



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS		C DCN E990209		Conley		6-1-99	
		MATERIAL: 6061-T6 ALU TUBING 6" SQ, 1/4" WALL		HEAT TREAT:		B DCN E990209		Conley		5-20-99	
DWG. NO.		DESCRIPTION		FINISH:		A DCN E990205		Conley		5-6-99	
REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y: D990141		REV		DESCRIPTION		APP'R'D CHECK DRWN DATE	
6		5		4		3		2		1	
						ISSUE DESCRIPTION				SCALE NTS SHEET 1 OF 1	
										CAD FILE D990223-C.dwg SIZE DWG. NO. B D990223-C	