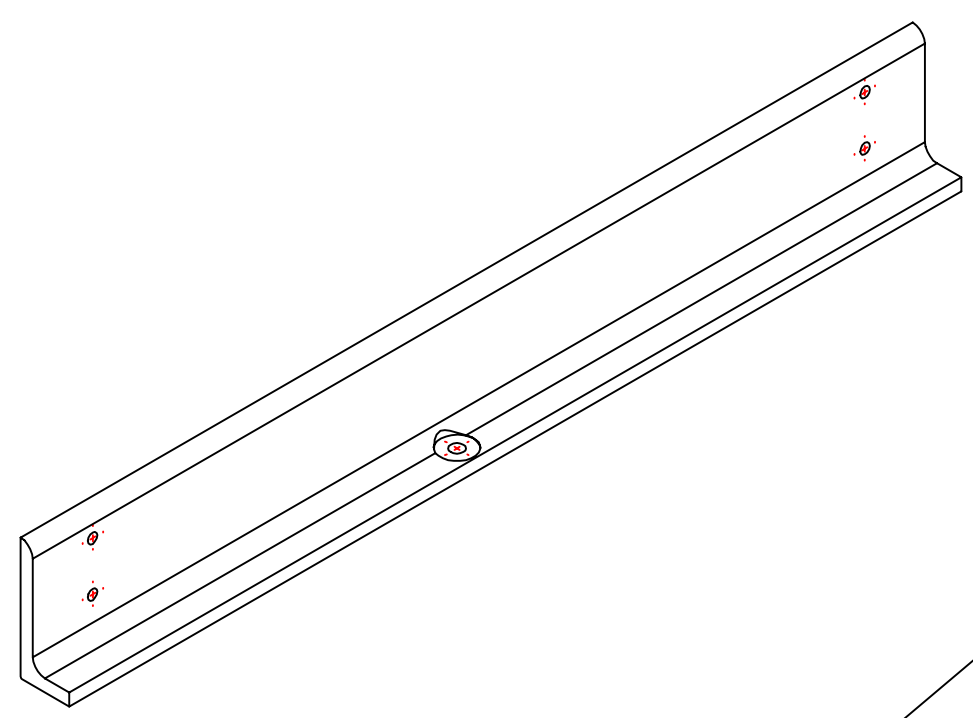


6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS.  
EXAMPLE: D990038-A S/N 001

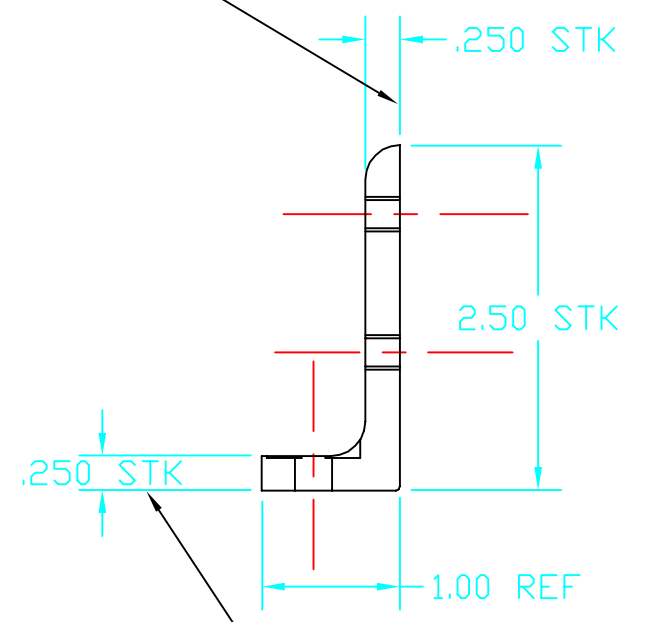
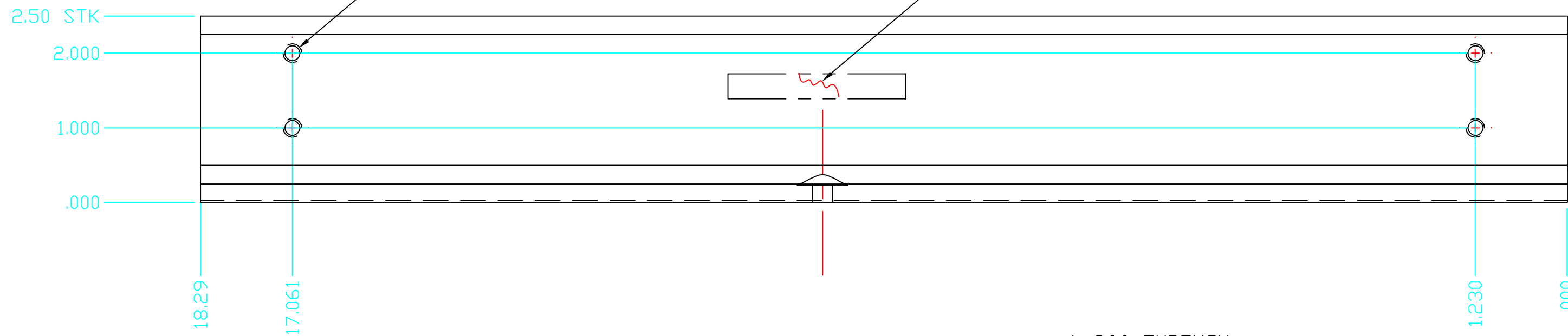
2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.



