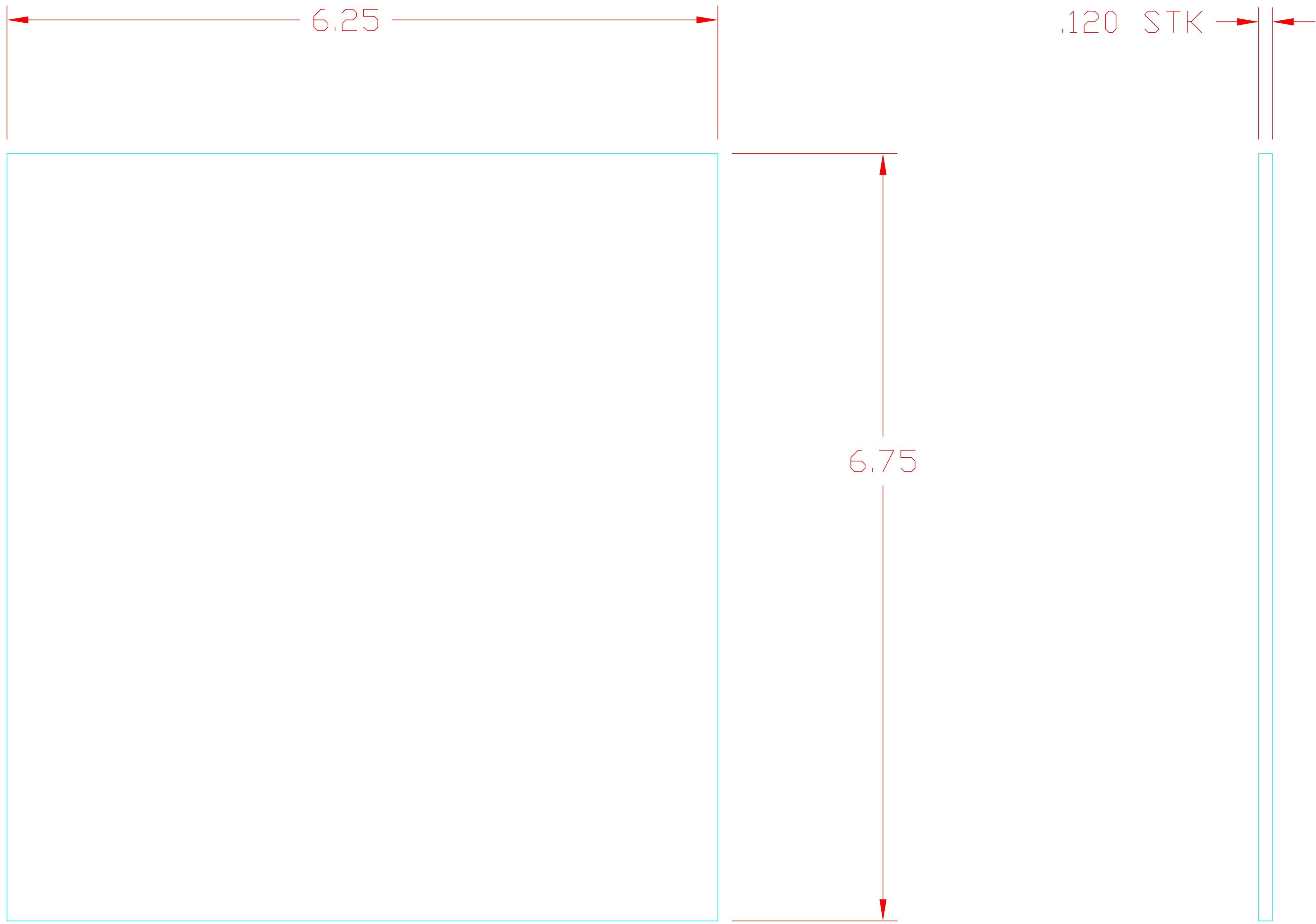


6 5 4 3 2 1

- NOTES: (UNLESS OTHERWISE SPECIFIED)
- 1. ALL ABRASIVE CUTTING TO BE DONE FROM NEAR SIDE.
 - 2. GLASS TO BE COVERED BY VINYL MASK ON NEAR SIDE PRIOR TO START OF MACHINING, AND SHIPPED WITH MASK IN PLACE FOR SURFACE PROTECTION.
 - 3. MAKE FROM #12 WELDERS FILTER GLASS (SCHOT) .012" THICK.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS .005 - .015 REMOVE ALL BURRS						BEAM DUMP, SMALL FRAME GLASS	
MATERIAL: 3		HEAT TREAT: /		FINISH: 1 2		A		RELEASE		E990198	
DWG. NO.		DESCRIPTION		REV		DESCRIPTION		DCN NUMBER		-	
REFERENCE DRAWINGS		USED ON: XXX		NEXT ASS'Y: XXX		ISSUE DESCRIPTION		APPR'D		KABDT 5-5-99	
6		5		4		3		2		1	
		SCALE		NTS		SHEET		1		OF 1	