



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (mm)								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						ARM CAVITY BAFFLE, OUTER SUPPORT, ITM/ETM STABILIZER	
		MATERIAL: TYPE 6063-T5 ALUMINUM CHANNEL SHARP CORNER 2 x 2 x .125		HEAT TREAT:		FINISH: 1. 2.				CAD FILE: part2.dwg SIZE: C DWG. NO.: D990384-A	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990380, 0491, 0492		ISSUE DESCRIPTION		SCALE: NTS SHEET: 1 OF 1	
REFERENCE DRAWINGS											