Ø .201 THROUGH  
TAP 1/4-20 UNC-2B THROUGH  
(4) PLCS

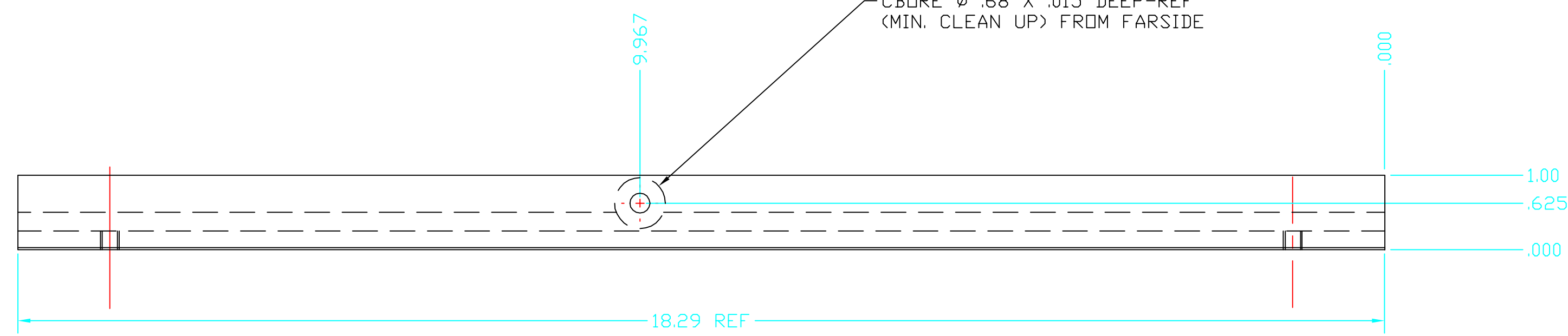


.015
L.010A



A
.010

Ø .266 THROUGH.  
CBORE Ø .68 X .015 DEEP-REF  
(MIN. CLEAN UP) FROM FAR SIDE



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY BAFFLE, GLASS SUPPORT, VERTICAL ANGLE, MIDDLE RIGHT (ITM-X)	
		MATERIAL: 6061-T6 ALUMINUM ANGLE 2 1/2 x 2 1/2 x 1/4		HEAT TREAT:		FINISH: 1. 2.		A		RELEASE E990232 - - - KABOT 7-7-99	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990341, D990350		REV		DESCRIPTION DCN NUMBER - APPR'D CHECK DRWN DATE	
REFERENCE DRAWINGS								ISSUE DESCRIPTION		SCALE NTS SHEET 1 OF 1	

6 5 4 3 2 1