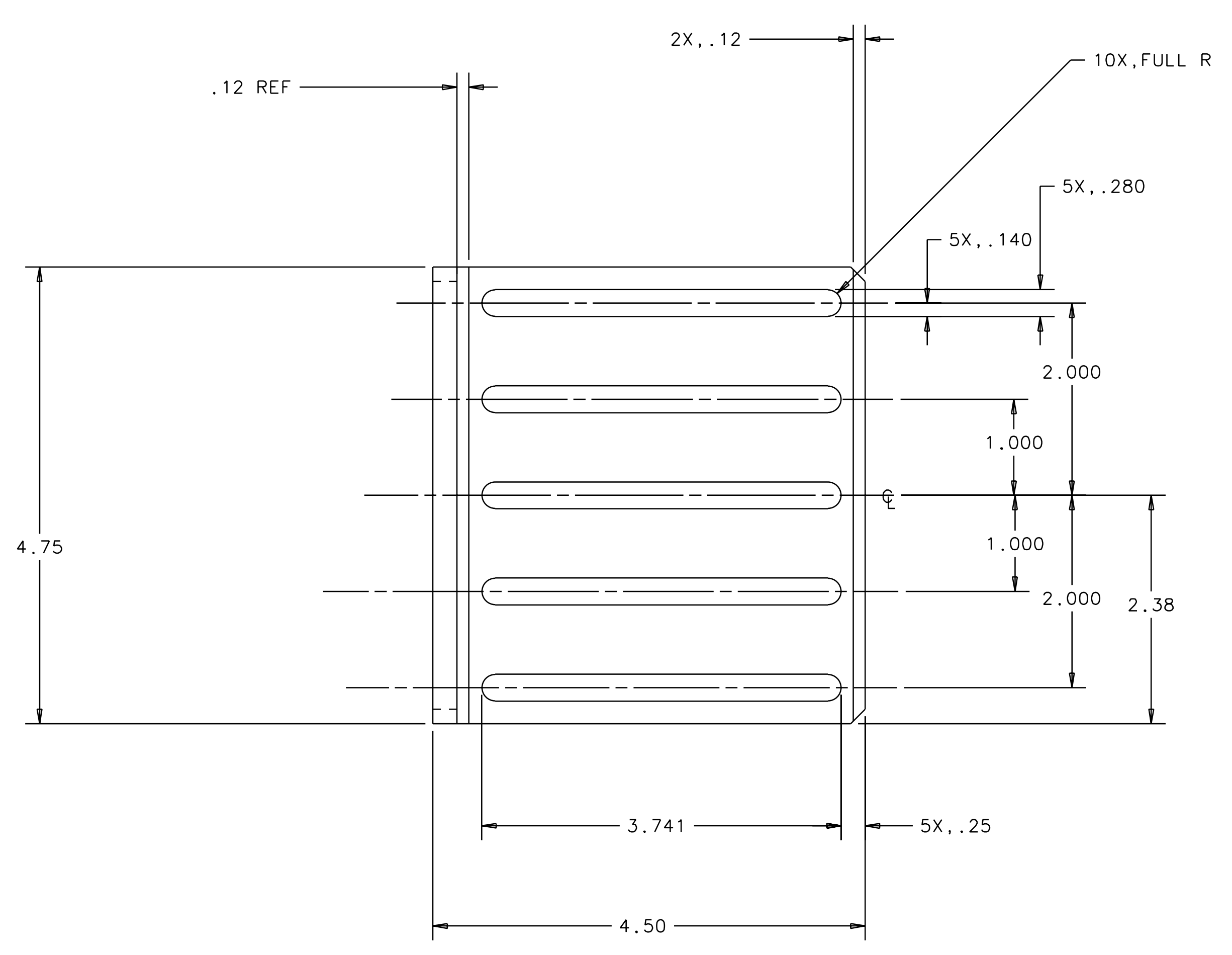
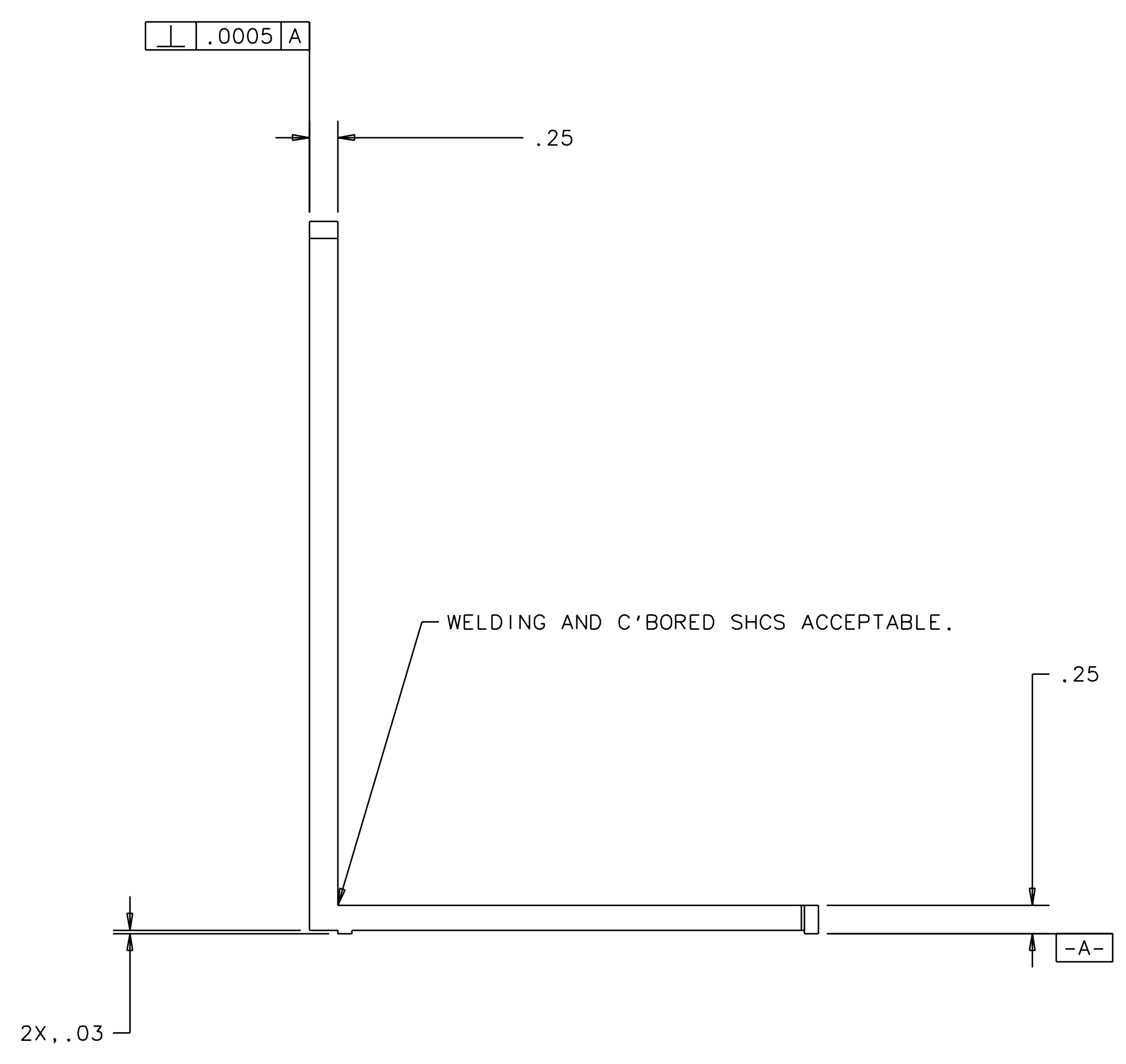
