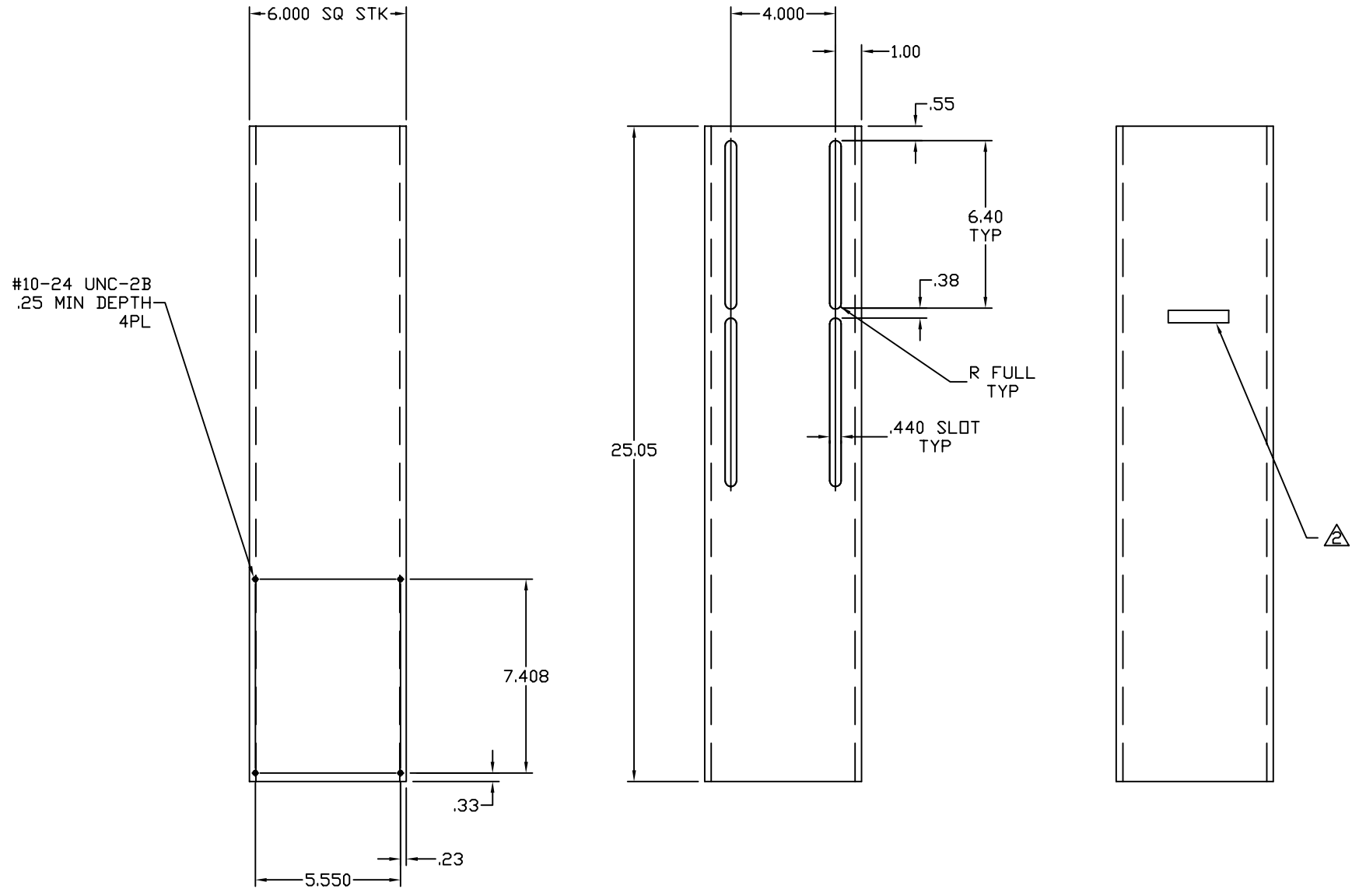


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. CUTTING FLUIDS TO BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, & SILICONE.

2. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY 'S/N', THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE .013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±.01		THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS BREAK CORNERS IN: OUT: .005-.010 REMOVE ALL BURRS						PLATE BEAM DUMP EXTENSION TUBE, BSC2, 4KITMXAR4, 4KITMYAR4 BSC4, 2KBSHR3P-2	
		MATERIAL: 6061-T6 ALU TUBING 6" SQ, 1/4" WALL	HEAT TREAT:	FINISH:	A	DCN E990210	Conley	5-18-99	CAD FILE D990253-A.dwg	SIZE DWG. NO. B	D990253-A
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y: D990141	REV	DESCRIPTION	APPR'D	CHECK	DRWN	DATE	SCALE	SHEET
	REFERENCE DRAWINGS				ISSUE DESCRIPTION					NTS	1 OF 1