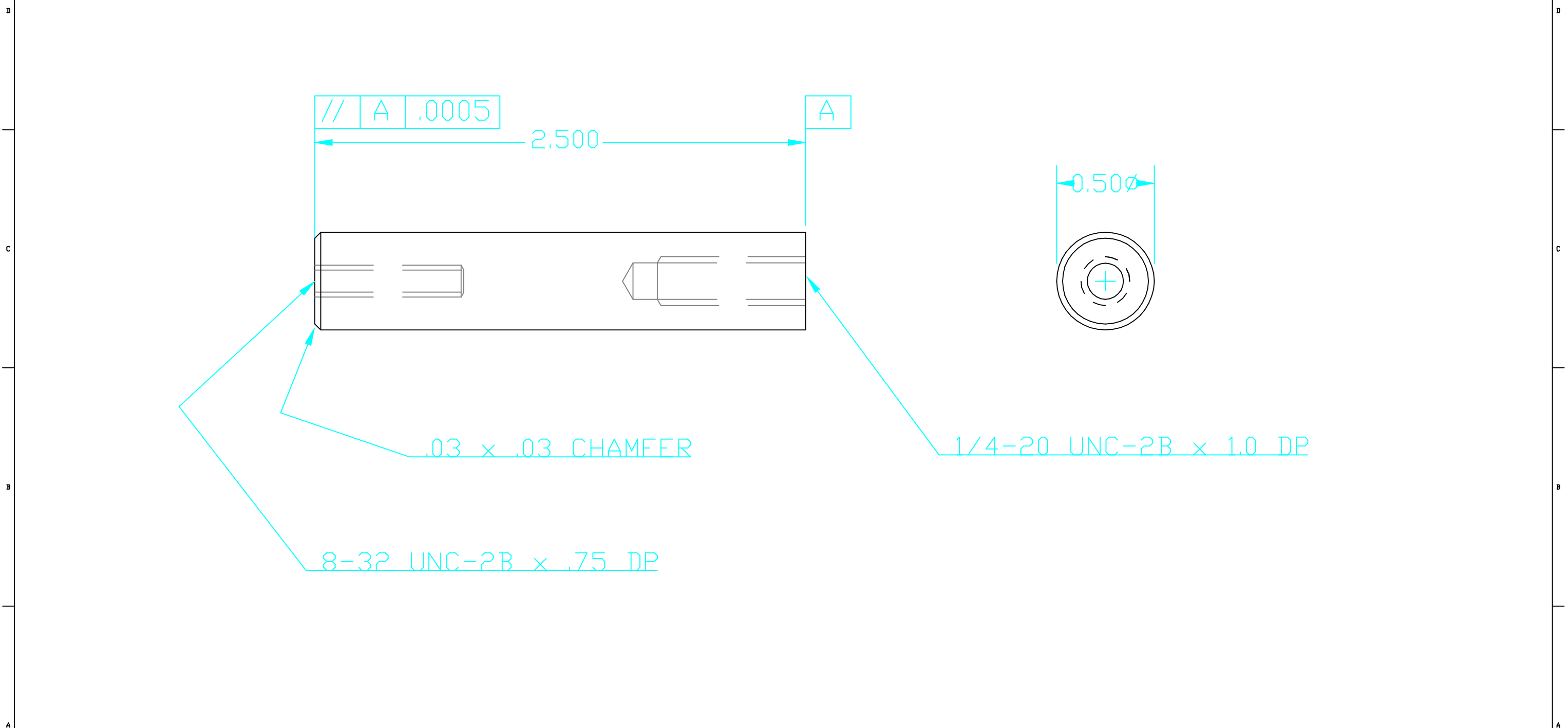


6 5 4 3 2 1



// A .0005

2.500

A

0.50 ϕ

.03 x .03 CHAMFER

1/4-20 UNC-2B x 1.0 DP

8-32 UNC-2B x .75 DP

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL $\pm 1/16(.16)$
ANGULAR $\pm 1^\circ$
TWO PLACE DECIMAL $\pm .01(.025)$
THREE PLACE DECIMAL $\pm .005(.013)$

FINISHED SURFACE RMS 63
BREAK CORNERS IN: .02
REMOVE ALL BURRS

MATERIAL:	HEAT TREAT:	FINISH:
303/304 SS	-	-

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	3/00
00	PRE-RELEASE									K.MASON	8/12/98

MIT
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MASSACHUSETTS INSTITUTE OF TECHNOLOGY

OPTIC PEDESTAL
ISC TABLE ASSEMBLY
LSC PHOTODIODE

DWG. NO.	DESCRIPTION	USED ON	NEXT ASS'Y:	ISSUE DESCRIPTION	SCALE	SHEET
	REFERENCE DRAWINGS	-	D980327-A		2:1	1 OF 1

6 5 4 3 2 1