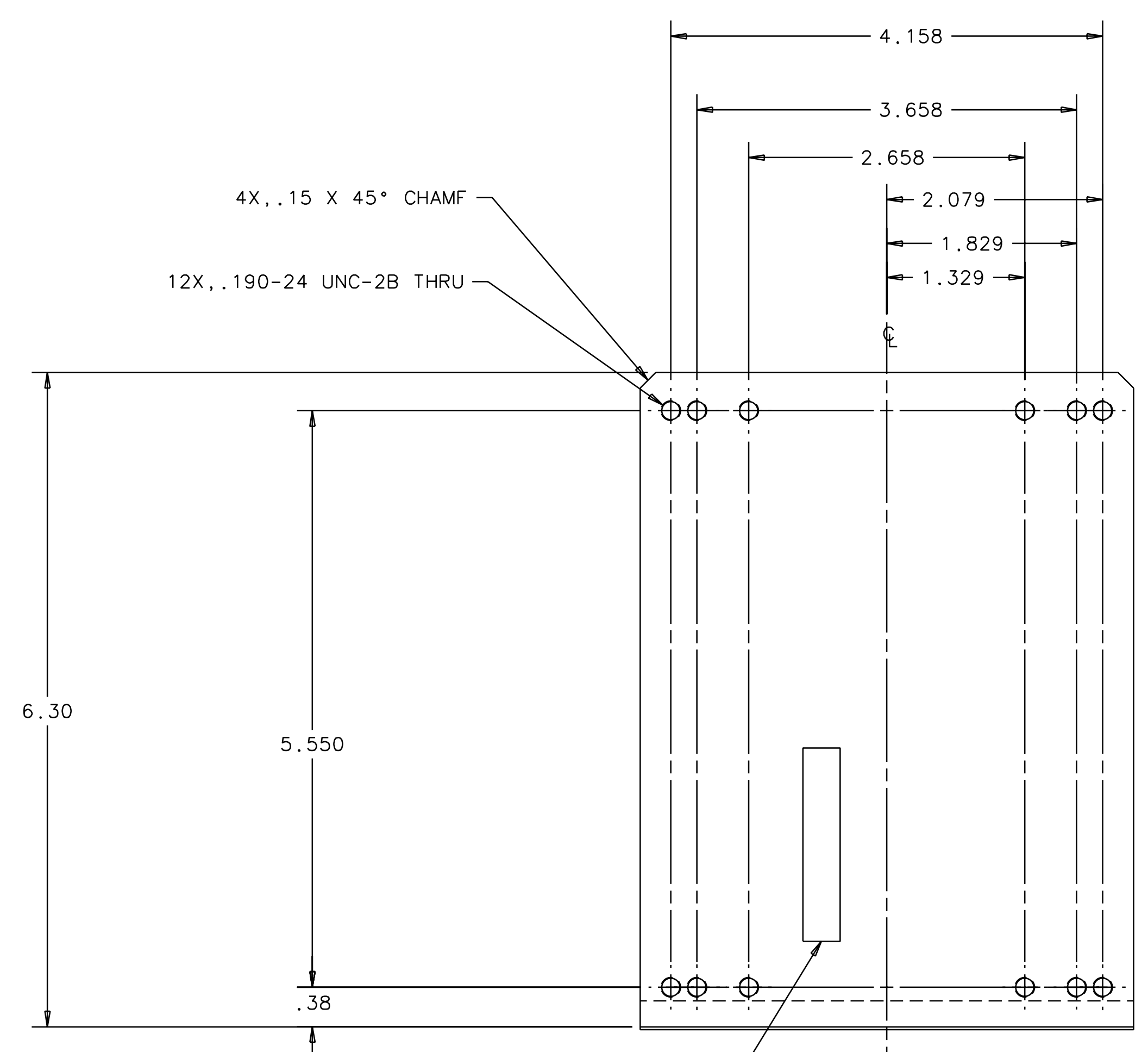


