

REV-v4	Dowel Pin size and P/N, qty/part See Procedure for Dowel installation instructions, All inclusive list Actuator parts also included in list															
	SIZE	1/8 x 3/8	1/8 X 7/16	1/8 X 1 1/8	1/8 X 1 1/2	1/4 X 5/8	5/16 X 1	3/8 X 5/8	3/8 X 1	3/8 X 1	3/8 X 2	3/8 X 2.5	1/2 X 1.25	1/2 X 1.75	1/2 X 3	1/2 X 3.5
P/N	90145A470	90145A481	90145A882	98380A479	90145A539	90145A583	90145A620	90145A624	97365A250	97365A290	90145A633	90145A714	97365A360	90145A725	90145A726	90145A729
Dowel Pin TOTAL/SYS	12	30	12	12	42	6	12	174	3	3	6	15	12	12	6	18
DWG/PART number	qty/sys				Oversize dowel pin				threaded	threaded			threaded			
D0900896 stage 0 assy																
D0900894	1											3				
D0900895	1							24				6				
D0901180 stage 1 assy																
D0902273	1								3							
D0902274	3								2							
D0902277	3								1							
D0902278	3								3							
D0902279	1						12	33								
D0902281	3										2				2	
D0901181 stage 2 assy																
D0901516	1											3				
D0901517	1								33							
D0901518	1											3				
D0901520	1					6		30	3							
D0901521	3					2		1		1						
D0901522	3							1								
D0901530	3							2								
D0901531	3							2								
D0901532	3															4
D0901533	3							1								2
D0901535	3					2										
D0901536	3					2										
D0901197 stage spring stg 0-1																
D0901499	3								2							
D0902696	3												2			
D0902485 stage spring stg 1-2																
D1100564	3								2							
D0902548	3													2		
common parts exist in assys																
D0900310 stage 0-1 actuator H																
D0902436	6				1											
D0902310	3					2										
D0902749 Large Actuator	3	2														
D1000472	3														1	
D1000289 stage 0-1 actuator V																
D0902436	6				1											
D0902310	3					2										
D0902749 Large Actuator	3	2														
D1000472	3														1	
D1000717 stage 1-2 actuator H																
D0902435	6				1											
D1000584 Small Actuator	3															
D0902136	3					2										
D0902529 stage 1-2 sensor H																
D0902250	3					2										
D1000472	3															1
D1000642 stage 1-2 actuator V																
D0902435	6				1											
D1000584 Small Actuator	3															
D0902137	3					2										
D0902534 stage 1-2 sensor V																
D1000472	3															1
D0902249	3					2										
D0902251	3					2										
D0902454 blade puller																
D0902192	3							2								
D0902464 blade pusher																
D0902488	3					2										

Indicates large plates
indicates purchased actuators use special step pins.