



NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

~~Identification, Serial Number~~
 A serial number shall be etched, or scribed on the part see note drawing note.

~~Serial Number Format~~
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
B		ADDED DRILL AND C' BORE 4 PL.		kenn 8-6-99
A		For Fabrication		kenn 8-6-99
00		PRE-RELEASE		kenn 1-28-99
REV		DESCRIPTION	DCN NUMBER	APPR'D CHECK DRWN DATE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULAR MACH ± BEND ± TWO PLACE DECIMAL ±	±	THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN OUT REMOVE ALL BURRS	±
MATERIAL: 300 series stainless	HEAT TREAT:	FINISH:	
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX
REFERENCE DRAWINGS			

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
TITLE Base, Rod Mount, Long	
CAD FILE: D990453-B	SIZE DWG. NO.: B D990453-B
SCALE: FULL	SHEET: SHEET#