

	DCC Number: E070328-00-X
	Date Prepared: 11/29/07

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Name Stephany Foley	Ken Mason	617-324-5250	ELIGO HAM SEI	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D071464		ADE position sensor probes / ceramic, cable- see cleaning instructions below		6

Used In (next higher assembly):

Vendor Name	PO/Contract Number
HPD	

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LHO	<ul style="list-style-type: none"> Ultrasonic clean in methanol for 10 minutes. Soak in isopropyl alcohol for 10 minutes agitating regularly. 	B.L (@MIT)	1-18-08

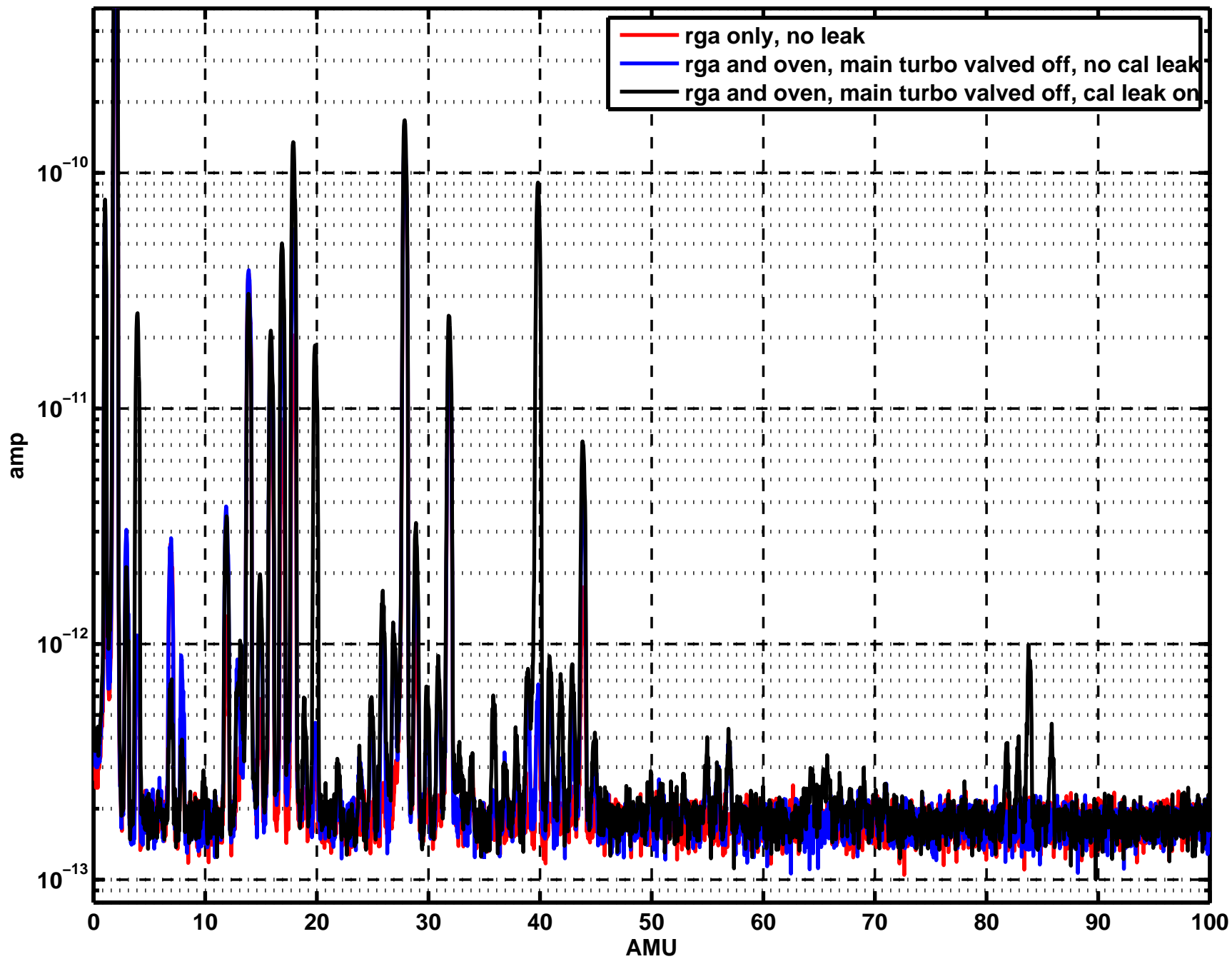
N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
2	Vacuum Bake			Bake in vacuum at 100°C for 48 hours. (<i>max temp of 100C per ADE, supplier of probes</i>)	T.E.	1-29-08
3	Control Point			Review/Approve RGA scan	BO'R	1-30-08
4	Wrap & Tag vacuum clean parts				T.E.	1-31-08
5	Ship and Deliver/File paperwork			Please send to: LHO c/o SEI File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	BO'R	4-21-08
END: Go to Traveler or procedure associated with next higher assembly processing						

