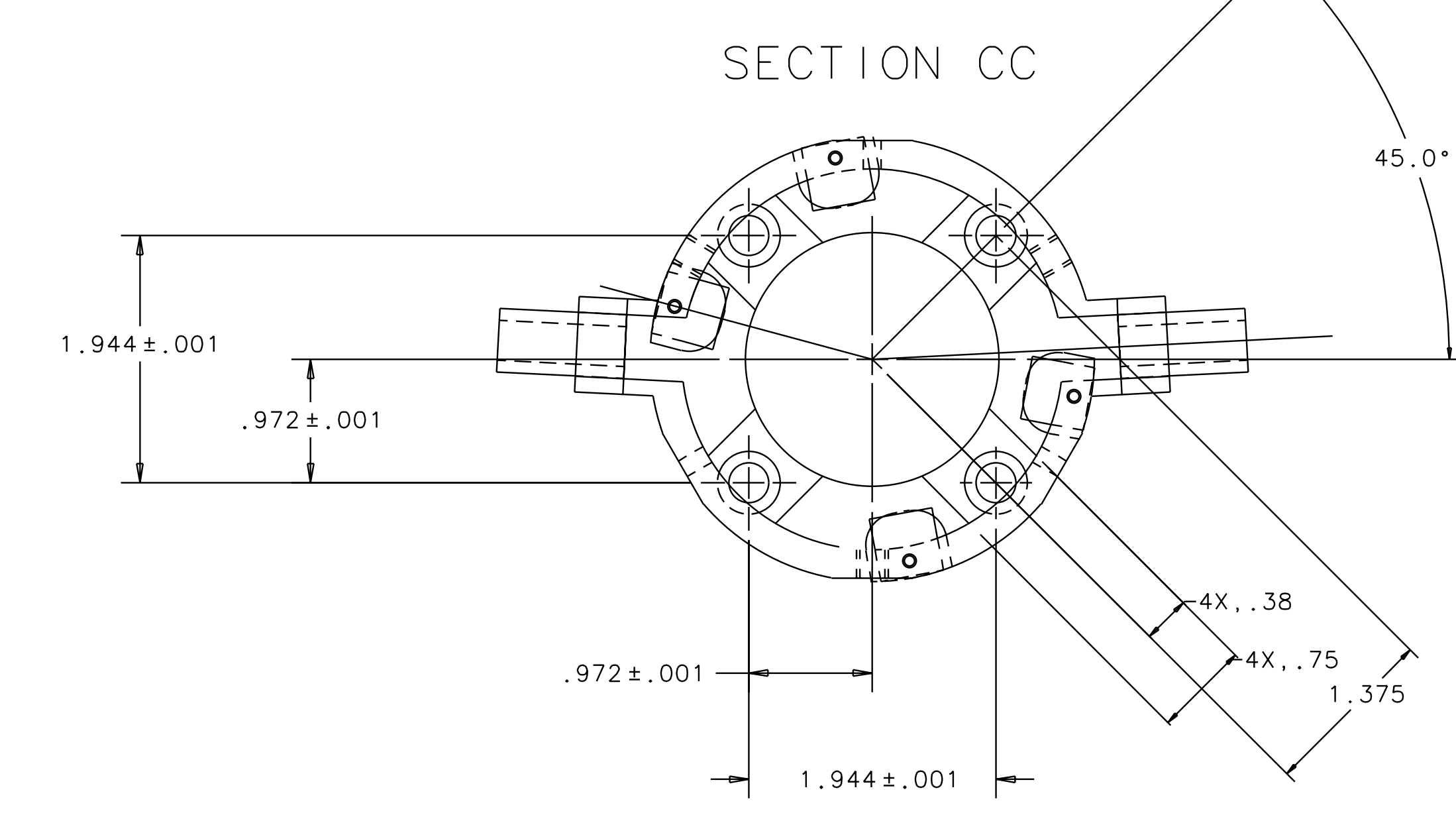
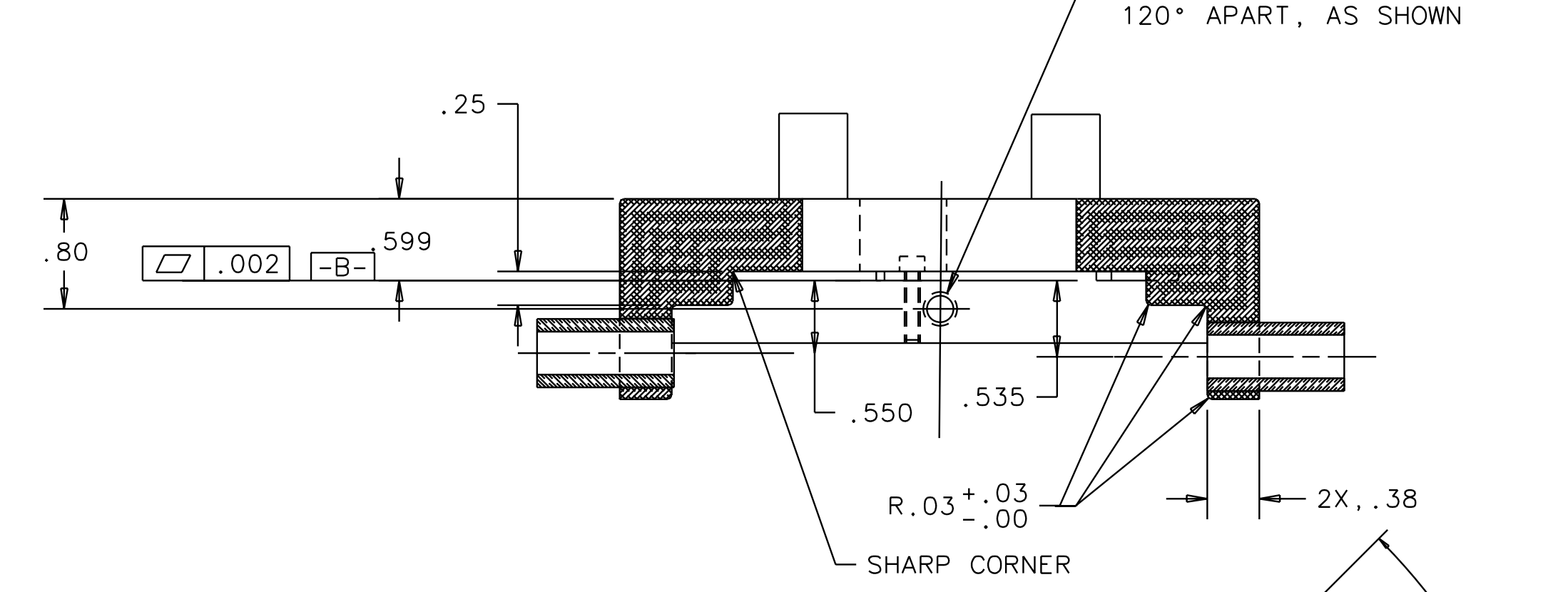
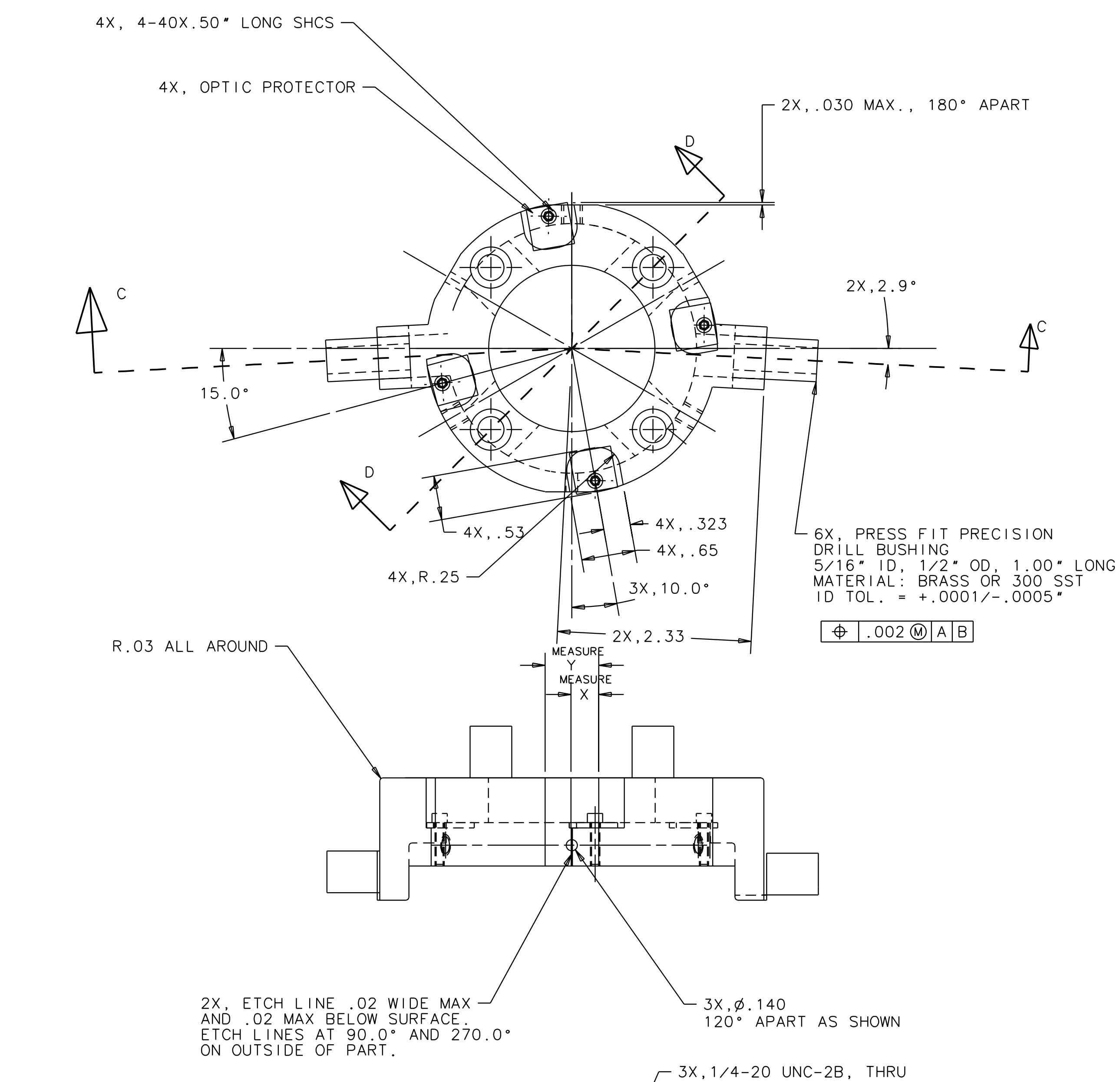
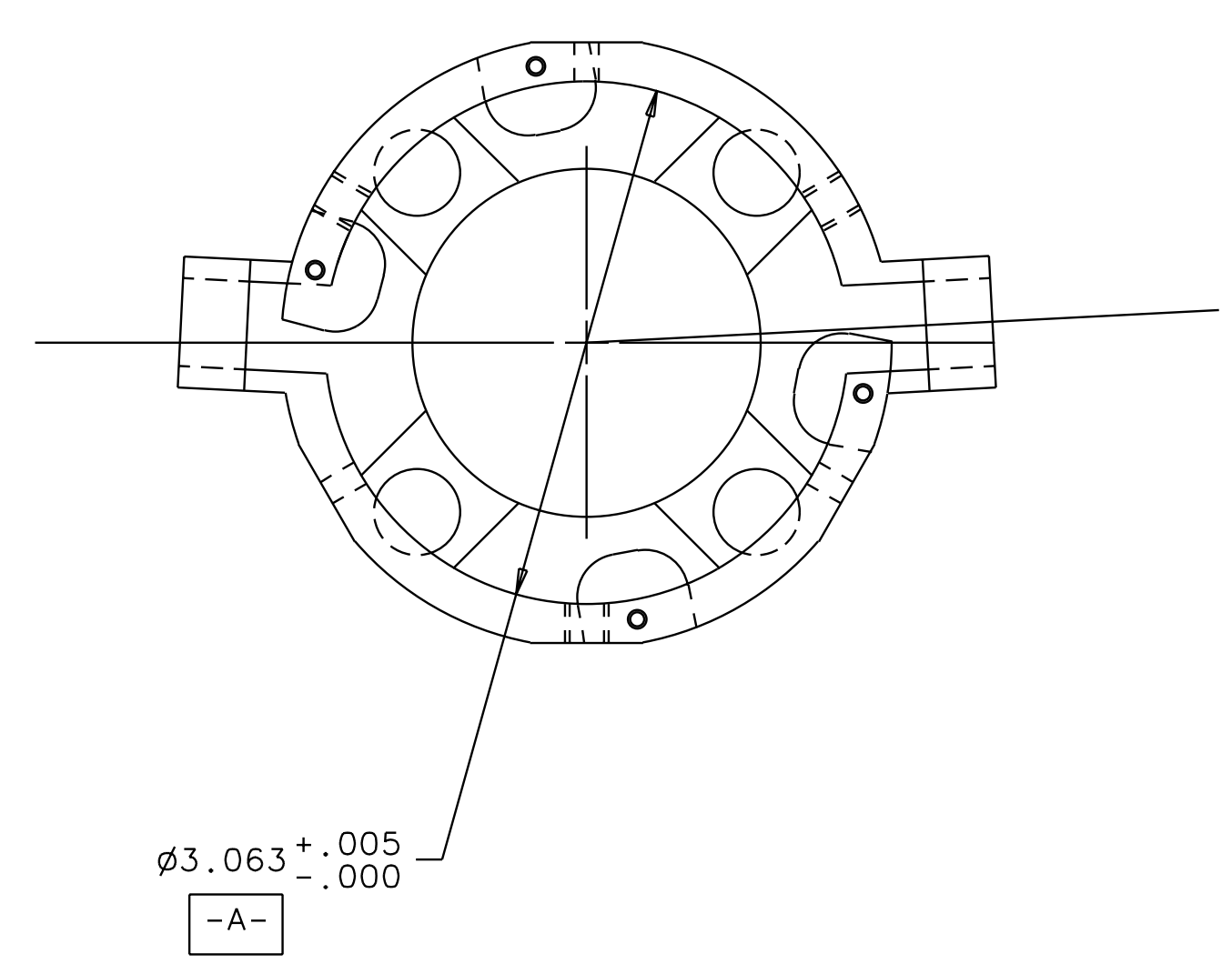
