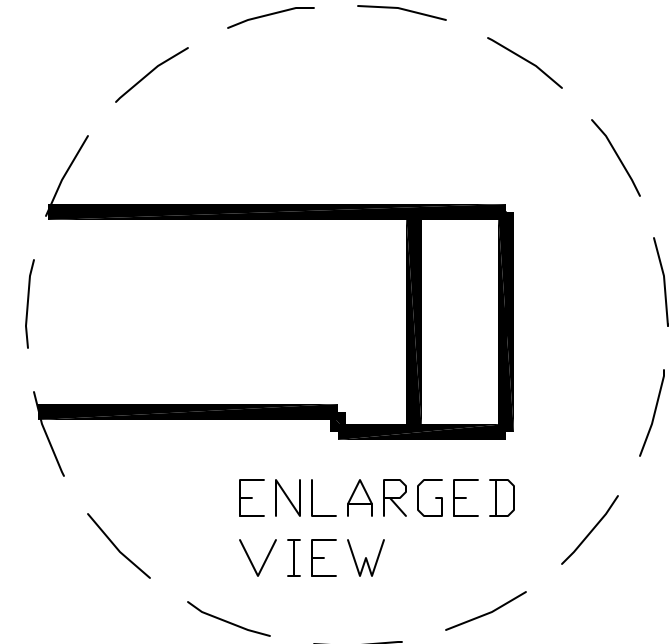


NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants  
Liquids containing hydrocarbons or other contaminants,  
other than the machining fluids specified herein, shall not  
be allowed to come into contact with suspension material at  
any time. All machining fluids shall be water soluble and  
free of sulfur, chlorine and silicone; such as Cincinnati  
Milacron's Cimtech 410 (stainless steel).~~

Identification\_Serial Number  
A serial number shall be etched, or scribed on the part  
see note drawing note.  
Serial Number Format  
The Serial number shall be of the format:  
D99xxxx-x-001

Example: D990021-A-001  
The drawing number, The revision number, The sequential  
part number



4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES ANGULAR MACH ± BEND ±-- REMOVE ALL BURRS		MATERIAL: Alum 6061 T6		HEAT TREAT: none		FINISH: none		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TOLERANCES: FRACTIONAL ± 1/32 THREE PLACE DECIMAL ± .005 TWO PLACE DECIMAL ± .01 ANGULAR ± 1 deg				FOR-FABRICATION		E990290-00-0		kern 7-13-99		TITLE Clamp, Table	
DWG NO.		DESCRIPTION		PRE-RELEASE		-		kirkland 3-23-99		DAD FILE D990443-B	
REFERENCE DRAWINGS		USED ON XXX		NEXT ASSY: XXX		ISSUE DESCRIPTION		SCALE FULL		SHEET	