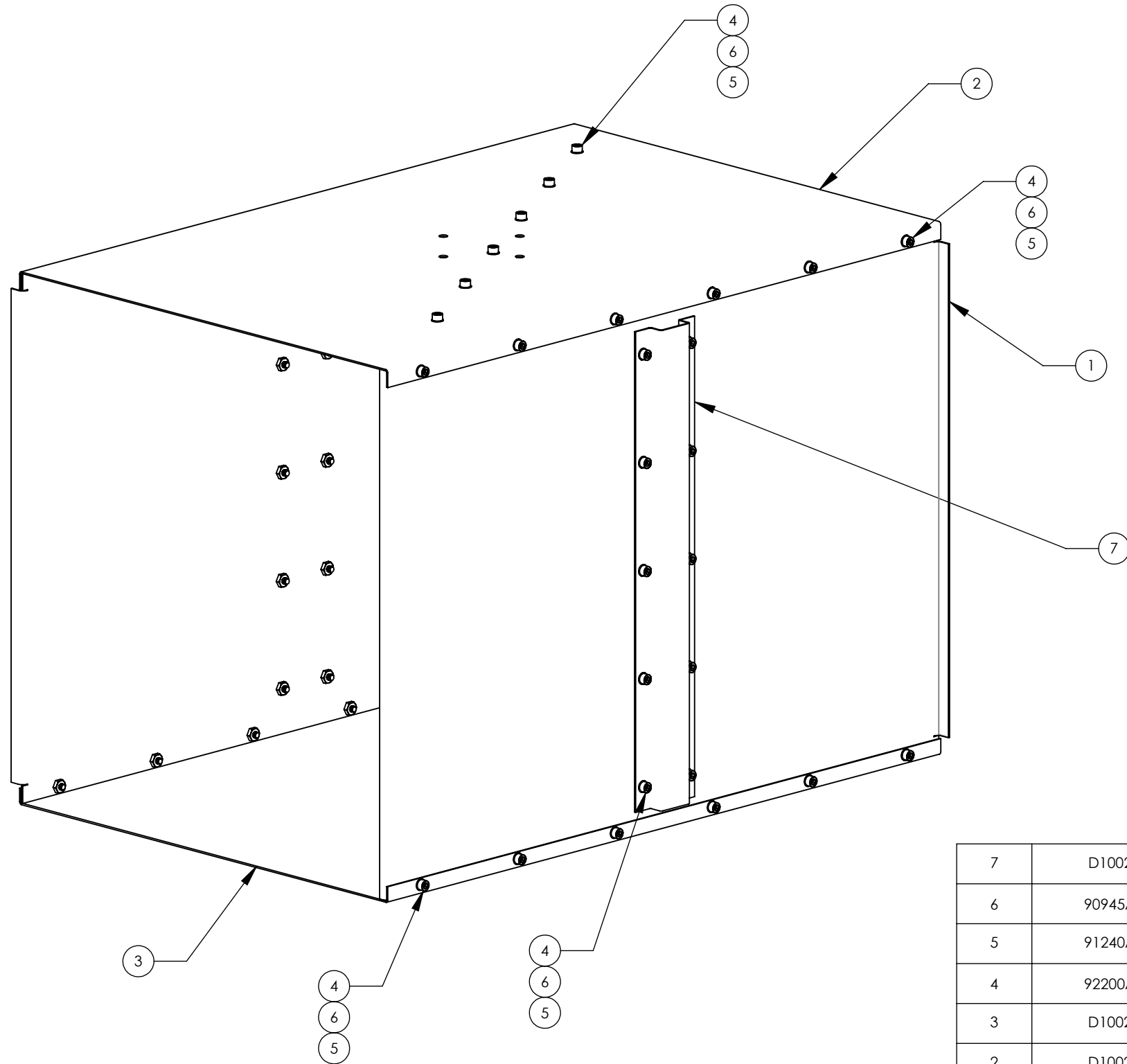


D1002750_AdlIGO_AOS_ITM Elliptical Baffle Skin Assy, PART PDM REV: X-026, DRAWING PDM REV: X-012

NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	18 NOV 2010	E1000736	-
-	-	-	-
-	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
7	D1002928	ITM Elliptical Baffle Hatsection	A424 TYPE I, 18GA, SSTL	2		2
6	90945A740	Washer, Flat, No 10, 300 SSTL		56		56
5	91240A411	Machine Screw Hex Nut 300 Series SS, 10-32 Thread Size	Ag-PLATED 300 SSTL	56		56
4	92200A340	SHCS 10-32 X .38 LG, 18-8 SSTL		56		56
3	D1002766	ITM Elliptical Baffle Lower Cap Skin	A424 TYPE I, 18GA, SSTL	1		1
2	D1002765	ITM Elliptical Baffle Upper Cap Skin	A424 TYPE I, 18GA, SSTL	1		1
1	D1002764	ITM ELLIPTICAL BAFFLE SKIN	A424 TYPE I, 18GA, SSTL	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN
TOLERANCES:
.XX ± .01
.XXX ± .015
ANGULAR ± .5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL N/A FINISH N/A μinch NEXT ASSY D1002751

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

PART NAME
ITM ELLIPTICAL BAFFLE SKIN ASSY

DESIGNER	M.RUIZ	11 NOV 2010	SIZE DWG. NO.	B	REV.	v1
DRAFTER			D1002750			
CHECKER			SCALE: 1:4	PROJECTION:		SHEET 1 OF 1
APPROVAL						