1 2 3 4 5 6 7 8

| REV | DATE     | DRAWN BY | CHECKED | DOC | DOC/DESCRIPTION OF CHANGE |
|-----|----------|----------|---------|-----|---------------------------|
| A   | 11-19-99 | J. Romie |         |     | E990405/INITIAL RELEASE   |

NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. CUTTING FLUIDS TO BE WATER SOLUABLE AND FREE OF SULFUR, CHLORINE, AND SILICONE. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N" THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990485-A S/N001



| QTY REQ  | PART OR IDENTIFYING NO | NOMENCLATURE OR DESCRIPTION | MATERIAL SPECIFICATION | ITEM NO.  |
|--|------------------------|-----------------------------|------------------------|---|
| PARTS LIST   |                        |                             |                        |   |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ANGLES .XX = .03 .5' .XXX = .005 |                        | APPROVALS                   | DATE                   | LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY |
| DO NOT SCALE DRAWING   |                        | DRAWN J. Romie              | 8/99                   | TITLE STAND, LITTLE BEAM DUMPS  |
| MATERIAL 6061-T6 ALUM. JIG PLATE, 1/4" THICK   |                        | CHECKED                     |                        | SIZE D990485  |
| FILE LOCATION /home/dcc/docs/D990485.pdf   |                        |                             |                        | REV A   |
|  |                        |                             |                        | SCALE 1/1   |
|  |                        |                             |                        | SHEET 1 OF 1  |

1 2 3 4 5 6 7 8