

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Tom Evans	Ken Mason	(509)372-8116	Enhanced LIGO SEI HAM	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
		4-40 x 1/4" SS socket cap head screw		200
		4-40 x 5/16" SS socket cap head screw		200
		4-40 x 3/8" SS socket cap head screw		200
		4-40 x 1/2" SS socket cap head screw		200
		4-40 x 5/8" SS socket cap head screw		200
		1/4-20 x 1" SS socket cap head screw		200
		1/4-20 x 1 1/2" SS socket cap head screw		200
		1/4-20 x 2 1/2" SS socket cap head screw		200

Used In (next higher assembly): SEI HAM

Vendor Name	PO/Contract Number

**Data Package, Receiving/Inspection Remarks:**

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

**Process Flow:**

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	clean per LIGO document E960022-B	T.E.	2-27-08
2	Vacuum Bake		LLO	per E960022, 200C, 48 hrs	T.E.	3-3-08
3	Control Point		LLO	Review/Approve RGA scan	BO'R	3-4-08
4	Wrap & Tag vacuum clean		LLO		T.E.	3-4-08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

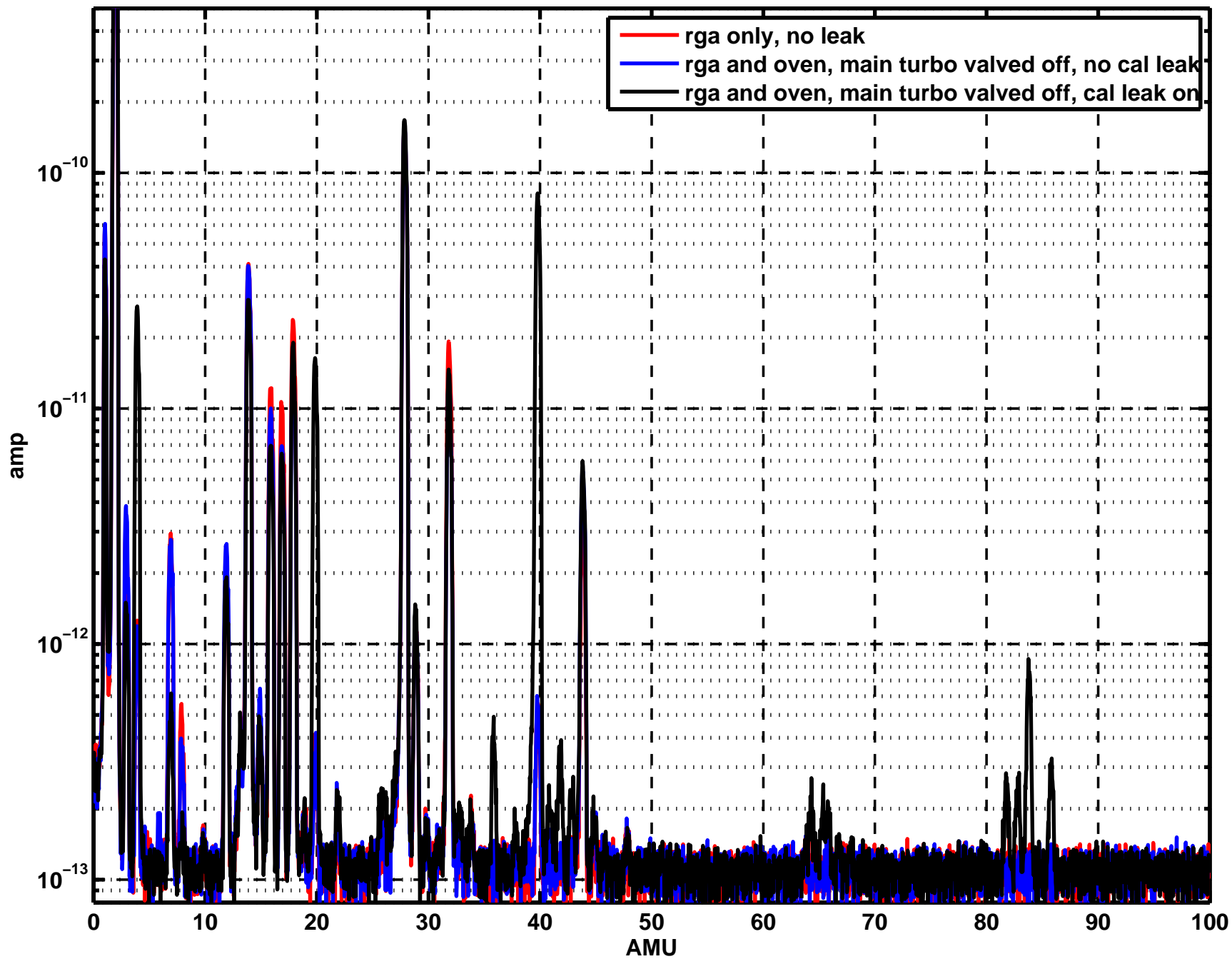
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
5	parts Ship and Deliver/File paperwork			Please send to: LIGO Livingston  File one copy of traveler with the DCC. <b>Note: Ship original traveler with these parts.</b>	BO'R	4-21-08
END: Go to Traveler or procedure associated with next higher assembly processing						

**Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:**

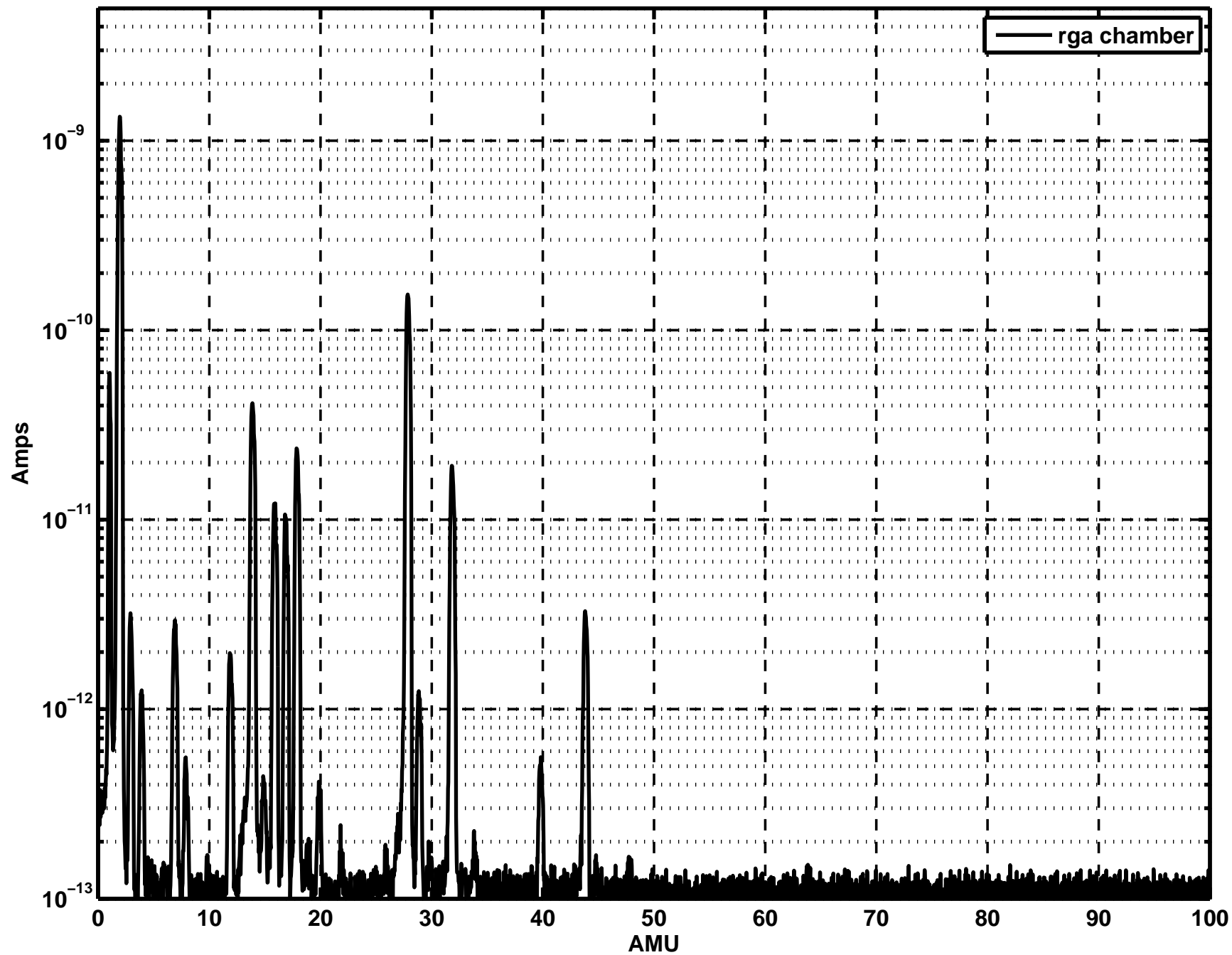
After cleaning these parts, give to Joe Hanson for LLO HAM6 ISI build.

