



REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
8	4	U-C COMPONENTS #WFV-10	.195 id x .354 od x .032 THK VENTED FL WASH	STNLSS STL
7	4	McMaster-Carr #92196A245	#10-24 X .75 long shcs	STNLSS STL
6	4	U-C COMPONENTS #WFV-06	.143 id x .267 od x .016 THK VENTED FL WASH	STNLSS STL
5	4	McMaster-Carr #92196A144	#6-32 x .25 LONG SHCS	STNLSS STL
4	1	D990218-B	GLASS	-
3	4	D980685-A	CLAMP	-
2	2	D990207-B	RAIL	-
1	1	D990236-A	BACKPLATE	-

DWG. NO.		DESCRIPTION		MATERIAL		HEAT TREAT		FINISH		REV		ISSUE DESCRIPTION		SCALE		SHEET	
REFERENCE DRAWINGS										A		E990210		KABDT 5/14/99		D	
										4		DCN NUMBER		APPR'D		DATE	
										5		NEXT ASS'Y: D990230		NTS		D990206-A	
										6		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)		PLATE BEAM DUMP, ASSEMBLY, BSC7, 4KITMXHR4 BSC8, 4KITMYHR4		1 OF 1	
										7		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.01		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
										8		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS .005 - .015 REMOVE ALL BURRS					