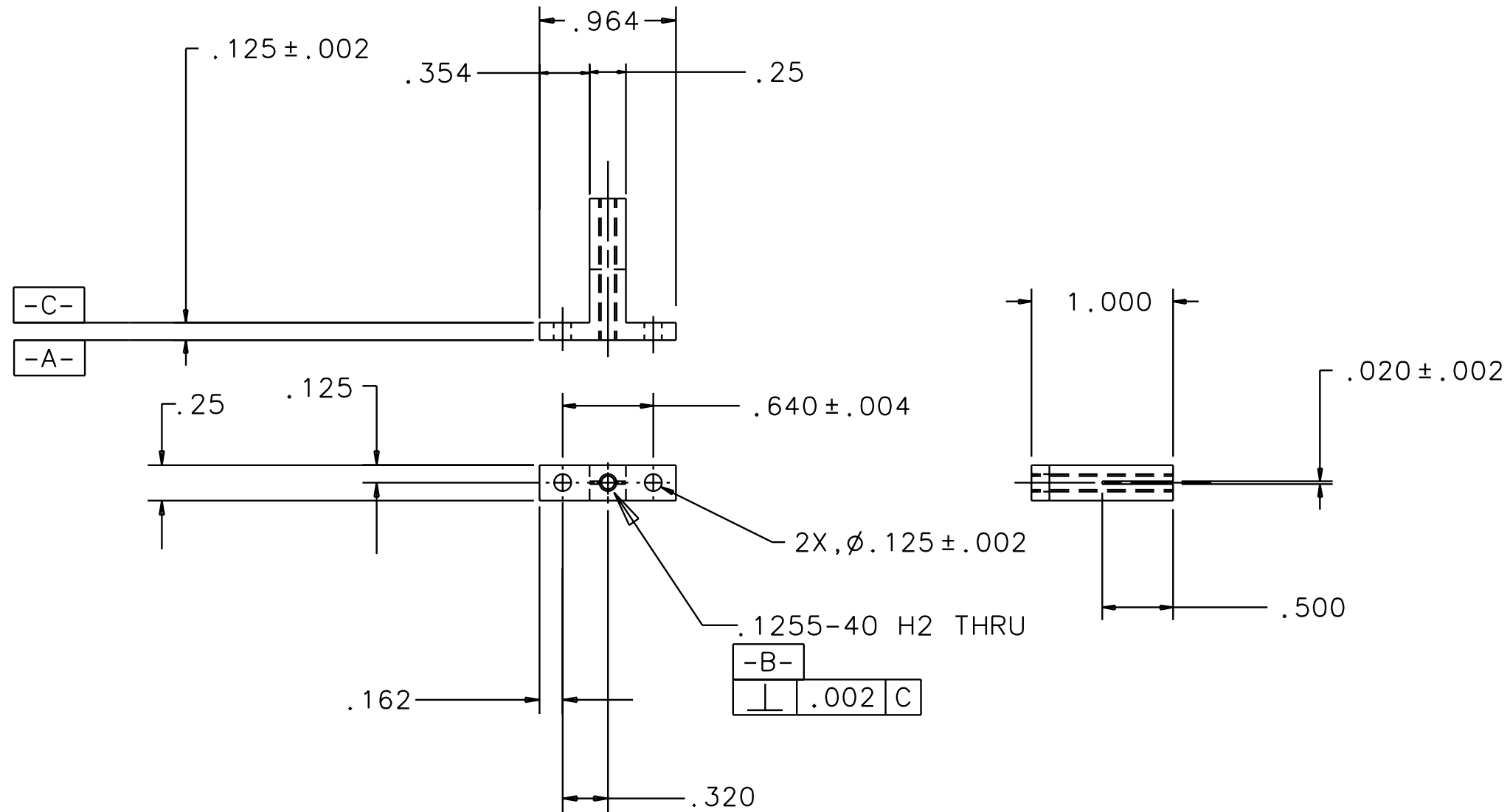


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES.
2. MATERIAL: 2024 T3 ALUMINUM.
3. CUTTING FLUIDS TO BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
4. TUMBLE DEBURR IN SOLUTION THAT COMPLIES WITH REQUIREMENTS FOR CUTTING FLUIDS IN NOTE 3.

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	12-6-99	J. Romie			E990438/INITIAL RELEASE
B	12-7-99	J. Romie			E990440/ADD GD&T
C	2-25-00	J. Romie			E000113/COMPLETE REDESIGN



QTY REQD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			APPROVALS		
FRACTIONS DECIMALS			DATE		
0.XX ± 0.01			DRAWN J. Romie		
0.XXX ± 0.005			CHECKED		
ANGLES ± 0.5°			7/99		
DO NOT SCALE DRAWING			TITLE		
			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
			PAM BRACKET, ALUMINUM		
NEXT ASSEMBLY D960138, D960011			MATERIAL SEE NOTES		
FILE LOCATION /home/dcc/docs/D990479.pdf			FINISH		
SCALE 1/1		DWC NO. D990479		REV C	
				SHEET 1 OF 1	