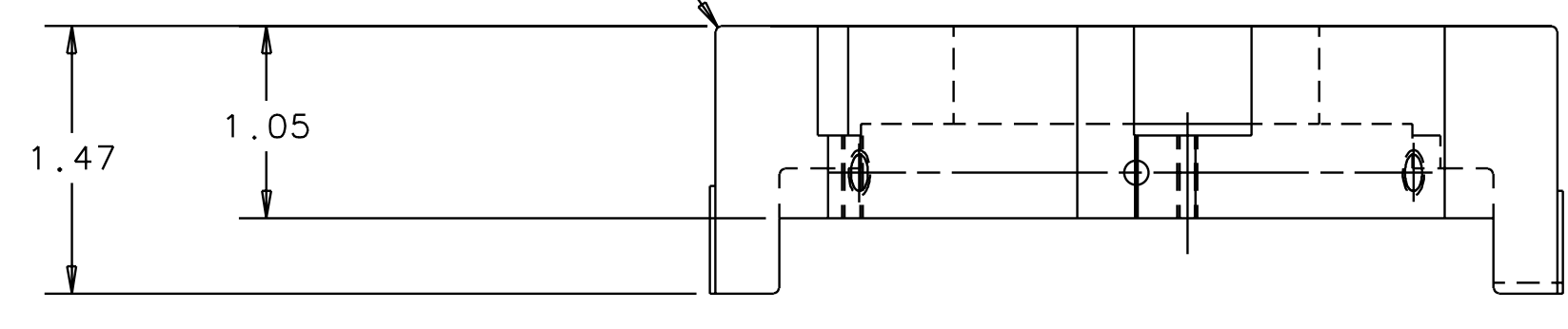
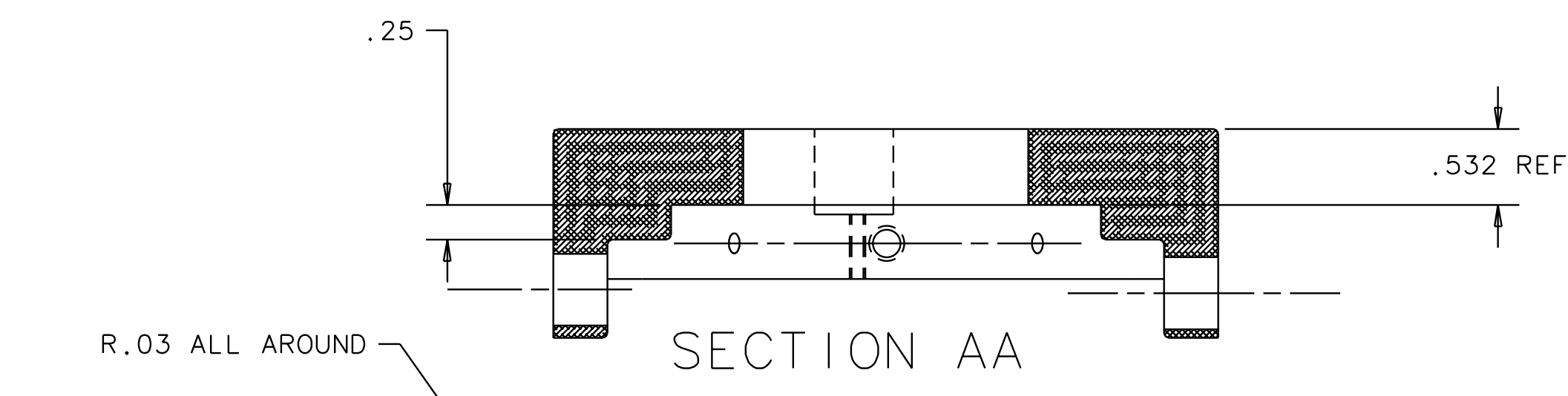
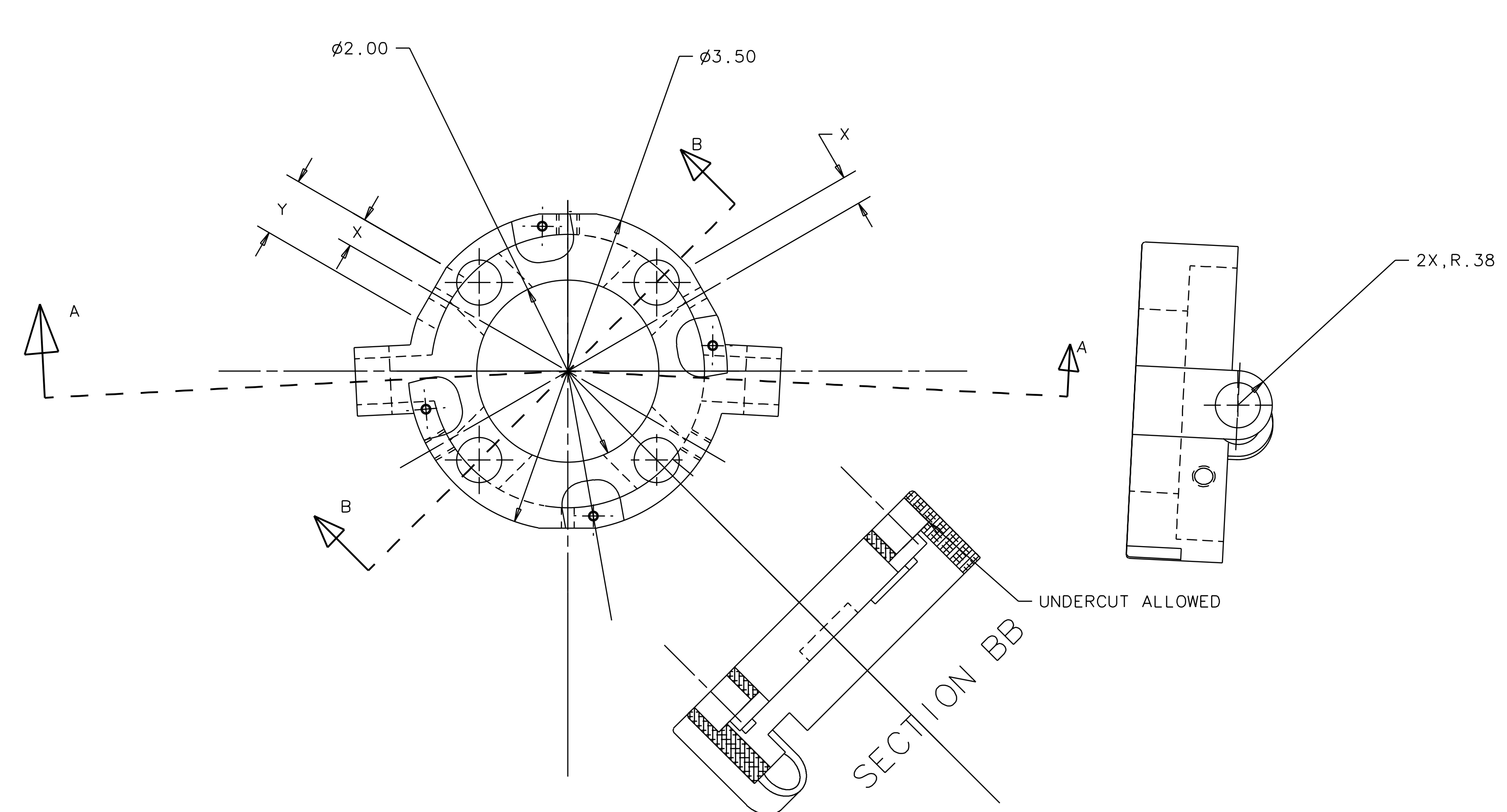


REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	1-24-01	J. Romie			E010018/INITIAL RELEASE

NOTES: (UNLESS OTHERWISE SPECIFIED)
 1. DIMENSIONS IN INCHES.
 2. REMOVE ALL BURRS AND SHARP EDGES.
 3. MEASURE X AND Y ON FACE INDICATED AND MACHINE TWO MORE FLATS, 120° APART, TO MATCH X AND Y DIMENSION.



QTY REQ	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
TOLERANCES ARE:		MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
FRACTIONS DECIMALS ANGLES		TITLE		
.XX = .01 ± .5		DRAWN J. Romie 99		
.XXX = .005		CHECKED		
DO NOT SCALE DRAWING		RING DETAIL, LEFT SIDE WEDGE		
MATERIAL ALUM 6061-T6		SIZE E		
FILE LOCATION /home/dcc/docs/D990168.pdf		SCALE 1/1		
FINISH NONE		SHEET 1 OF 1		