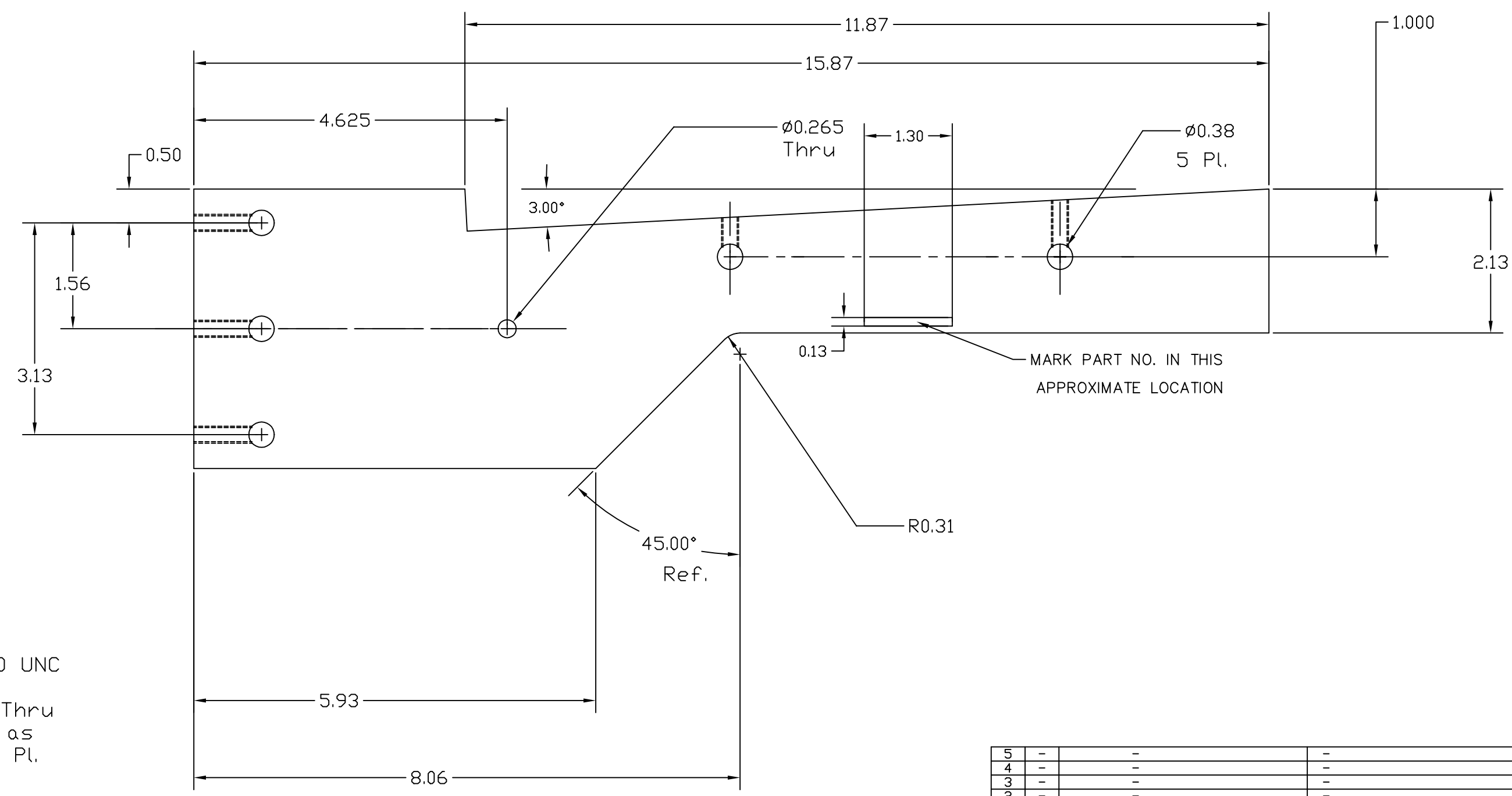
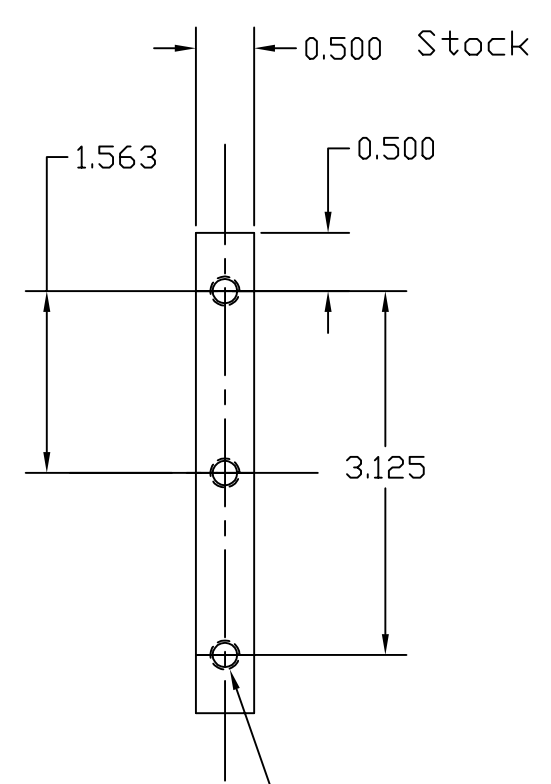
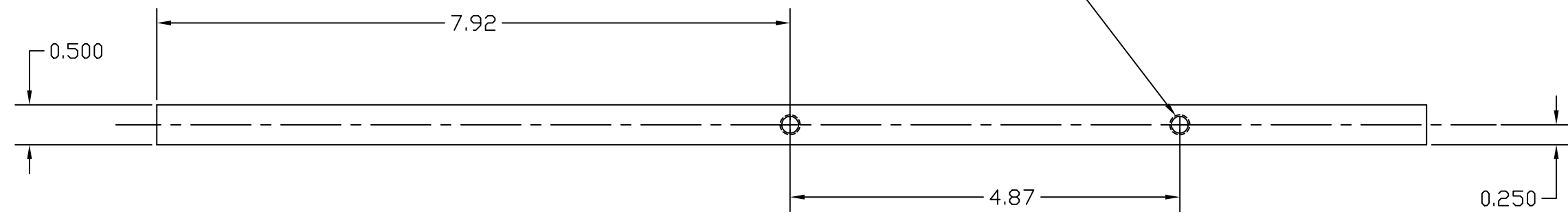


