



NOV 03 1995

D990285-P2-V

PROCESS SYSTEMS INTERNATIONAL INC.  
20 WALKUP DR., WESTBOROUGH, MASSACHUSETTS 01581 USA

PIPING & INSTRUMENTATION DIAGRAM  
LIGD VACUUM EQUIPMENT  
TURBOMOLECULAR PUMP CART

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DWG. NO.	DESCRIPTION	DWG. NO.	DESCRIPTION
	REFERENCE DRAWINGS		

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ±  
ANGULAR MACH ±1°-30' BEND ±2°  
TWO PLACE DECIMAL ±.01  
THREE PLACE DECIMAL ±.005  
FINISHED SURFACE RMS  
BREAK CORNERS IN  
REMOVE ALL BURRS

REV	DESCRIPTION	CHKD	DRWN	DATE	DEG#
P2	REVISED	DMW	REB	AFG	10.26.95 0006
P1	PRELIMINARY DESIGN UPDATE	DMW	REB	AFG	09.26.95 0003
USED ON:					
NEXT ASS'Y:					

CAD FILE	V0490041	SIZE	D	DWG. NO.	V049-0-041	REV.	P2
SCALE	NONE	SHEET	1	OF 1			

Oct 26, 1995 - 10:42:02