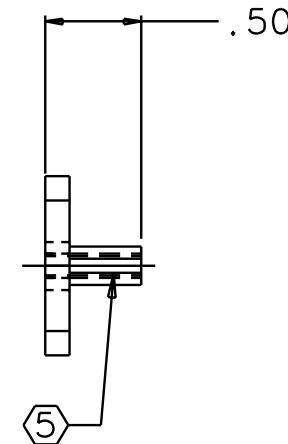
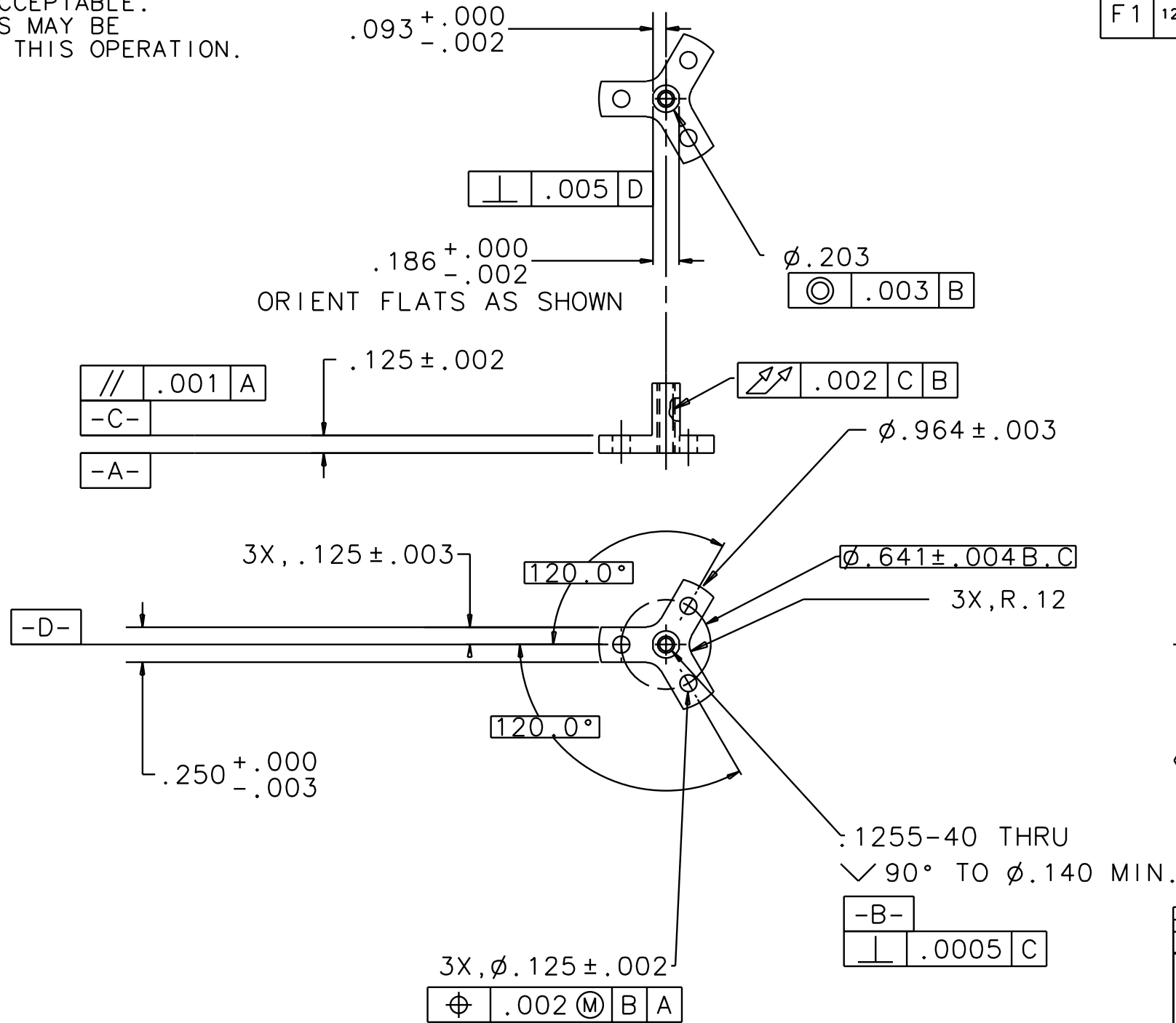


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES.
2. MATERIAL: 2024 T3 ALUMINUM.
3. CUTTING FLUIDS TO BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
4. TUMBLE DEBURR IN SOLUTION THAT COMPLIES WITH REQUIREMENTS FOR CUTTING FLUIDS IN NOTE 3.
- ⑤ MARK PART WITH AN "F1" IN APPROX. POSITION AS SHOWN. MARKING BY MACHINING OR ENGRAVING ACCEPTABLE. NO CHEMICALS MAY BE USED DURING THIS OPERATION.

REV	DATE	DRAWN BY	CHECKED	DCC	DCN/DESCRIPTION
A	12-6-99	J. Romie			E990438/INITIAL RELEASE
B	12-7-99	J. Romie			E990440/ADD GD&T
C	2-25-00	J. Romie			E000113/COMPLETE REDESIGN
D	2-25-00	J. Romie			E000113/CIRCULAR BORE
E	5-15-00	J. Romie			E000248/TRI-MOUNTING
F	6-2-00	J. Romie			E000275/REDUCE OD
F1	12-8-00	J. Romie			E000478/REMOVE ROLL TAP CALLOUT



QTY REQD	FSCM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO																			
PARTS LIST																								
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			<table border="1"> <tr> <td>APPROVALS</td> <td>DATE</td> <td rowspan="2"> LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY </td> </tr> <tr> <td>DRAWN J. Romie</td> <td>7/99</td> </tr> <tr> <td>CHECKED</td> <td></td> <td>TITLE</td> </tr> <tr> <td></td> <td></td> <td>PAM BRACKET, ALUMINUM</td> </tr> <tr> <td colspan="2">DO NOT SCALE DRAWING</td> <td>DWG NO.</td> <td>REV</td> </tr> <tr> <td colspan="2"></td> <td>B D990479</td> <td>F1</td> </tr> </table>			APPROVALS	DATE	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	DRAWN J. Romie	7/99	CHECKED		TITLE			PAM BRACKET, ALUMINUM	DO NOT SCALE DRAWING		DWG NO.	REV			B D990479	F1
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		B D990479	F1																					
SEE NOTES			SCALE 1/1	SHEET 1 OF 1																				

NEXT ASSEMBLY
D000069, D000180
FILE LOCATION
/home/dcc/docs/D990479.pdf