1/4 - 20 UNC
2B Full
Thread Thru
To Hole as
shown 2 Pl.

NOTES: (UNLESS OTHERWISE SPECIFIED)
 Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).
 Identification - Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
 The Serial number shall be of the format:
 D99xxxx-x
 Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



1/4 - 20 UNC
2B Full
Thread Thru
To Hole as
shown 3 Pl.

Qty: Make 2 Total Per Assembly

5	-	-	-	-	-
4	-	-	-	-	-
3	-	-	-	-	-
2	-	-	-	-	-
1	-	-	-	-	-
REV	QTY	PART or DRWG No.	DESCRIPTION	PARTS and MATERIAL LIST	

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± --- ANGULAR ±	THREE PLACE DECIMAL ± .008 FINISHED SURFACE RMS 63 BREAK CORNERS IN - OUT - REMOVE ALL BURRS						PICK OFF MIRROR Mount Side Plate 4K_ITMX-4K_ITMY	
XXX	XXX	MATERIAL: 6061 T-6	HEAT TREAT: /	FINISH: None	B	FDR FABRICATION			kenn	6/28/99
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX		00	PRE-RELEASE	Ligo-E980321-00-D		kenn	5/24/99
REFERENCE DRAWINGS					REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN
										DATE
					ISSUE DESCRIPTION					CAD FILE D990134-B
										SIZE DWG. NO. D
										D990459-B
										SHEET 1 of 1

293mm 302mm