

<u>California Institute of Technology</u> Massachusetts Institute of Technology

Sheet 1 of 2

Document Change Notice (DCN)

DOCUMENT No.		TITLE	N	EW REV	
D060446 AE D060457 AE D060448 PII D060475 EA D060476 EA D060477 PE D070547 Re D070544 Te D070546 Re D070548 UII	OJUSTABLIN NATHQUANATHQ	E PAD ASSEMBLY E PAD ASSEMBLY SHORT KE-STOP MOUNTS-LONG KE-STOP MOUNTS-SHORT TE MASS LWR STOP MT 1 ain UIM stop (right hand) IM stop (right hand) IM stop (left hand) ain UIM stop (left hand)	N CCCDCCCCCCC	EW REV	
 D060446 changing of the materials parts list to remove 303 from and changing of the fastener material to 316. Moving the numbers so they pointed to the correct parts. D060457 changing of the materials parts list to remove 303 from and changing of the fastener material to 316. Moving the numbers so they pointed to the correct parts. D060448 removal of 303 from the materials allowed in the title block. 					
REASON FOR CHANGE: Releasing for manufacture					
ACTION:					
DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)			DCN DISTRIBUTION		
No hardware was affected (record change only):			Barish Giaime	Coyne Lazzarini	Fritschel Lindquist
List S/Ns which comply already:			Raab	Shoemaker	Sibley Weiss
Wh			Sigg Whitcomb	Tyler Worden	vveiss
List S/N's to be built with this change: List S/Ns to be retested per this change:					
☐ List 5/15 to be retested per this change.					
CAPETY COST SCHEDULE DEQUIDEMEN	TC IMDACT	? NO YES (If	YES, enter CR (C	CD) on TCD (TD)	D) #)
SAFETY, COST, SCHEDULE, REQUIREMEN	1	T		CB) OF TCP (TRI	
APPROVALS:	DATE	OTHER APPROVALS (SP	ECIFY)		DATE
ORIGINATOR: Amanda J. Brummitt	15/07/08				<u> </u>
Cog Eng & group leader: Justin Greenhalgh					
Systems Engineer: Dennis Coyne					
DCC RELEASE:					



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DCN No. E080372-00-K

Sheet 2 of 2

DOCUMENT No.

TITLE

NEW REV

D060475 adding of the dimension for the end of the small slot and the dimension for the size of the holes 4.31DIA.

D060476 adding of the dimension for the size of the holes 4.31DIA.

D060477 changing of the tolerance on the width of the top slot from 22.2/22.00 to 22.0 + 0.2/+0.1.

D070547 changing of the tolerance for the DIA 5 boss from 5+0.05/+0.1 to 5-0.05/-0.1. Adding of the dimension note for the taped holes on front face. Changing of the note on the left hand end face to say 2 hole from 3. Adding of the dimension for the edge to the outer holes on the front face (13.04) and the dimension between the outer edge and the hole on the side (94.46). Removal of the or similar in the material choices on the title block.

D070544 changing of the tolerance for the DIA 5 boss from 5+0.05/+0.1 to 5-0.05/-0.1. Adding of the dimension note for the taped holes on front face. Changing of the note on the right hand end face to say 2 hole from 3. Adding of the dimension for the edge to the outer hole on the front face (13.04) and the dimension between the outer edge and the holes on the side (164.46). Removal of the or similar in the material choices on the title block.

D070545 changing of the tolerance for the DIA 5 boss from 5+0.05/+0.1 to 5-0.05/-0.1. Adding of the dimension note for the taped holes on front face. Changing of the note on the left hand end face to say 2 hole from 3. Adding of the dimension for the edge to the outer hole on the front face (13.04) and the dimension between the outer edge and the holes on the side (164.46). Adding of the dimension for the top hole on the right hand end. Removal of the or similar in the material choices on the title block.

D070544 changing of the tolerance for the DIA 5 boss from 5+0.05/+0.1 to 5-0.05/-0.1. Adding of the dimension note for the taped holes on front face. Changing of the note on the right hand end face to say 2 hole from 3. Adding of the dimension for the edge to the outer hole on the front face (13.04) and the dimension between the outer edge and the holes on the side (94.46). Removal of the or similar in the material choices on the title block.

D070548 Adding of the tolerance on the 5mm slot (5+0.05/+0.1).

D070540 changing of the materials parts list to remove 303 from and changing of the fastener material to 316.