



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. STEEL STAMP OR ENGRAVE THE DRAWING PART NUMBER ON NOTED FACE OF PART FOLLOWED BY "S/N", THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS TO START AT 001 FOR FIRST PART AND PROCEED IN A CONSECUTIVE MANNER TO A MAXIMUM OF 999, FOR EACH SUCCEEDING PART PRODUCED. USE 0.13 HIGH CHARACTERS. EXAMPLE: D990038-A S/N 001

2. THIS IS A UHV APPLICATION AND ALL STOCK METAL SURFACES ARE TO BE CLEANED. NO MILL IDENT. MARKS OR FORMING DISCOLORATION IS PERMISSIBLE ON FINISHED PART. SCOTCH-BRITE, JITTERBUG, SKIN CUT, TUMBLING, OR CAUSTIC ETCH AND "DI" RINSE ARE ACCEPTABLE METHODS OF CLEANING. IN ADDITION, ELECTROPOLISH IS ACCEPTABLE FOR STAINLESS STEEL.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/64 ANGULAR ± 1/2° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.003		INSIDE RADII .06 FINISHED SURFACE RMS BREAK OUTSIDE CORNERS .005 - .015 REMOVE ALL BURRS						I. D. BAFFLE, LEFT TIE PLATE	
		MATERIAL: TYPE 302-304 STAINLESS STEEL 1/4 x 3 x 16.7 LONG		HEAT TREAT:		FINISH: 1 2				CAD FILE vr_pl_t.dwg	
DWG. NO.		DESCRIPTION		USED ON:		NEXT ASS'Y: D990597, D990616		REV		SIZE DWG. NO. D D990573-A	
REFERENCE DRAWINGS								ISSUE DESCRIPTION		SCALE NTS	
								A 00		SHEET 1 OF 1	
								RELEASE PRE-RELEASE DESCRIPTION		DATE 3-10-99 12-28-98	
								E990036 -		APPR'D CHECK DRWN DATE	
								KABDT A. ROSA			