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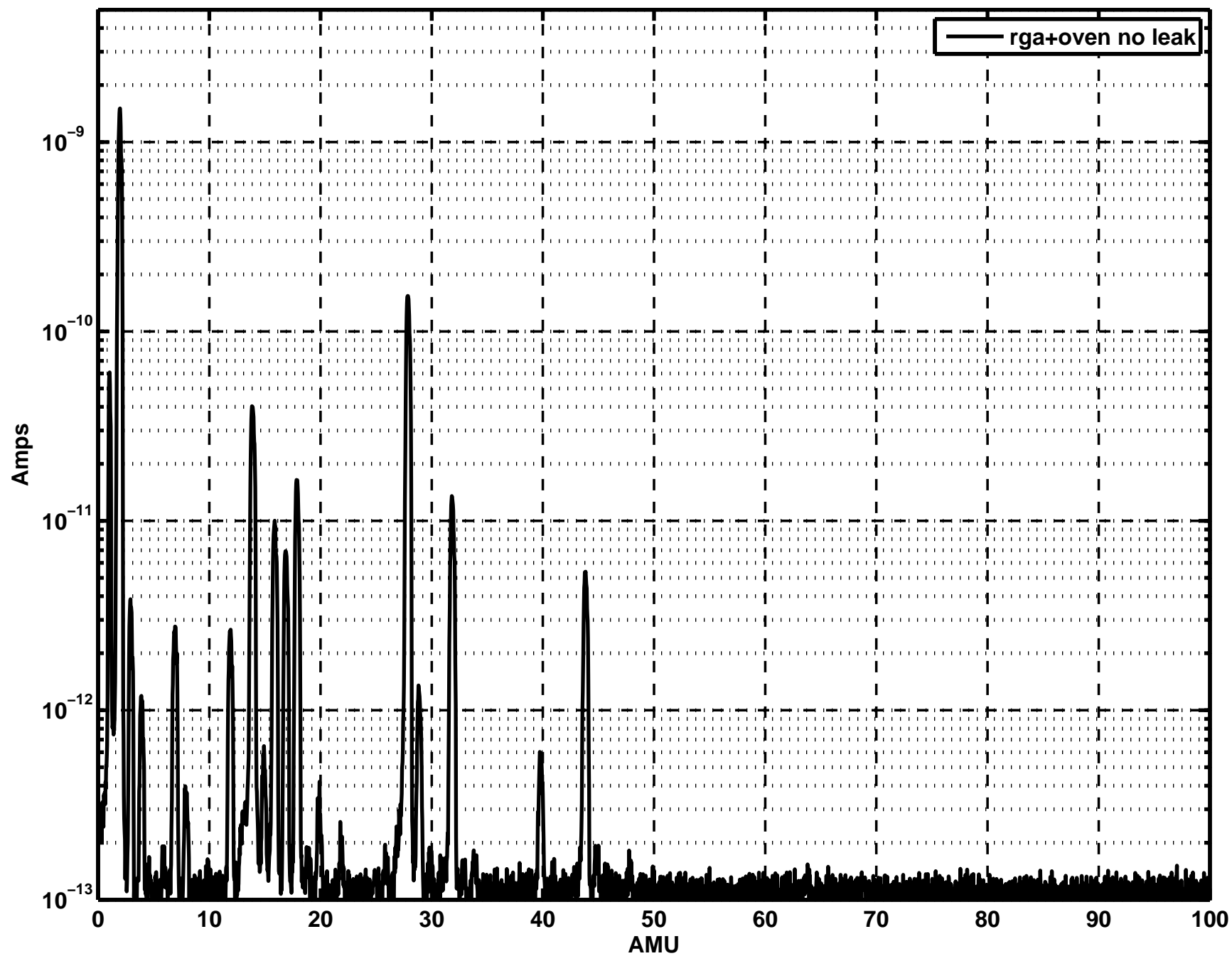
Load 4mar08



# RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

