

	DCC Number: E080122-00-X
	Date Prepared: 3/26/08

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Corey Gray	Corey Gray	509.372.8116	ELIGO HAM ISI	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
		1/4"-20 x 2D Helicoils 3/8"-16 x ?D Helicoils		~1100 ??

Used In (next higher assembly):

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean		LLO	Per LIGO E960022: -Ultrasonic clean in Liquinox for 10 minutes. -Rinse in distilled water at least 3 times, changing the rinse water every time. -Ultrasonic clean in methanol for 10 minutes	T.E.	3-27-08
2	Vacuum Bake		LLO	Per LIGO 960022, 200°C for 48 hrs	T.E.	3-27-08

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

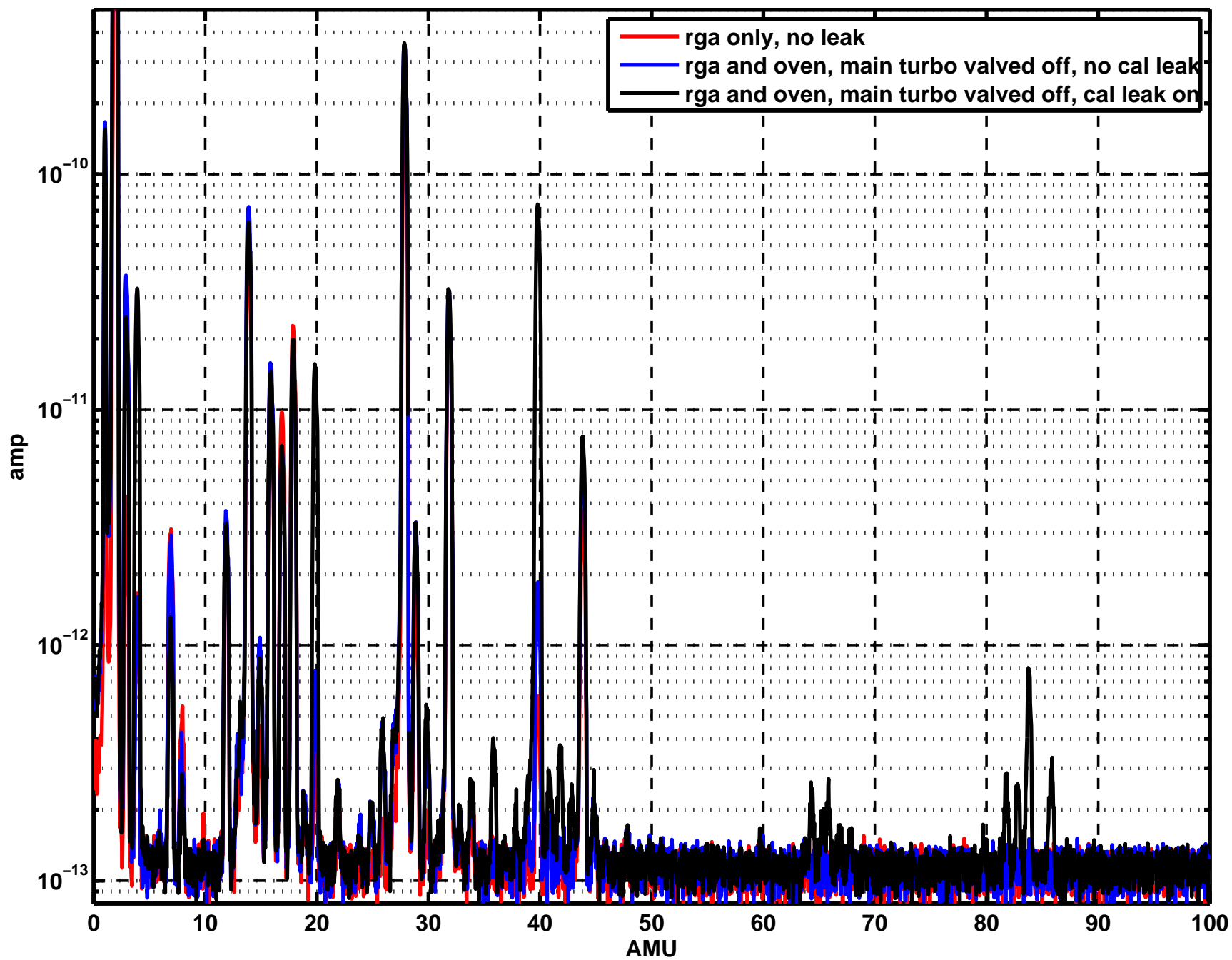
#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
3	Control Point			Review/Approve RGA scan	BO'R	4-1-08
4	Wrap & Tag vacuum clean parts				T.E.	4-1-08
5	Ship and Deliver/File paperwork			These parts are to be sent to LHO so they arrive around 4/2/08. File one copy of traveler with the DCC. Note: Ship original traveler with these parts.	T.E.	4-1-08

