



NOTES: (UNLESS OTHERWISE SPECIFIED)

Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number,
 The sequential part number

Counter Bore
 1.25 Dia. x .06
 Deep

DRILL AND TAP 8-32x.5
 DEEP MIN. 4 PL. ON 1.25
 DIA. BC

REF. QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST			

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±	THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN OUT REMOVE ALL BURRS						TITLE POST, STAINLESS STEEL
		MATERIAL: 1.5" DIA 300 SERIES STAINLESS STEEL	HEAT TREAT:	FINISH:	00	FAB-RELEASE	-	-	kenn 12-4-99
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK
REFERENCE DRAWINGS				ISSUE DESCRIPTION				DATE	SCALE
6		5		4		3		2	
								12-4-99	
								DATE	
								FULL	
								SHEET	
								SHEET#	
								D990449-A	
								B	
								1	