



REF	QTY	PART OR DRWG NO.	DESCRIPTION	MATERIAL
30	8	McMaster-Carr #92196A540	SHCS 1/4-20 x 5/8 LG.	STAINLESS STEEL
29	2	D990370-B	CONNECTOR ANGLE TOP SIDE	ALUMINUM
28	2	D990371-B	CONNECTOR ANGLE UNDERSIDE	ALUMINUM
27	1	D990358-A	TOP LEFT PLATE	ALUMINUM
26	2	D990363-A	SLANT EDGE STRIP, TOP LEFT/BTM RIGHT	ALUMINUM
25	1	D990361-A	MIDDLE LEFT PLATE	ALUMINUM
24	1	D990365-A	VERTICAL EDGE STRIP, LEFT END	ALUMINUM
23	2	D990377-A	HORIZ. ANGLE, TOP RIGHT/BOTTOM LEFT	ALUMINUM
22	1	D990368-A	VERTICAL ANGLE, MIDDLE LEFT	ALUMINUM
21	2	D990364-A	SLANT EDGE STRIP, TOP RIGHT/BTM LEFT	ALUMINUMV
20	1	D990360-A	BOTTOM LEFT PLATE	ALUMINUM
19	1	D990367-A	VERTICAL ANGLE, BOTTOM LEFT	ALUMINUM
18	8	McMaster-Carr #92141A030	FLAT WASH 5/16 NDM id	STAINLESS STEEL
17	8	McMaster-Carr #92196A580	SHCS 5/16-18 x 5/8 LG.	STAINLESS STEEL
16	4	D990379-B	CONNECTOR PLATE	ALUMINUM
15	1	D990356-A	BOTTOM RIGHT PLATE	ALUMINUM
14	2	D990376-A	HORIZ. ANGLE, TOP LEFT/BOTTOM RIGHT	ALUMINUM
13	1	D990359-A	MIDDLE RIGHT PLATE	ALUMINUM
12	1	D990366-A	VERTICAL EDGE STRIP, RIGHT END	ALUMINUM
11	4	D990375-A	SPLICE CLIP, CORNER ANGLE	ALUMINUM
10	15	McMaster-Carr #98437A029	HI-COLLAR LOCK WASHER 1/4 NDM id	STAINLESS STEEL
9	15	McMaster-Carr #92196A544	SHCS 1/4-20 x 1 1/4 LG.	STAINLESS STEEL
8	1	D990357-A	TOP RIGHT PLATE	ALUMINUM
7	16	McMaster-Carr #92210A537	SDC. FL HD SCREW 1/4-20 x 1/2 LG	STAINLESS STEEL
6	4	D990374-B	SPLICE CLIP, FLAT ANGLE	ALUMINUM
5	47	U-C COMPONENTS #WFV-25	VENTED FL WASH .26id x .46od x .03thk	STAINLESS STEEL
4	39	McMaster-Carr #92196A539	SHCS 1/4-20 x 5/8 LG.	STAINLESS STEEL
3	1	D990373-A	VERTICAL ANGLE, TOP LEFT	ALUMINUM
2	36	McMaster-Carr #92210A540	SDC FLAT HD SCREW 1/4-20 x 3/4 LG	STAINLESS STEEL
1	2	D990362-A	HORIZ. EDGE STRIP, TOP & BTM	ALUMINUM
REF	QTY	PART OR DRWG NO.	DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				TOLERANCES:				INSIDE RADII				FINISH:			
				FRACTIONAL ±				FINISHED SURFACE RMS				BREAK OUTSIDE CORNERS			
				ANGULAR ±				REMOVE ALL BURRS							
				TWO PLACE DECIMAL ±											
				THREE PLACE DECIMAL ±											
MATERIAL:				HEAT TREAT:				FINISH:				A			
USED ON:				NEXT ASS'Y: D990340, D990343, D990348				A				RELEASE			
DESCRIPTION				DESCRIPTION				DCN NUMBER				E000098			
REFERENCE DRAWINGS				ISSUE DESCRIPTION				APPR'D				KABOT			
DWG. NO.				SCALE				CHECK				2-25-00			
				NTS				DRWN				DATE			
				SHEET				DATE				990350A.dwg			
				1 OF 1				DATE				D 990350-A			

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

ARM CAVITY BAFFLE,
 ITM-Y/ETM,
 GLASS SUPPORT ASSEMBLY

CAD FILE: 990350A.dwg
 SHEET: D 990350-A
 SCALE: NTS
 SHEET: 1 OF 1