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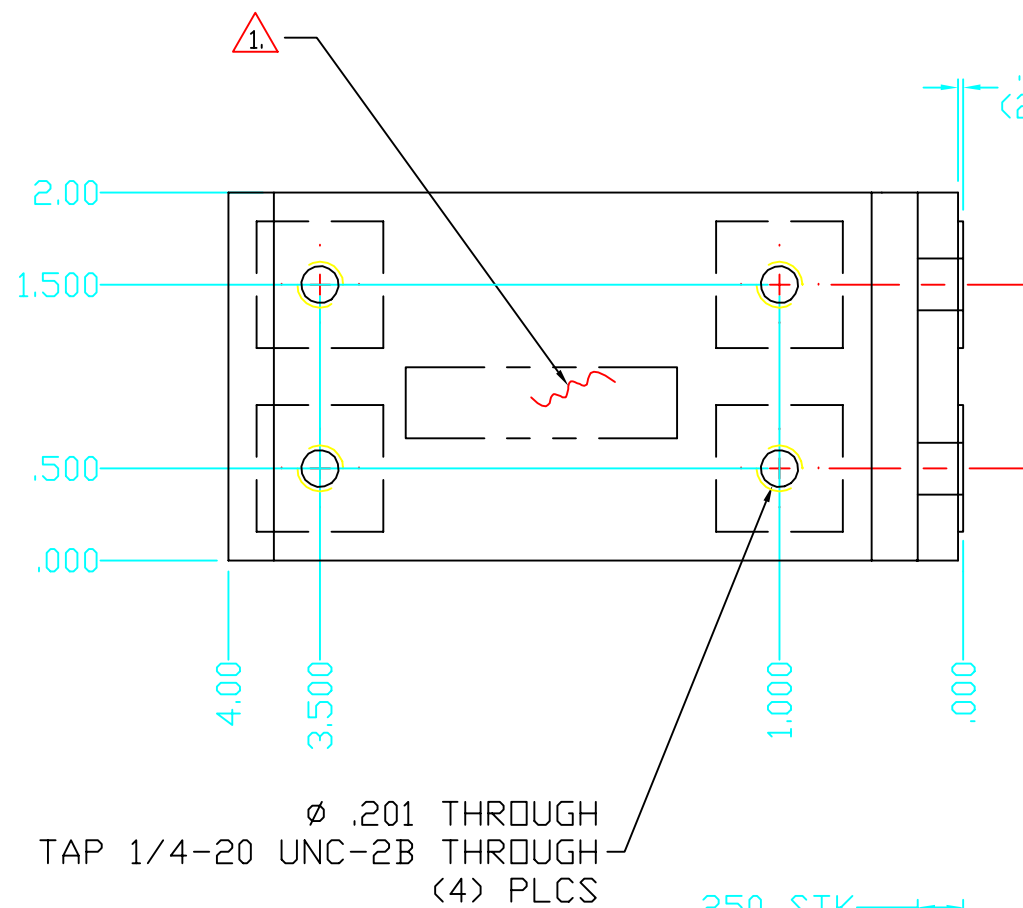
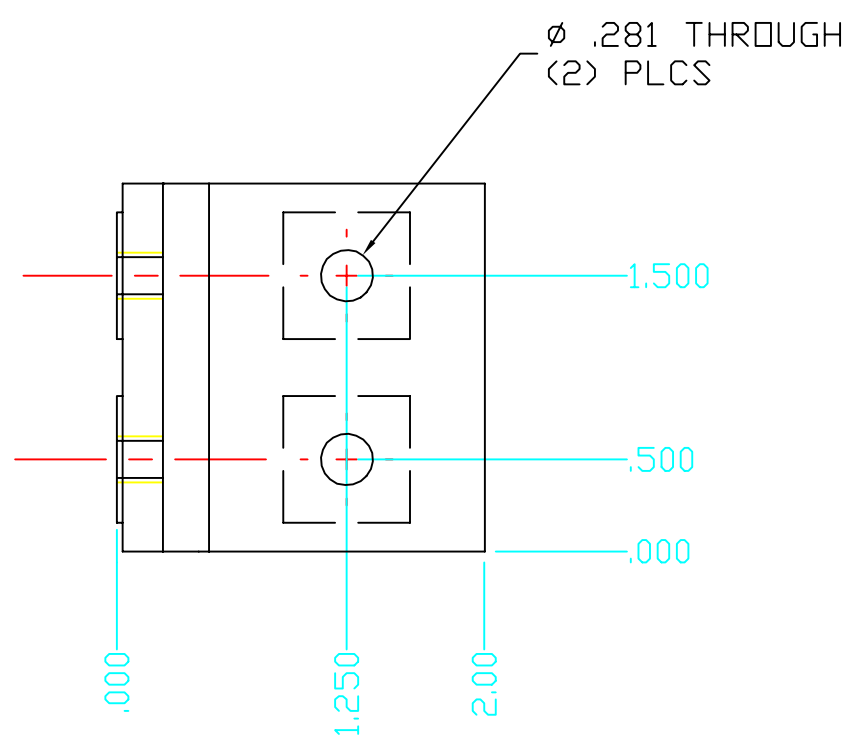
2

