



CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

DCN No. E000056

SHEET 1 OF 1

DOCUMENT CHANGE NOTICE (DCN)

DOCUMENT No. (DOC-REV-GP. ID)	TITLE	NEW REV.
E000002-B-D	Z Pivot Procedures	C

CHANGE DESCRIPTION (FROM/TO): 1 SCOPE: change last section from: "Z Pivot component parts are detailed as follows:

D990538: weldment (skirt & yoke)
 D990539: bearing plate
 D990540: bracket
 D000002: shim" to: "The Z Pivot Assembly is shown in D000039."
 2.4 Install Brackets: add the following sentence: ^{TO STEP Q.} "Note that the proper orientation of the installed bracket has the tapped holes offset toward the bottom."

REASON FOR CHANGE: Incorporate the assembly drawing and bracket installation note.

ACTION: Incorporate change Attach DCN to drawing(s) Other action (specify):

DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)	DCN DISTRIBUTION
<input type="checkbox"/> No hardware affected (record change only)	
<input type="checkbox"/> List S/Ns which comply already:	
<input type="checkbox"/> List S/Ns to be reworked or scrapped:	
<input checked="" type="checkbox"/> List S/Ns to be built with this change: All	X Coyne Barish Coles Raab Lazzarini Lindquist Stapfer Sanders Shoemaker Whitcomb Tyler Weiss
<input type="checkbox"/> List S/Ns to be retested per this change:	X Riesen X Gray X Giaime X Radkins X Jones X KERN
<input type="checkbox"/>	
<input type="checkbox"/>	
<input type="checkbox"/>	

SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT? No Yes (If yes, enter CR (CCB) or TCP (TRB) no.)

APPROVALS:	DATE	OTHER APPROVALS (specify)	DATE
ORIGINATOR: L. Jones	1/26/00		
TASK LEADER: L. Jones	1/26/00		
GROUP LEADER: <i>D. Coyne</i>	2/5/00		
DCC RELEASE: <i>[Signature]</i>	2-11-00		