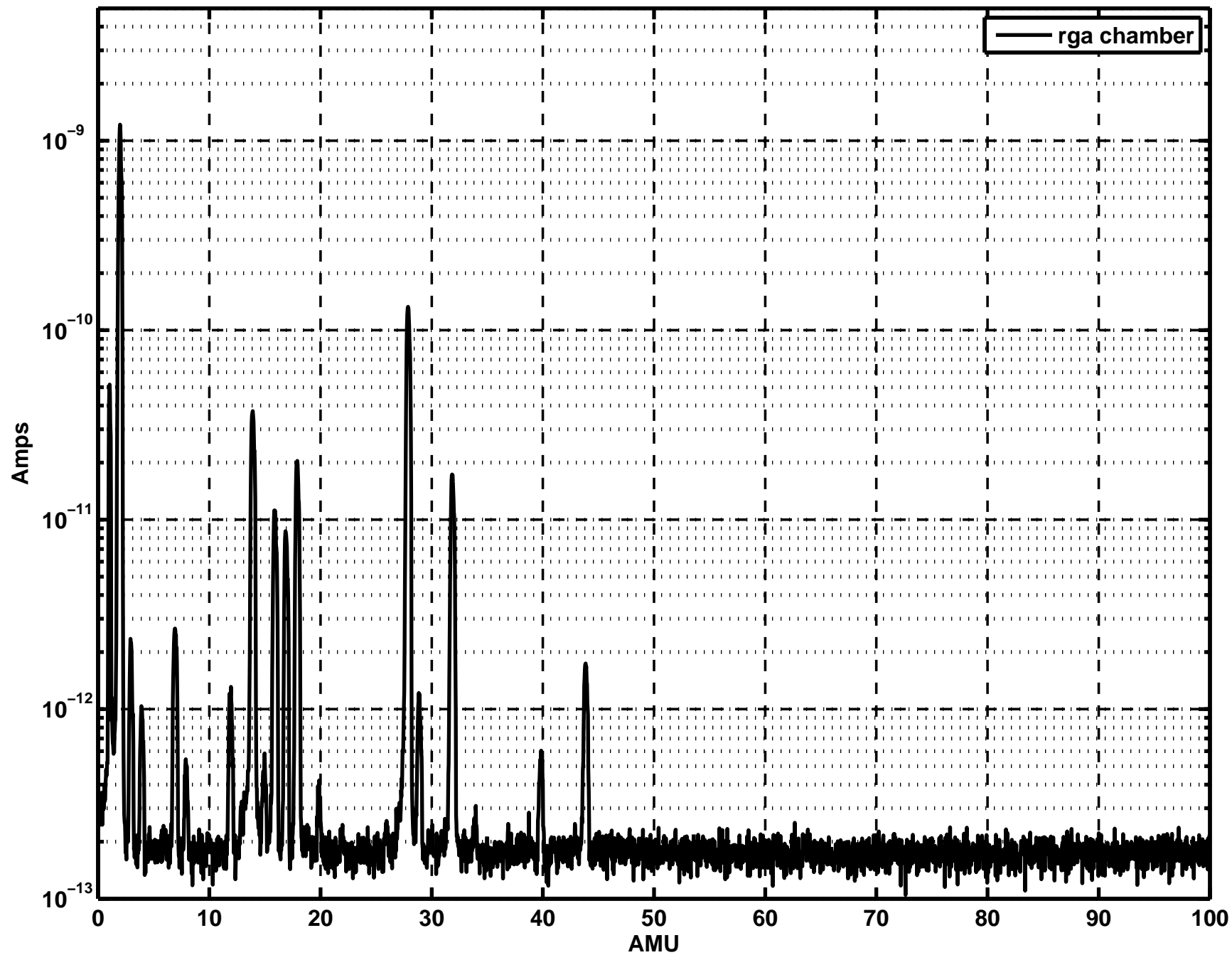
Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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