

DCN No.	E	•	
SHEET	1	of 2	

DOCUMENT CHANGE NOTICE (DCN)

D071404 4 D		
D961421-A-D	Core Optic Component Carrier Base Plate	В
	Core Optic Component Carrier Base Assembly	В
D961469-A-D	Core Optic Component Carrier Foot	В

CHANGE DESCRIPTION (FROM/TO):

D961421 zone 4B:

ORIGINATOR:

TASK LEADER:

GROUP LEADER:

DCC RELEASE:

C. Conley

FROM:

TO:

12X Ø.375±.010 THRU

Ф Ø.014 M A B Ø.007 M A .500 P

Ø.625 CDRILL 120°±1° FS - Ψ.050 12X Ø.375±.010 THRU

Ø.014 M A B

Ø.007 M A

.500 P

ø,625 CDRILL

ACTION: Couporate change Attach DCN t	o drawing(s) Ctl	er action (specify):					
DISPOSITION OF HARDWARE (IDENTIFY SERIAL NUMBERS)				DCN DISTRIBUTION			
☐ No hardware affected (record change only)			Althouse	Barish	Coles		
List S/Ns which comply already: D961469 all parts.			Coyne	Lazzarini Sanders	Lindquist Shoemaker		
List S/Ns to be reworked or scrapped: Stapfer Tyle					Vogt		
List S/Ns to be built with this change: All subsequent parts.					comb Young		
List S/Ns to be retested per this change:	H 1770-00 74 944-1 14 94-1	- Carlotte Maria Mari	Billings	ley Ca	amp		
			Conley	El	ieson		
			Fischer	Ju	ngwirth		
SAFETY, COST, SCHEDULE, REQUIREMENTS IMPACT?	No Yes (I	f yes, enter CR (CCB) or	TCP (TRB) no.)		
APPROVALS:	DATE	OTHER APPROVAL	S (specify)		DATE		

3-24-97

CHECK:

DCN No. E970047

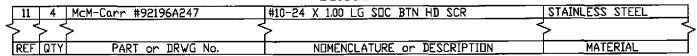
SHEET 2 OF 2

DOCUMENT CHANGE NOTICE

CHANGE DESCRIPTION (FROM/TO):

D961425 on parts list, item 11:

FROM:

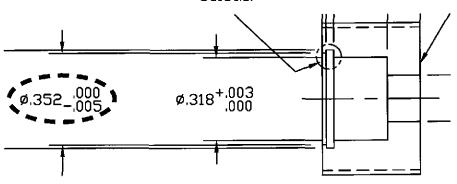


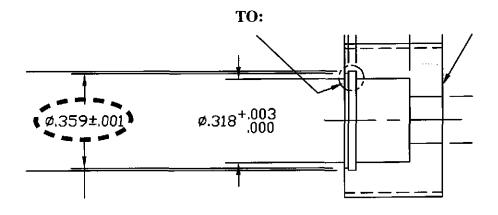
TO:

	11	4 McM-Carr #92949A271	#10-32 X 1.00 LG SDC BTN HD SCR	STAINLESS STEEL	
<	> <	> >	\frac{1}{2}	>	>
	REF	QTY PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL	

D961469:

FROM:





REASON FOR CHANGE:

D961421: Dimension was incorrectly specified.

D961425: #10-32 screw thread necessary to fit mating part.

D961469: Larger clearance hole needed for installation of snap ring on next assembly (D961418).