DCC Number: E <u>070021</u> -00-X

LIGO ELECTRONICS TRAVELER

Schematic Dwg No.	Initial Rev		Title	Serial number	
D070001	0A		10-W Laser Head Interface	107	
PCB Rev			PCB filename	Date	
				2/9/2007	
Originator			Cognizant Design Engineer	Phone #	
Peter King			Peter King	3099	

INITIAL FABRICATION AND TEST: Any deviation from procedure, schematics, or test criteria must be noted below and approved.

	Operation/Instructions (Comments)	Name	Date
BOA	RD FABRICATION		
	Assembled by:	Peter King	1/29/07
1	Incoming board visual inspection; note discrepancies and any required repair		
2	Board modifications (only to be consistent with initial fabrication revision level): cite applicable DCN:, or list required changes below:		
	(attaching a photograph is encouraged)		
3	Note any board level discrepancies, or QA problems below; requires approval	Cog. Engineer approval	
СНА	SSIS		
4	Drawing Number & Revision:		
5	Incoming chassis inspection; note discrepancies and any required repair		
6	Chassis modifications (only to be consistent with initial fabrication revision level): cite applicable DCN:, or list required changes below:		

N.B.:This traveler must accompany the associated parts at all times once assembly starts. The traveler original must ship with the board & be maintained by operations.

DCC Number:

E_070021_-00-X

LIGO ELECTRONICS TRAVELER

	Operation/Instructions (Comments)	Name	Date
7	Note any chassis level discrepancies or QA problems below; requires approval	Cog. Engineer Approval:	
BOAI	RD ASSEMBLY		
8	List component value changes or part substitutions which are not per the documented design	Cog. Engineer Approval:	
	Note: Requires cognizant design engineer approval		
9	Missing components: list intentionally absent components with reason(s) R1 not stuffed as per original Lightwave Electronics board.	Cog. Engineer Approval: Peter King	
	Note: Any missing components requires engineer approval		
10	Board condition comments after repair/remedial efforts (lifted pads, debonded traces, etc.):	Cog. Engineer Approval:	
	Note:Any quality defects requires approval.		
	ULE ASSEMBLY		
	Module Level condition comments after repair/remedial efforts (deviations in grounding, connector substitutions, cabling substitutions, changes in attachment provisions, heat sinking, etc.):	Cog. Engineer Approval:	
	Note: Any quality defects, substitutions or changes require approval.		
	EPTANCE TEST		
	Test procedure DCC No. & Revision	Tester:	
	Attach completed test procedure with recorded values List any discrepancies or deviations from limits established in the test procedure:	Cog. Engineer Approval:	
	Note: Any discrepancies or out-of-limit deviations must be approved		

DCC Number: E_070021__-00-X

LIGO ELECTRONICS TRAVELER

REVISION UPDATE (one table per revision update)

	Operation/Instructions (Comments)	Name	Date
1	Schematic No Current Rev. Level Modified Rev. Level		
	Board/Module Title:		
	Board/Module Title: Serial No Serial No		
	Description:		
2	Board/Module Condition: note discrepancies, quality problems, or defects after revision completed:	Engineer	
		Approval:	
	Note: Any quality defects, substitutions, or changes requires approval.		
3	Test procedure No. & Revision: or Changes requires approval.	Tester:	
ľ	Test procedure No. & Revision: or None or None other (describe below)	T COLOT.	
		Engineer	
		Approval:	
		''	
	Note: If not explicitly permitted by the DCN, any re-test other than a complete re-test per		
	procedure must be approved. Attach completed test procedure		
4	List any test discrepancies or deviations from limits established in the test procedure	Engineer	
		Approval:	
	Note: And discuss a size on sub-of-limit do distinct and the same and		
	Note: Any discrepancies or out-of-limit deviations must be approved.		

DCC Number: E_070021__-00-X

LIGO ELECTRONICS TRAVELER

REPAIR RECORD (one table per repair event)

	Operation/Instructions (Comments)	Name	Date
1	Schematic No Current Rev. Level Serial No		
	Board/Module Title:		
	GNATS Problem or failure report No		
	Description of problem/failure:		
	Repair steps:		
2	Board/Module Condition: note discrepancies, quality problems, or defects after repair completed:	Engineer	
		Approval:	
		''	
<u> </u>	Note: Any quality defects, substitutions, or changes requires approval.	Tastan	
3	Retest: Test procedure No. & Revision: or None	Tester:	
	Re-test, or Partial Re-test (cite sections of procedure below), or other (describe below)		
		Engineer	
		Approval:	
	Note: Any re-test other than a complete re-test must be approved		
4	List any test discrepancies or deviations from limits established in the test procedure	Engineer	
		Approval:	
	Note: Any discrepancies or out-of-limit deviations must be approved.		