



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL $\pm 1/64$ ANGULAR $\pm 1/2^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .003$		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS SUPPORT, VERTICAL ANGLE, TOP LEFT (ITM-Y/ETM)	
		MATERIAL: TYPE 6061-T6 ALUMINUM ANGLE $\geq 1/2 \times 2 1/2 \times 1/4$		HEAT TREAT:		FINISH: $\triangle 1$ $\triangle 2$		A RELEASE E990232 - - - KABOT 7-7-99		CAD FILE L_12_65m.dwg SIZE C DWG. NO. D990373-A	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990350		REV		SCALE NTS SHEET 1 OF 1	
REFERENCE DRAWINGS						ISSUE DESCRIPTION					