



ELECTRONIC COPY

NOTES
 *1 WELDING PROCESS TO MINIMIZE DISTORTION/FLATNESS OF PLATE VENDOR TO FLATTEN ASSEMBLY AFTER WELDING

LIGO-D990320-01

ITEM	PSI PART NUMBER	QTY	J.M	DESCRIPTION
3	304 S/S	1	EA	HALF NIPPLE, 6" OD TUBE, 6" OD OF x 5" LG
2		2256	SF	PLATE, 1/2" THK X 4'-9" SQ, 304 SS
1		12'-0"	FT	"V" BEAM, W6 X 12, MAT'L A36

BILL OF MATERIALS

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DWG NO	DESCRIPTION	DWG NO	DESCRIPTION

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR APPROX 10°-30° BEND ±2°
 TWO PLACE DECIMAL ± 0.1
 THREE PLACE DECIMAL ± 0.05
 FINISHED SURFACE RMS
 BREAK CORNERS 3/16" OUT
 REMOVE ALL BURRS

DO NOT SCALE THIS DRAWING

USED ON

NEXT ASSY:

REV	DESCRIPTION	CHKD	DRWN	DATE	DEQ#
1	ISSUED FOR FABRICATION		PV	2/7/97	0405
0	ISSUED FOR QUOTES		BAR	1/14/96	

ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL, INC.
 20 WALKUP DR WESTBOROUGH MASSACHUSETTS 01581 USA

TESTING COVERS, 48" NOMINAL FLAT FACE WITH PORT LIGO VACUUM EQUIPMENT

CAD FILE: V0494186
 SIZE: D
 DWG NO: V049-4-186
 REV: 1

SCALE: 1/8" = 1"

SHEET: 1 OF 1

FEB 08 1997 - 1326236