END: Go to Traveler or procedure associated with next higher assembly processing

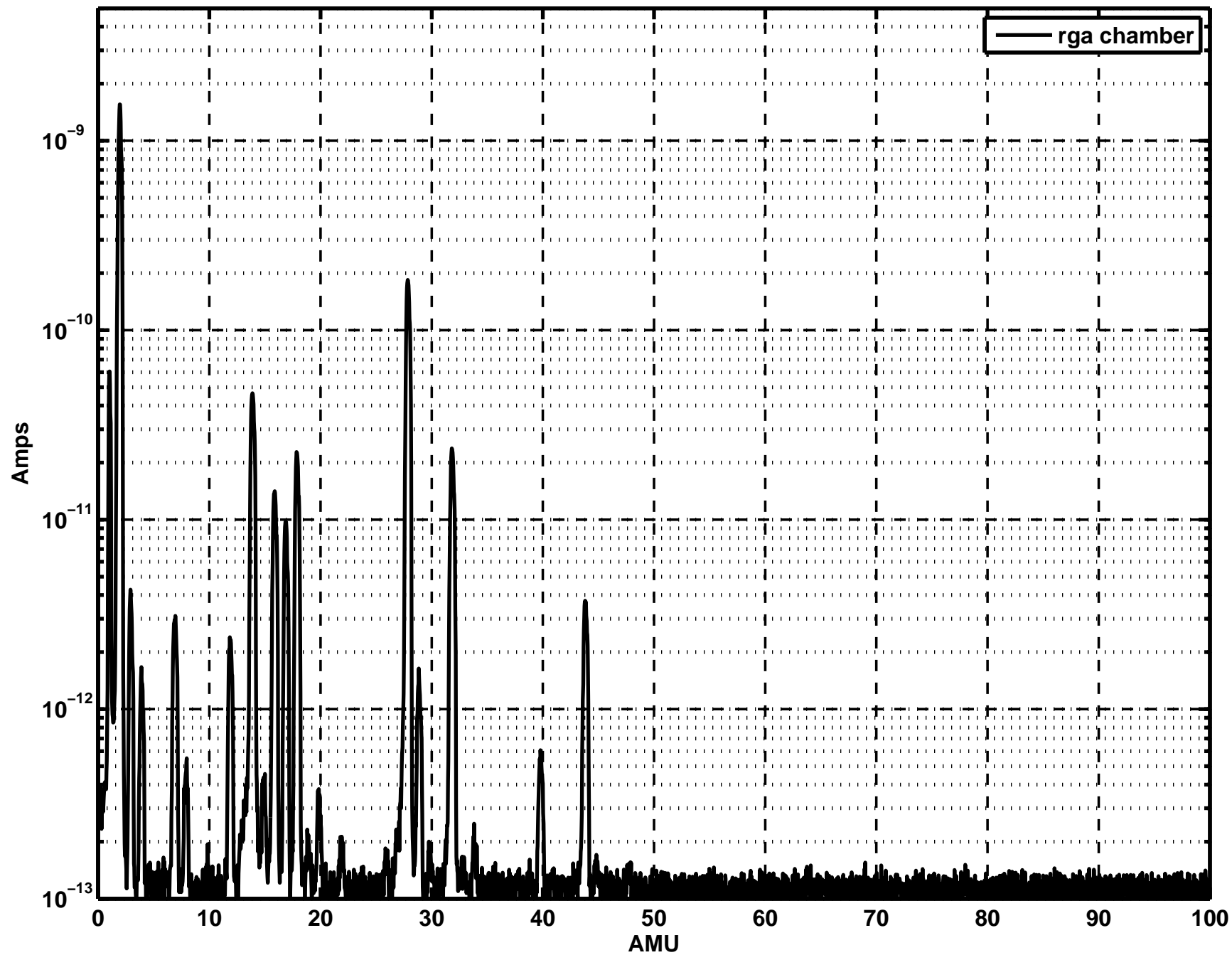
Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

