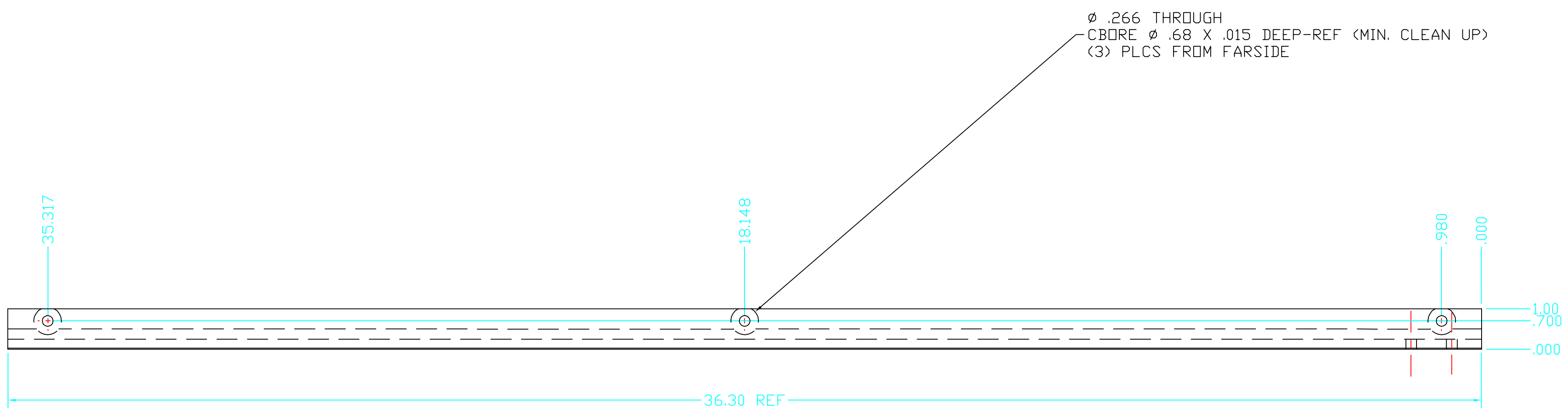
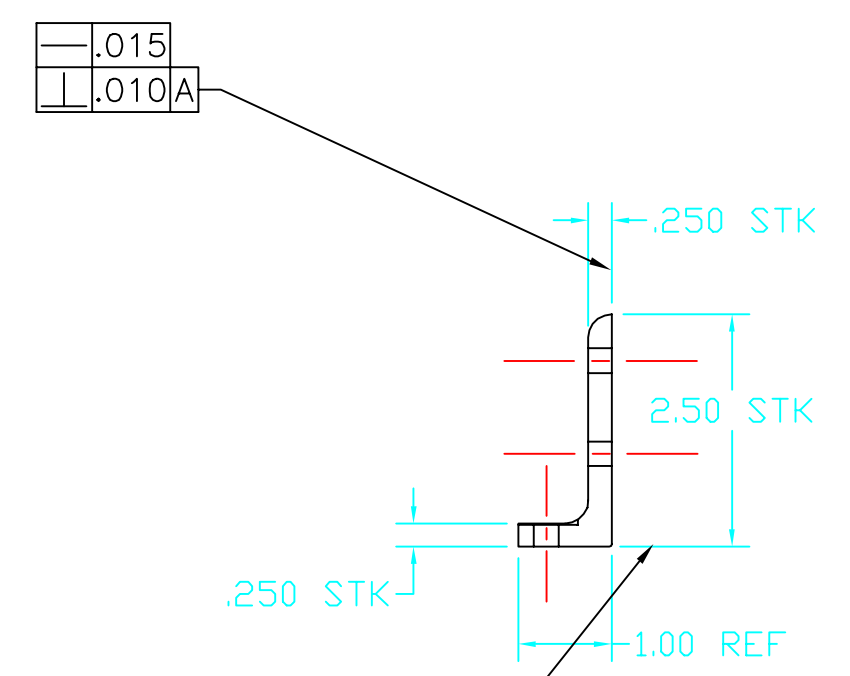
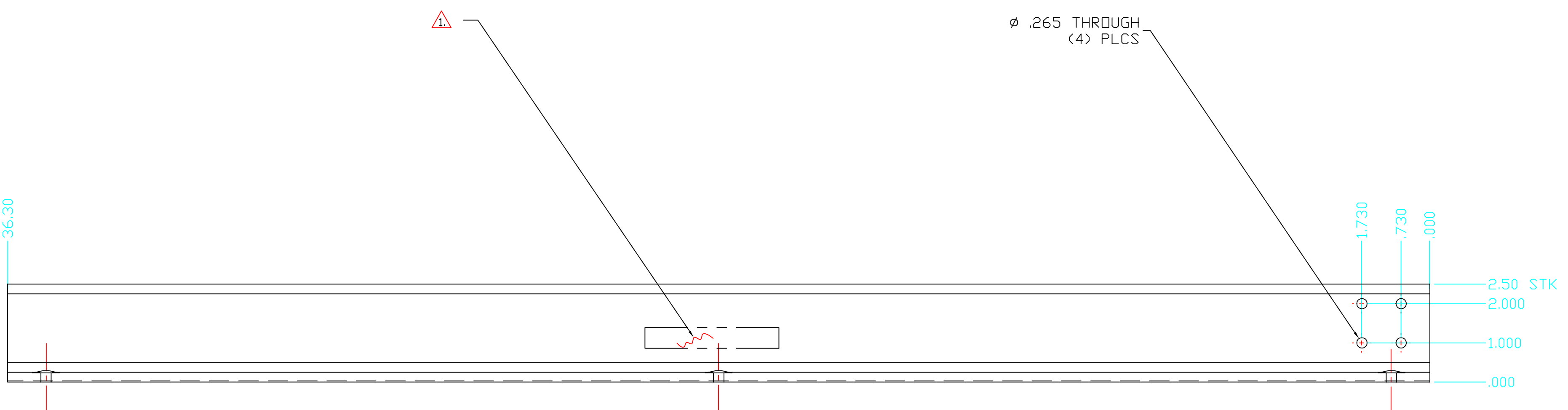
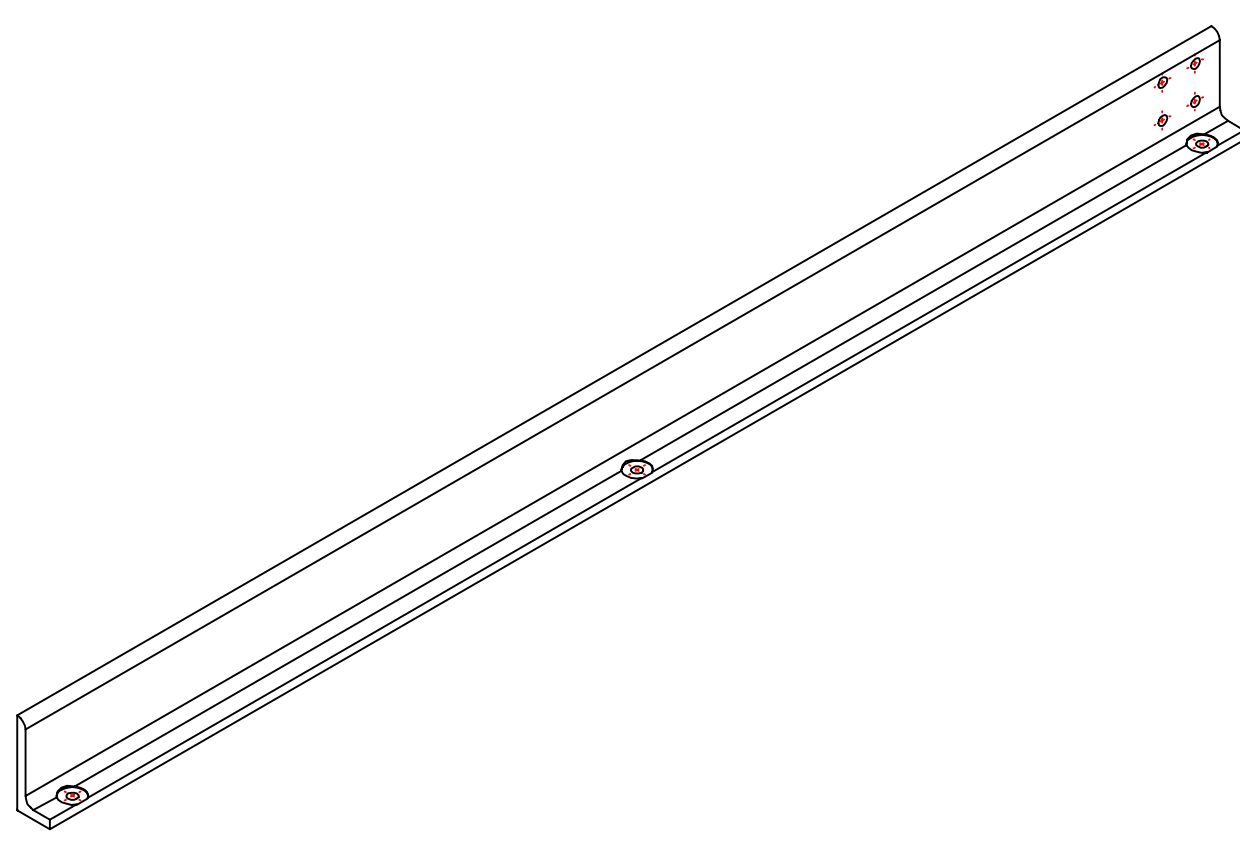


NOTES: (UNLESS OTHERWISE SPECIFIED)

⚠ STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY 'S/N', THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 013 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

⚠ THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND 'DI' RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY Baffle, GLASS SUPPORT, HORIZONTAL ANGLE, TOP RIGHT & BOTTOM LEFT	
		MATERIAL: TYPE 6061-T6 ALUMINUM ANGLE 2 1/2 x 2 1/2 x 1/4		HEAT TREAT:		FINISH: ⚠ ⚠		A RELEASE		E990232	
DWG. NO.		DESCRIPTION		NEXT ASS'Y: D990341, D90350		REV		DESCRIPTION		DCN NUMBER	
REFERENCE DRAWINGS		USED ON:						APPR'D		CHECK	
								DRWN		DATE	
								KABOT		7-9-99	
								SCALE		SHEET	
								NTS		1 OF 1	