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NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.

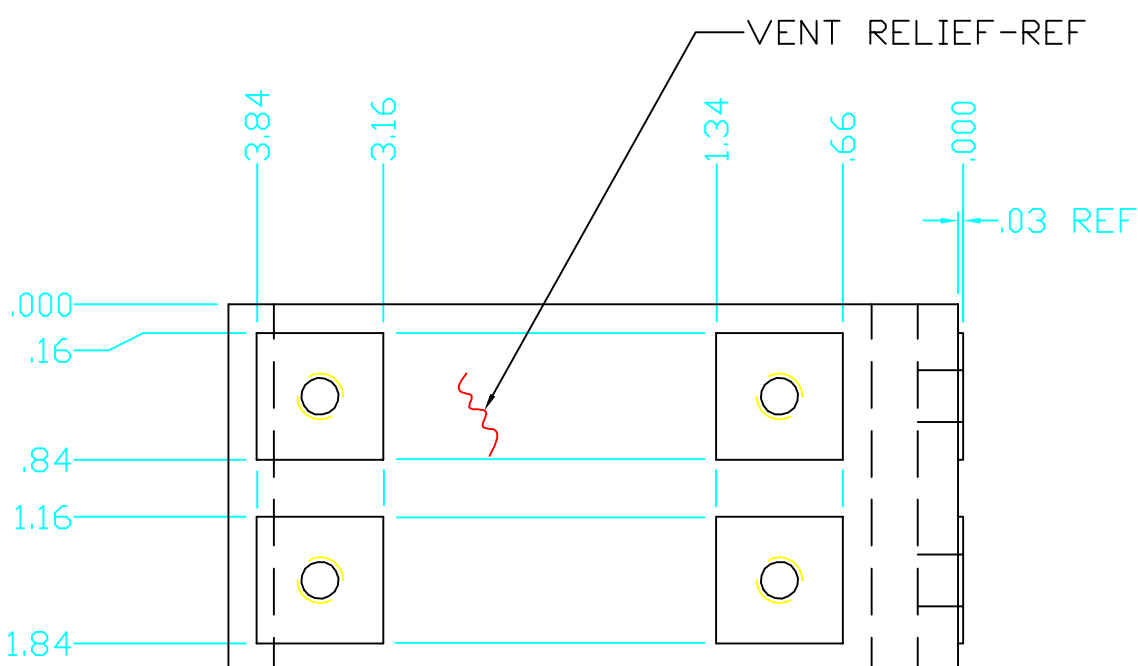
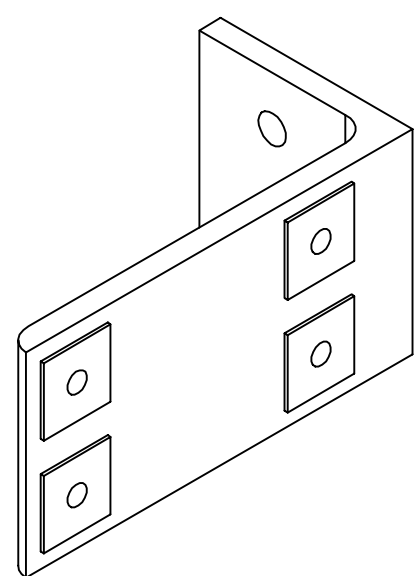
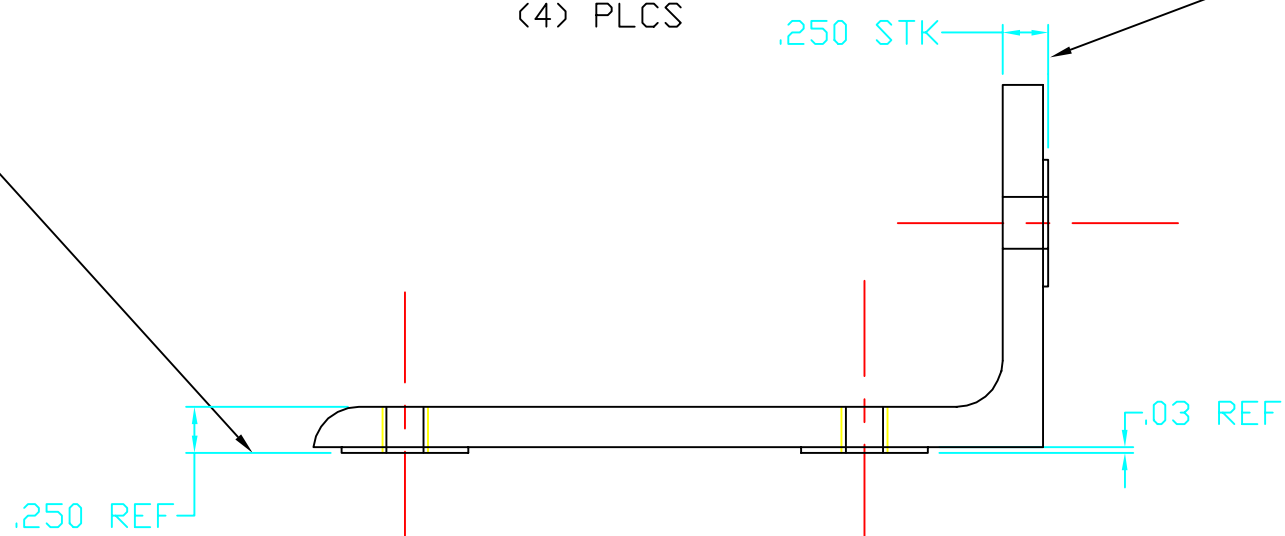
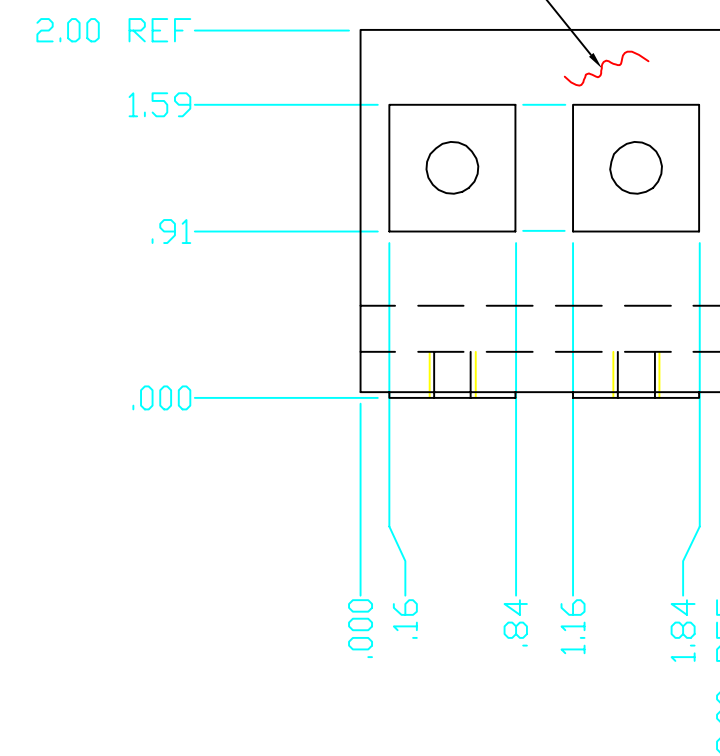


.03 DEEP VENT RELIEF (2) SURFACES AS SHOWN

A .010

L .010A

VENT RELIEF-REF



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN FEET (in)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±		THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN: OUT: REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS SUPPORT, CONNECTOR ANGLE, UNDER SIDE	
		MATERIAL: TYPE 6061-T6 ALUMINUM ANGLE 4 x 3 x 1/4		HEAT TREAT:		FINISH: 1 2				CAD FILE 09.dwg	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990341, D990350		ISSUE DESCRIPTION		SIZE C	
REFERENCE DRAWINGS										DWG. NO. D990371-B	
										SCALE NTS	
										SHEET 1 OF 1	

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