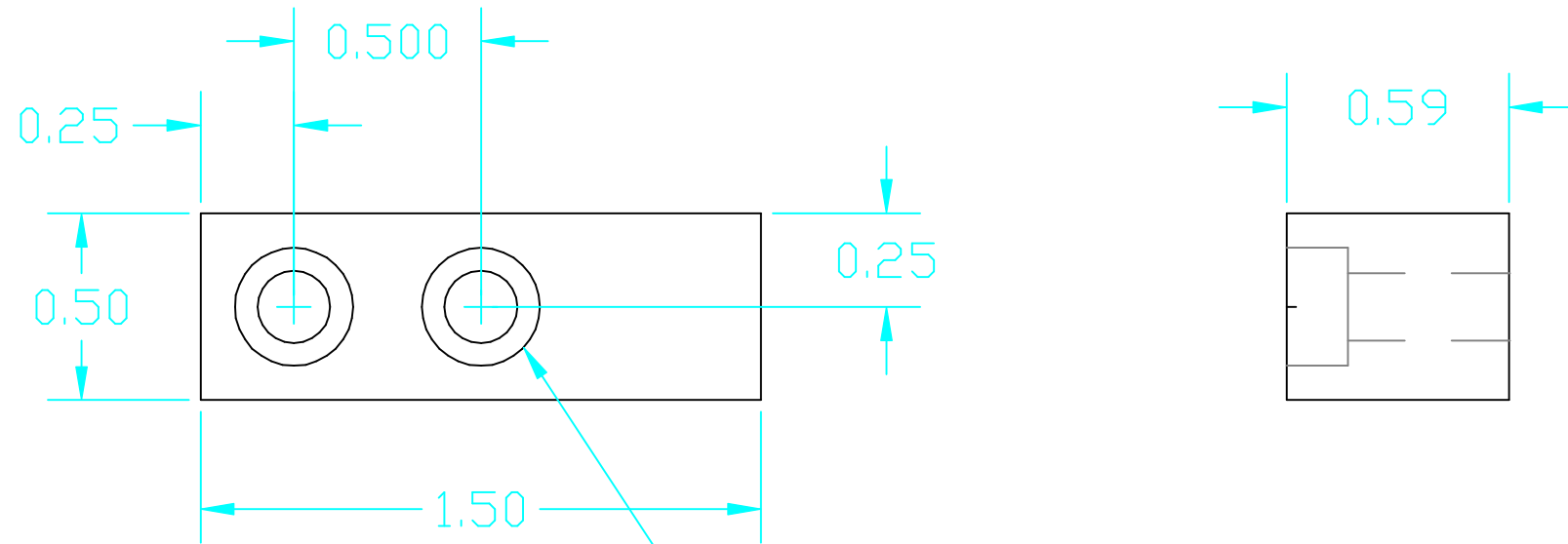


NOTES:



0.194 ϕ THRU PLUS 0.316 ϕ C'BORE \times .18 DP.
(2) PLC'S

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL $\pm 1/16(.16)$
ANGULAR $\pm 1^\circ$
TWO PLACE DECIMAL $\pm .01(.025)$
THREE PLACE DECIMAL $\pm .005(.013)$

FINISHED SURFACE RMS 63
BREAK CORNERS IN: OUT: .02
REMOVE ALL BURRS

MATERIAL: 303/304 SS
HEAT TREAT: -
FINISH: -

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	1/00
00	PRE-RELEASE									K.MASON	11/10/99

MIT
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

ADJUSTMENT BLOCK
OPTIC SQUARE
IAS INITIAL
ALIGNMENT

CAD FILE: D990673-A.dwg
SCALE: 2x

SIZE: B
SHEET: 1 OF 1

DWG. NO.	DESCRIPTION	USED ON	NEXT ASS'Y
	REFERENCE DRAWINGS	-	-