

**HELICOLI SIZE AND P/N ALL MATERIAL NITRONIC 60 AS NOTED: See drawings and E1000402 instructions, Helicoils to be applied from surface
helicoil is identified on.All inclusive list, Actuator parts also included in list**

Rev v7

		8-32	10-32	1/4-20		5/16-18		5/16-24	3/8-16			1/2-13		5/8-11
		2 X DIA	1.5 X DIA	1.5 X DIA	2 X DIA	2 X DIA	2.5 X DIA	2 X DIA	1 X DIA	1.5 X DIA	2 X DIA	1 X DIA	2 X DIA	2 X DIA
AS POSTED		1185-2EN .328	1191-3EN .285	1185-4EN .375	1185-4EN .500	1185-5EN .625	1185-5EN .781	1191-5EN .625	1185-6EN .375	1185-6EN .562	1185-6EN .750	1185-8EN .500	1185-8EN 1.000	1185-10EN 1.250
DWG/PART/NUM	PART QTY/SYS													
D0900894	1				12						309			
D0900895	1				15						54			12
D0901183	3				4						4			
D0901499	3				4								1	
D0901516	1				18						3244			
D0901517	1										36			
D0901519	1				24			18	448					
D0901520	3				9						15			
D0901521	3				2				2		2			
D0901522	3								2					
D0901533	3								8					
D0901535	3										6			
D0901536	3										9			
D0901537	6									4	3			
D0901554	3								1		4			
D0902134	3			2										
D0902136	3	2												
D0902137	3	2												
D0902155	6			2								1		
D0902161	3			3										
D0902162	3			2										
D0902251	3				1									
D0902252	3				1									
D0902273	1				6						24			
D0902274	3									6	5			
D0902276	3										4			
D0902277	3						6							
D0902278	3				10						9			
D0902279	1				21						42			
D0902281	3				4						19			
D0902310	6			3		7								
D0902342	3	2												
D0902424	6				2									
D0902426	3		4	2	3						2			
D0902427	3		4	2	3						2			
D0902487	3										6			
D0902488	3				12									
D0902503	1								6					
D1000472	12	3												
D1000908	6										4			
System totals		54	24	63	267	42	18	18	493	42	4012	6	3	12

REV-v7	Dowel Pin size and P/N, qty/part See Procedure for Dowel installation instructions, All inclusive list Actuator parts also included in list															
SIZE	1/8 x 3/8	1/8 X 7/16	1/8 X 1 1/8	1/8 X 1 1/2	1/4 X 5/8	5/16 X 1	3/8 X 5/8	3/8 X 1	3/8 X 1	3/8 X 2	3/8 X 2.5	1/2 X 1.25	1/2 X 1.75	1/2 X 3	1/2 X 3.5	1/2 X 4
P/N	90145A470	90145A481	90145A882	98380A479	90145A539	90145A583	90145A620	90145A624	97365A250	97365A290	90145A633	90145A714	97365A360	90145A725	90145A726	90145A729
Dowel Pin TOTAL/SYS	12	30	12	12	42	6	12	174	3	3	6	15	12	12	6	18
DWG/PART number	qty/sys				Oversize dowel pin				threaded	threaded			threaded			
D0900896 stage 0 assy																
D0900894	1											3				
D0900895	1							24				6				
D0901180 stage 1 assy																
D0902273	1							3								
D0902274	3							2								
D0902277	3							1								
D0902278	3							3								
D0902279	1						12	33								
D0902281	3										2				2	
D0901181 stage 2 assy																
D0901516	1											3				
D0901517	1							33								
D0901518	1											3				
D0901520	1					6		30	3							
D0901521	3					2		1		1						
D0901522	3							1								
D0901530	3							2								
D0901531	3							2								
D0901532	3															4
D0901533	3							1								2
D0901535	3					2										
D0901536	3					2										
D0901197 stage spring stg 0-1																
D0901499	3							2								
D0902696	3												2			
D0902485 stage spring stg 1-2																
D1100564	3							2								
D0902548	3												2			
common parts exist in assys																
D0900310 stage 0-1 actuator H																
D0902436	6				1											
D0902310	3				2											
D0902749 Large Actuator	3	2														
D1000472	3													1		
D1000289 stage 0-1 actuator V																
D0902436	6				1											
D0902310	3				2											
D0902749 Large Actuator	3	2														
D1000472	3													1		
D1000717 stage 1-2 actuator H																
D0902435	6				1											
D1000584 Small Actuator	3															
D0902136	3				2											
D0902529 stage 1-2 sensor H																
D0902250	3				2											
D1000472	3														1	
D1000642 stage 1-2 actuator V																
D0902435	6				1											
D1000584 Small Actuator	3															
D0902137	3				2											
D0902534 stage 1-2 sensor V																
D1000472	3														1	
D0902249	3				2											
D0902251	3				2											
D0902454 blade puller																
D0902192	3							2								
D0902464 blade pusher																
D0902488	3							2								

Indicates large plates
indicates purchased actuators use special step pins.