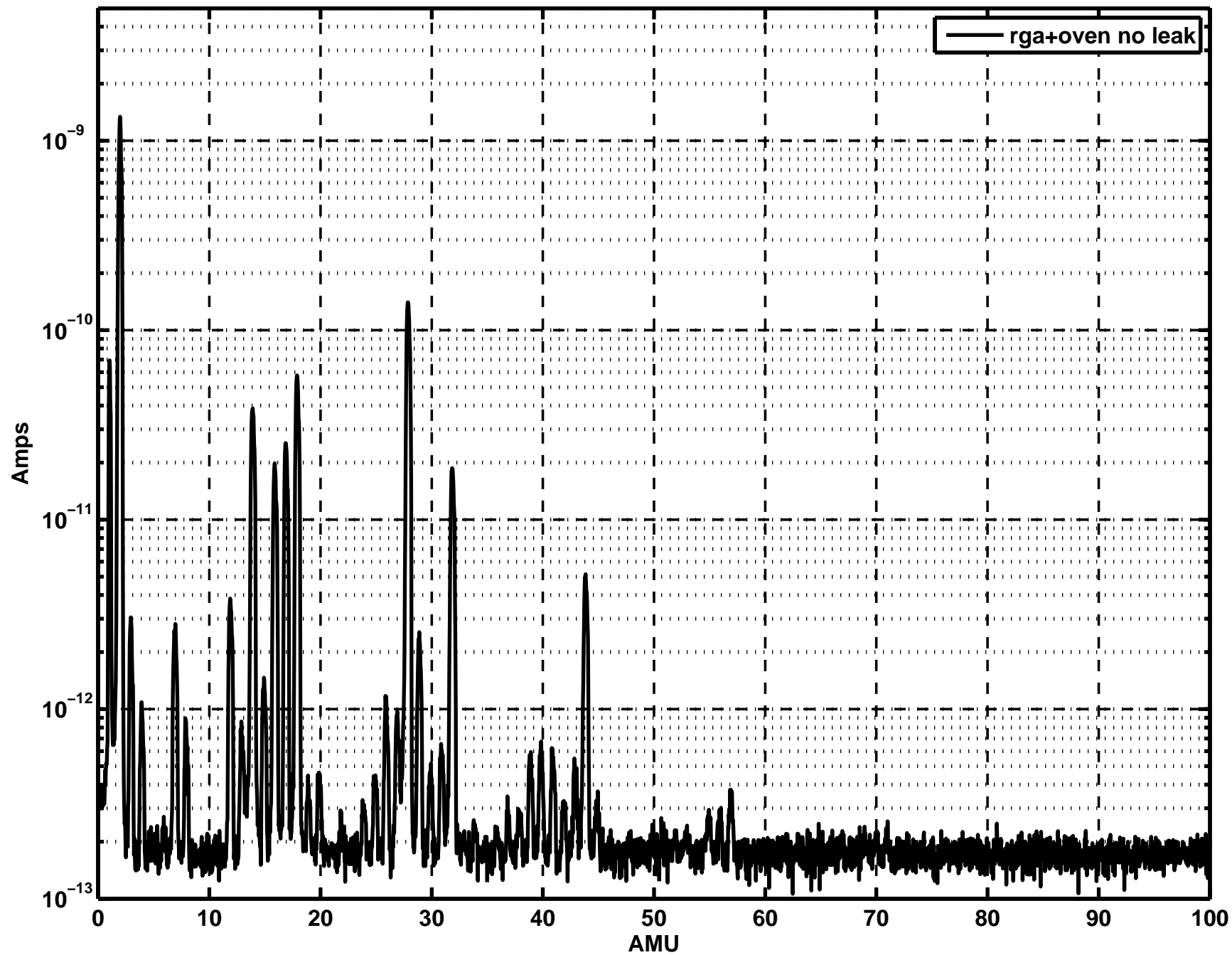
Load 30jan08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