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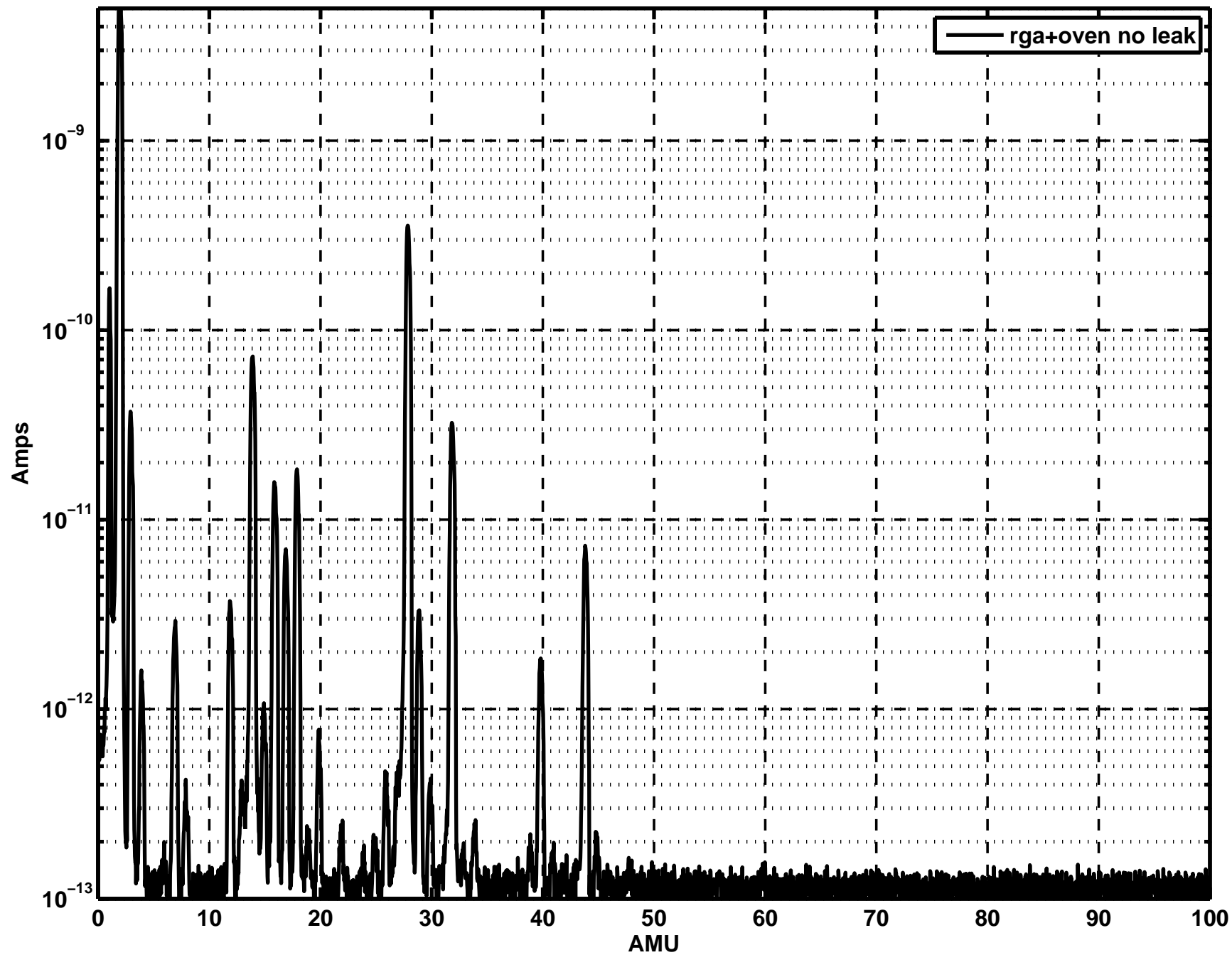
Load 1apr08



RGA Only



RGA+Oven Only



RGA of Oven Load with calibrated leak (main turbo valved off)

