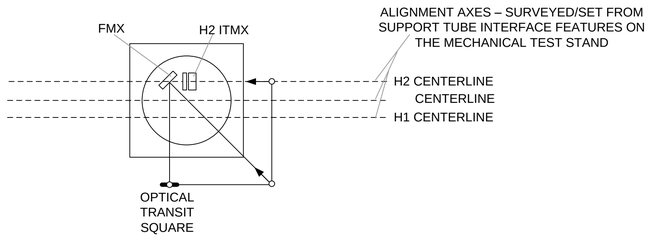
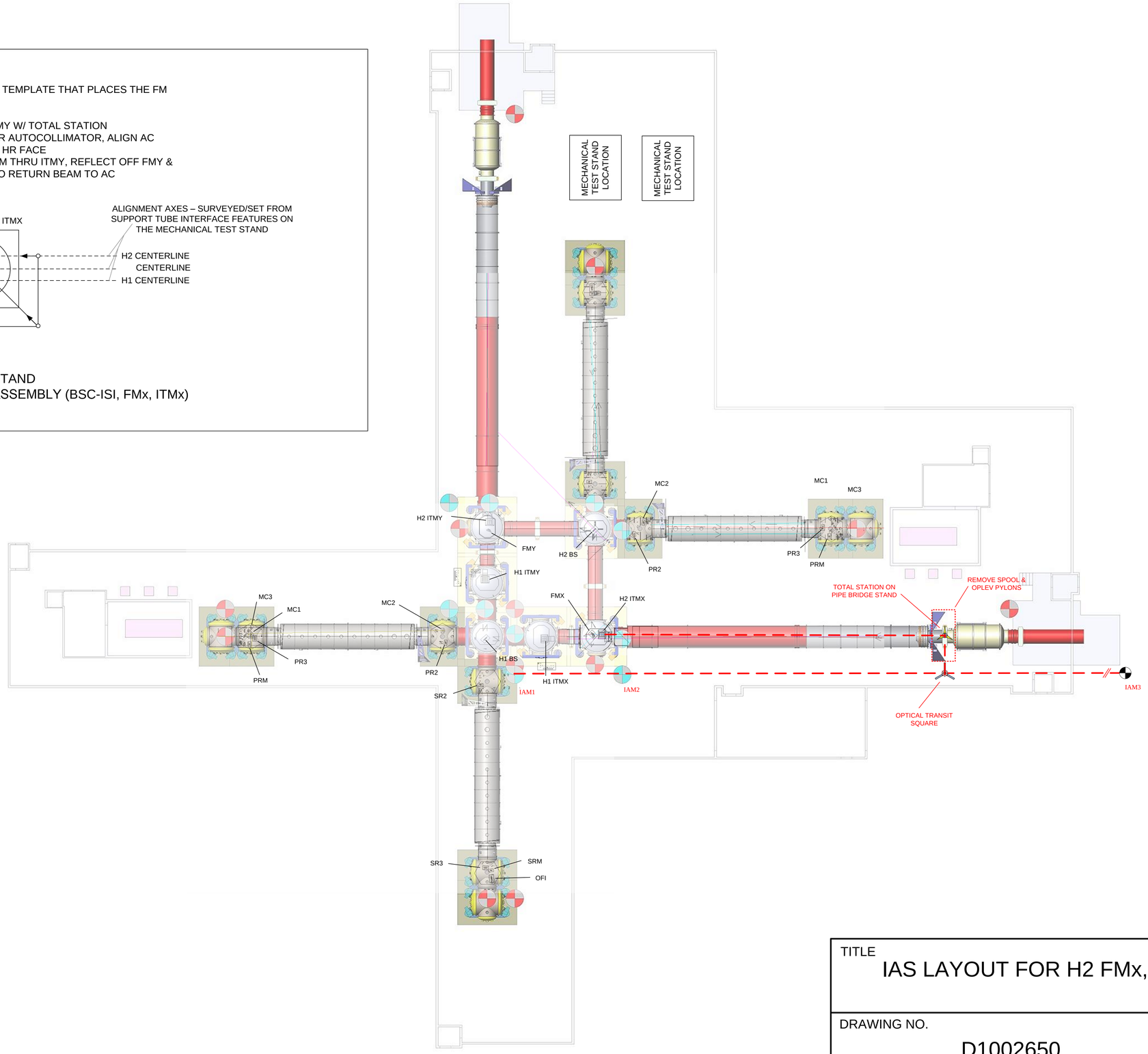
0) USE A MECHANICAL TEMPLATE THAT PLACES THE FM RELATIVE TO THE ITM
1) SET OPTICAL FLAT
2) SET HR FACE OF ITMY W/ TOTAL STATION
3) SWITCH TO IR LASER AUTOCOLLIMATOR, ALIGN AC FROM RETRO OFF ITM HR FACE
4) PROPAGATE IR BEAM THRU ITMY, REFLECT OFF FMY & FLAT -- ADJUST FMY TO RETURN BEAM TO AC



MECHANICAL TEST STAND
WITH “CARTRIDGE” ASSEMBLY (BSC-ISI, FMx, ITMx)



TITLE
IAS LAYOUT FOR H2 FMx, ITMx

DRAWING NO.	REV.
D1002650	v1