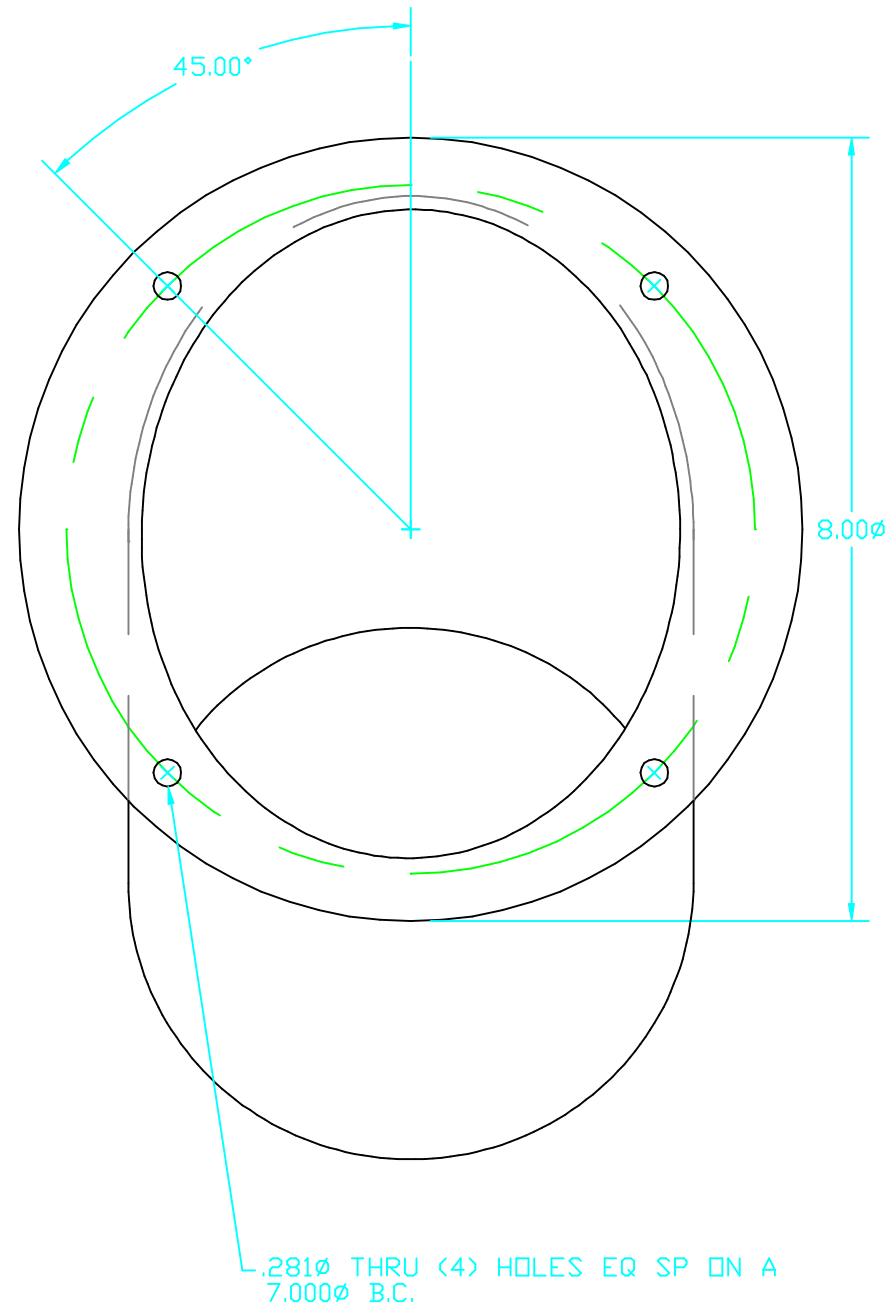
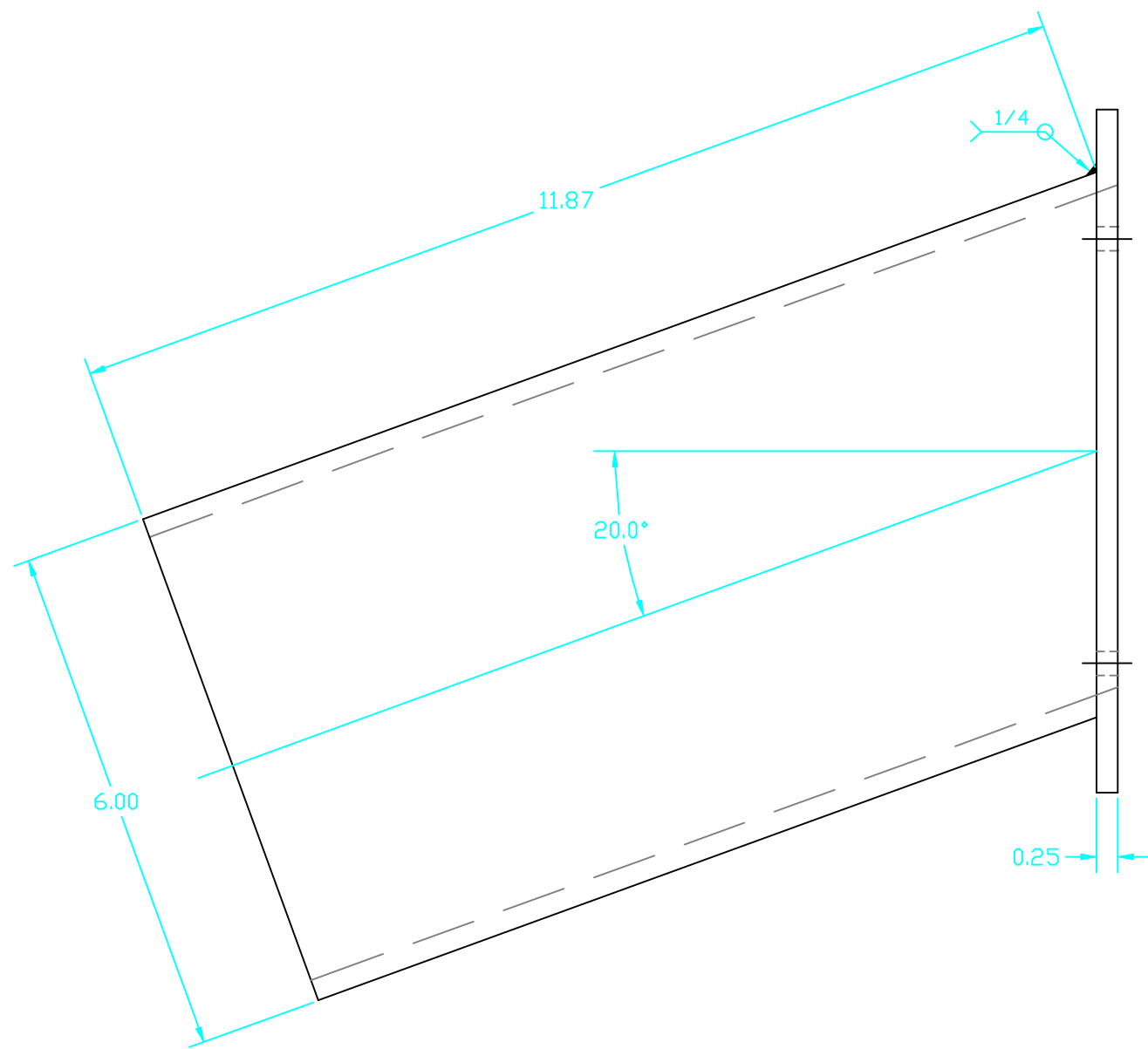


1. CLEAR ANODIZE PER MIL-A-8625



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES													LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY						
		TOLERANCES: FRACTIONAL ± 1/16(.16) ANGULAR ± 1° TWO PLACE DECIMAL ± .01(.025) THREE PLACE DECIMAL ± .005(.013)		FINISHED SURFACE RMS 63 BREAK CORNERS IN: .02 REMOVE ALL BURRS												TUBE MOUNT ISC TABLE ASSY APS					
		MATERIAL: 6061-T6 ALUM	HEAT TREAT: -	FINISH: SEE NOTE	A	INITIAL RELEASE											MASON	3/00			
		USED ON: -	NEXT ASS'Y: D990135	REV	00	PRE-RELEASE											K.MASON	3/16/99			
DWG. NO.		DESCRIPTION			DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRVN	DATE	SCALE	D990397-A.dwg	SIZE	D	DWG. NO.	D990397-A-D	
7		6			4	3										2	1	FULL	1	SHEET	1 of 1