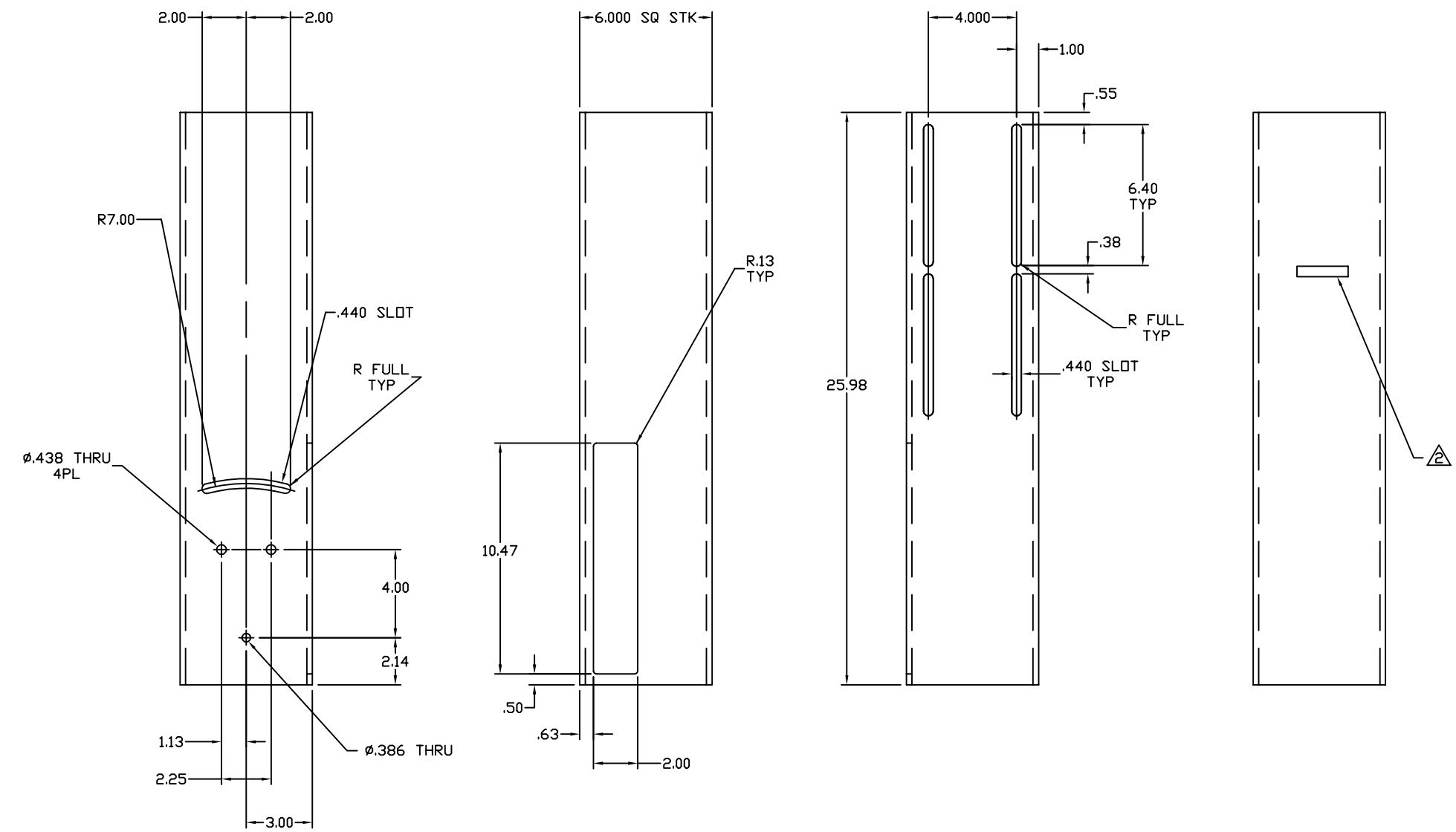


6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.  
 2. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY 'S/N', THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS.  
 EXAMPLE: D990038-A S/N 001



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY			
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS									
		MATERIAL: 6061-T6 ALU TUBING 6" SQ, 1/4" WALL		HEAT TREAT:		FINISH:							
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990141		REV		DESCRIPTION		APP'R'D CHECK DRWN DATE	
		REFERENCE DRAWINGS						A DCN E990205		Conley 5-6-99		CAD FILE: D990222-Adwg SIZE: B DWG. NO.: D990222-A SCALE: NTS SHEET: 1 OF 1	

6 5 4 3 2 1